

Title (en)  
METHOD FOR OPERATING A PRESS SYSTEM, AND PRESS SYSTEM

Title (de)  
VERFAHREN ZUM BETREIBEN EINES AUSPRESSSYSTEMS UND AUSPRESSSYSTEM

Title (fr)  
PROCÉDÉ POUR FAIRE FONCTIONNER UN SYSTÈME DE DISTRIBUTION PAR PRESSION ET SYSTÈME DE DISTRIBUTION PAR PRESSION

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Application  
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Abstract (en)  
[origin: CA3118181A1] The invention relates to a method for operating a press system, wherein the cartridge device is formed with at least two cartridges. A press device is proposed comprising at least two press pistons which can be operated at different feed speeds. The method has the following steps: - storing a ratio of feed speeds of the press piston in a storage device of the controller on the basis of the second signal (S5); - actuating the at least one drive device by means of the controller in order to move the two press pistons into a start position in which a punch of the first press piston is substantially in contact with the first cartridge of the cartridge device and in which a punch of the second press piston is substantially in contact with the second cartridge of the cartridge device (S7); - actuating the at least one drive device by means of the controller with a ratio of feed speeds for the press piston, said ratio being stored in the storage device of the controller, in the event of a user-side request (S10). The invention additionally relates to a press system for carrying out such a method.

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