

Title (en)

METHOD AND SYSTEM FOR USING AIR GAPS IN HOT-STAMPING TOOLS TO FORM TAILOR TEMPERED PROPERTIES

Title (de)

VERFAHREN UND SYSTEM ZUR VERWENDUNG VON LUFTSPALTEN IN HEISSPRÄGEWERKZEUGEN ZUR HERSTELLUNG VON MASSGESCHNEIDERTEN TEMPERIERTEN EIGENSCHAFTEN

Title (fr)

PROCÉDÉ ET SYSTÈME POUR UTILISER DES ESPACES D'AIR DANS DES OUTILS D'ESTAMPAGE À CHAUD POUR FORMER DES PROPRIÉTÉS DE REVENU SUR MESURE

Publication

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Application

EP 20756349 A 20200204

Priority

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- IB 2020050886 W 20200204

Abstract (en)

[origin: WO2020165693A1] A sheet metal blank is hot-stamped between first and second tool surfaces of first and second die tools, respectively, to form a hot-stamped product. That product is then heat treated between the first and second tool surfaces. An actively cooled portion of the tool surfaces quenches part of the hot-stamped product to form a hardened zone. An actively heated portion of the tool surfaces slows heat transfer from the hot-stamped product to the heated portion, which causes the hot-stamped product to have a soft zone. A matrix of insulating gaps is formed in the heated portion to further slow the rate of heat transfer from the hot-stamped product to the heated portion. The insulating gaps may facilitate the use of a lower-temperature heated portion, which may consequently save energy and result in the heated portion having greater wear resistance and longer life.

IPC 8 full level

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CPC (source: EP US)

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Citation (search report)

- [XY] US 2011030442 A1 20110210 - LETY JEAN JACQUES [FR], et al
- [Y] US 2013283882 A1 20131031 - SIKORA SASCHA [DE], et al
- See references of WO 2020165693A1

Designated contracting state (EPC)

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