

Title (en)

PROFILING STATION, PROFILING UNIT FORMED THEREFROM AND PROFILING SYSTEM

Title (de)

PROFILIERSTATION, DARAUS GEBILDETE PROFILIEREINHEIT SOWIE PROFILIERANLAGE

Title (fr)

STATION DE PROFILAGE, UNITÉ DE PROFILAGE FORMÉE À PARTIR DE CELLE-CI, ET INSTALLATION DE PROFILAGE

Publication

EP 3866993 B1 20240619 (DE)

Application

EP 19816497 A 20191018

Priority

- AT 509092018 A 20181019
- AT 2019060347 W 20191018

Abstract (en)

[origin: WO2020077378A1] The invention relates to a profiling station (2), a profiling unit (5) formed therefrom and also a profiling system (1) for the continuous forming of a strip of material (3) into a profile. The profiling station (2) comprises a framework (10), a profiling arrangement (11) with a former roll (12) and also a first and a second counter roll (13, 14) as well as a drive unit (23). A first roll axis (15) and a second roll axis (17) of the counter rolls (13, 14) form between them a buckling angle (21), wherein the counter rolls (13, 14) define a bending edge (22) for the strip of material (3) to undergo forming. The first counter roll (13) and also the second counter roll (14) are driven by the drive unit (23) in such a way that the first counter roll (13) has a circumferential speed at its outer circumference and the second counter roll (14) has a circumferential speed at its outer circumference that are equal to one another.

IPC 8 full level

B21D 5/08 (2006.01)

CPC (source: AT EP US)

B21C 37/0803 (2013.01 - AT US); **B21D 5/08** (2013.01 - EP); **B21D 5/083** (2013.01 - AT US); **B21D 5/086** (2013.01 - AT US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

WO 2020077378 A1 20200423; AT 521852 A1 20200515; AT 521852 B1 20201115; EP 3866993 A1 20210825; EP 3866993 B1 20240619; MX 2021004292 A 20210908; US 11745239 B2 20230905; US 2021387242 A1 20211216

DOCDB simple family (application)

AT 2019060347 W 20191018; AT 509092018 A 20181019; EP 19816497 A 20191018; MX 2021004292 A 20191018; US 201917285953 A 20191018