

Title (en)
METHOD FOR PROVIDING AT LEAST TWO BENDING TOOL GROUPS

Title (de)
VERFAHREN ZUR BEREITSTELLUNG VON ZUMINDEST ZWEI BIEGEWERKZEUGGRUPPEN

Title (fr)
PROCÉDÉ POUR FOURNIR AU MOINS DEUX ENSEMBLES DE PINCES DE CINTRAGE

Publication
EP 3866991 A1 20210825 (DE)

Application
EP 19816496 A 20191014

Priority
• AT 508972018 A 20181016
• AT 2019060340 W 20191014

Abstract (en)
[origin: WO2020077374A1] The invention relates to a method for providing at least two bending tool groups (14, 15) for manufacturing workpieces from sheet metal by means of bending operations on bending tools (2, 3). The current location of each individual bending tool (10) is stored in a bending-tool data store (12) and a first bending-tool group (14) is removed from a tool store (4) and conveyed to the first bending machine (2) on the basis of first bending-tool availability information, which is based on first product information. The current locations are updated in the bending tool data store (12). Then, on the basis of second bending-tool availability information, which is based on second product information, a determination is made whether the bending tools (10) required to form the second bending tool group (15) are in the tool store (4). If this is the case, the bending tools (10) are removed from the tool store (4) as the second bending tool group (15).

IPC 8 full level
B21D 5/02 (2006.01); **B21D 37/14** (2006.01)

CPC (source: AT EP)
B21D 5/0245 (2013.01 - AT); **B21D 5/0254** (2013.01 - EP); **B21D 37/145** (2013.01 - AT EP)

Citation (search report)
See references of WO 2020077374A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)
BA ME

DOCDB simple family (publication)
WO 2020077374 A1 20200423; AT 521623 A4 20200315; AT 521623 B1 20200315; CN 112867575 A 20210528; CN 112867575 B 20230321; EP 3866991 A1 20210825; EP 3866991 B1 20220817

DOCDB simple family (application)
AT 2019060340 W 20191014; AT 508972018 A 20181016; CN 201980067084 A 20191014; EP 19816496 A 20191014