

Title (en)  
METHOD FOR MANUFACTURING CLOCK COMPONENTS FOR TIMEPIECES

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON UHRKOMPONENTEN FÜR UHREN

Title (fr)  
PROCÉDÉ DE FABRICATION DE COMPOSANTS HORLOGERS POUR PIÈCES D'HORLOGERIE

Publication  
**EP 3913444 A1 20211124 (FR)**

Application  
**EP 20175197 A 20200518**

Priority  
EP 20175197 A 20200518

Abstract (en)  
[origin: US2021356912A1] A method for manufacturing an applique including an upper surface and a rim intended to be seen by a user, a lower surface for its resting on a dial or a structure of a timepiece and at least one foot protruding from the lower surface, the method making it possible to obtain a varnished applique.

Abstract (fr)  
L'invention se rapporte à un procédé de fabrication d'une applique comportant une surface supérieure et un pourtour destinés à être vus par un utilisateur, une surface inférieure pour son appui sur un cadran ou une structure d'une pièce d'horlogerie et au moins un pied saillant de la surface inférieure, le procédé permettant d'obtenir une applique vernie.

IPC 8 full level  
**G04B 19/10** (2006.01); **G04B 45/00** (2006.01); **G04D 3/00** (2006.01); **G04D 3/02** (2006.01)

CPC (source: CN EP KR US)  
**G04B 19/06** (2013.01 - US); **G04B 19/10** (2013.01 - KR); **G04B 19/103** (2013.01 - EP); **G04D 3/0048** (2013.01 - US);  
**G04D 3/0051** (2013.01 - EP KR); **G04D 3/0069** (2013.01 - CN KR); **G04D 3/0092** (2013.01 - US); **G04D 3/0272** (2013.01 - EP);  
**G04B 45/0076** (2013.01 - EP); **Y10T 29/49583** (2015.01 - US)

Citation (search report)

- [XYI] CH 598636 B5 19780512 - MORF VICTOR
- [Y] CH 712655 A2 20180115 - MONYCO SA [CH]
- [Y] CH 639523G A3 19831130
- [A] EP 3537225 A1 20190911 - NIVAROX SA [CH]
- [A] CH 574631 B5 19760415 - MORF VICTOR
- [A] FR 2661136 A1 19911025 - FRAPORLUX SA [FR]

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**EP 3913444 A1 20211124**; CN 113687588 A 20211123; CN 113687588 B 20230328; JP 2021181981 A 20211125; JP 2023153383 A 20231017;  
KR 102667030 B1 20240517; KR 20210142552 A 20211125; US 2021356912 A1 20211118

DOCDB simple family (application)  
**EP 20175197 A 20200518**; CN 202110550650 A 20210517; JP 2021072325 A 20210422; JP 2023136979 A 20230825;  
KR 20210063704 A 20210517; US 202117233691 A 20210419