

Title (en)

PRODUCTION METHOD FOR SMOKING ARTICLE

Title (de)

HERSTELLUNGSVERFAHREN FÜR RAUCHARTIKEL

Title (fr)

PROCÉDÉ DE PRODUCTION POUR ARTICLE À FUMER

Publication

EP 3861869 B1 20240221 (EN)

Application

EP 18936135 A 20181005

Priority

JP 2018037334 W 20181005

Abstract (en)

[origin: EP3861869A1] Provided is a method of manufacturing a smoking article that has a filter segment and a tobacco segment containing a tobacco rod and a cooling segment, including (A) preparing a double-length tobacco segment containing a double-length tobacco rod that has a double length of the tobacco rod and that is separable in the central part in the longitudinal direction and two cooling segments in contact with either end of the double-length tobacco rod; (B) separating the double-length tobacco segment in the central part to prepare a pair of separate tobacco segments and inverting the tobacco segments, thereby placing the tobacco segments via a gap to position the tobacco rod sections outside, align the longitudinal axes of the tobacco segments, and allow the cooling segments to face each other; (C) preparing a double-length filter segment, which has a double length of the filter segment, and placing the double-length filter segment in the gap such that both ends of the double-length filter segment come into contact with the end on the cooling segment side of either of the tobacco segments, thereby preparing a composite segment; (D) integrating the composite segment by wrapping in one tipping paper to produce a double-length smoking article, which has a double length of the smoking article; and (E) cutting the double-length smoking article in the central part in the longitudinal direction to yield smoking articles.

IPC 8 full level

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CPC (source: EP)

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