

Title (en)  
HIGH-STRENGTH HOT-DIP GALVANIZED STEEL SHEET AND MANUFACTURING METHOD THEREFOR

Title (de)  
HOCHFESTES FEUERVERZINKTES STAHLBLECH UND HERSTELLUNGSVERFAHREN DAFÜR

Title (fr)  
TÔLE EN ACIER GALVANISÉ À CHAUD HAUTEMENT RÉSISTANTE, ET PROCÉDÉ DE FABRICATION DE CELLE-CI

Publication  
**EP 3901293 A1 20211027 (EN)**

Application  
**EP 19913827 A 20191018**

Priority  
• JP 2019013074 A 20190129  
• JP 2019041005 W 20191018

Abstract (en)  
An object is to provide a high-strength hot-dip galvanized steel sheet that is suitable as a high-strength steel sheet for an automotive energy absorbing member and that has a tensile strength (TS) of 980 MPa or more and excellent fracture resistance characteristics in a crash and to provide a manufacturing method therefor. The high-strength hot-dip galvanized steel sheet, which includes a hot-dip galvanized coating layer on a surface of the steel sheet, has a component composition containing, in mass%, C: 0.07% to 0.20%, Si: 0.1% to 2.0%, Mn: 2.0% to 3.5%, P: 0.05% or less, S: 0.05% or less, and sol. Al: 0.005% to 0.1%, with the balance being Fe and incidental impurities; and has a steel microstructure containing, in area fraction, 60% or less of ferrite, 40% or more of tempered martensite, and 10% or less of fresh martensite and having a void number density of 1,500/mm<sup>2</sup> or less in a bent portion in the VDA bending test.

IPC 8 full level  
**C21D 9/46** (2006.01); **C22C 38/00** (2006.01); **C22C 38/60** (2006.01)

CPC (source: EP KR US)  
**B32B 15/013** (2013.01 - US); **C21D 1/185** (2013.01 - EP); **C21D 1/19** (2013.01 - EP); **C21D 1/25** (2013.01 - EP); **C21D 6/004** (2013.01 - US); **C21D 6/005** (2013.01 - EP US); **C21D 6/008** (2013.01 - US); **C21D 8/0205** (2013.01 - US); **C21D 8/0226** (2013.01 - KR US); **C21D 8/0236** (2013.01 - KR US); **C21D 8/0263** (2013.01 - US); **C21D 8/0273** (2013.01 - KR); **C21D 8/0426** (2013.01 - EP); **C21D 8/0447** (2013.01 - EP); **C21D 9/46** (2013.01 - KR US); **C21D 9/48** (2013.01 - EP); **C22C 38/001** (2013.01 - US); **C22C 38/002** (2013.01 - EP US); **C22C 38/005** (2013.01 - EP US); **C22C 38/02** (2013.01 - EP KR US); **C22C 38/04** (2013.01 - EP KR); **C22C 38/06** (2013.01 - US); **C22C 38/16** (2013.01 - EP); **C22C 38/22** (2013.01 - EP); **C22C 38/28** (2013.01 - EP); **C22C 38/34** (2013.01 - EP); **C22C 38/38** (2013.01 - EP KR); **C22C 38/42** (2013.01 - US); **C22C 38/44** (2013.01 - US); **C22C 38/46** (2013.01 - US); **C22C 38/48** (2013.01 - US); **C22C 38/50** (2013.01 - EP US); **C22C 38/54** (2013.01 - US); **C22C 38/58** (2013.01 - EP US); **C22C 38/60** (2013.01 - KR); **C23C 2/02** (2013.01 - EP KR US); **C23C 2/0224** (2022.08 - EP KR US); **C23C 2/06** (2013.01 - EP KR US); **C23C 2/28** (2013.01 - EP KR US); **C23C 2/40** (2013.01 - EP US); **C21D 2211/001** (2013.01 - US); **C21D 2211/005** (2013.01 - EP KR US); **C21D 2211/008** (2013.01 - EP KR US)

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**EP 3901293 A1 20211027**; **EP 3901293 A4 20220105**; **EP 3901293 B1 20240320**; CN 113348259 A 20210903; CN 113348259 B 20230725; JP 6795122 B1 20201202; JP WO2020158063 A1 20210218; KR 102500089 B1 20230214; KR 20210105419 A 20210826; MX 2021009065 A 20210818; US 11643701 B2 20230509; US 2022106662 A1 20220407; WO 2020158063 A1 20200806

DOCDB simple family (application)  
**EP 19913827 A 20191018**; CN 201980090428 A 20191018; JP 2019041005 W 20191018; JP 2020505521 A 20191018; KR 20217023392 A 20191018; MX 2021009065 A 20191018; US 201917425096 A 20191018