

Title (en)

METHOD FOR POWDER PRESSING AT LEAST TWO PRESS PARTS AND POWDER PRESSING DEVICE

Title (de)

VERFAHREN ZUM PULVERPRESSEN MINDESTENS ZWEIER PRESSTEILE UND PULVER-PRESSEINRICHTUNG

Title (fr)

PROCÉDÉ DE PRESSAGE DE POUDRE D'AU MOINS DEUX PARTIES À PRESSER, ET DISPOSITIF DE PRESSAGE DE POUDRE

Publication

EP 3927538 A1 20211229 (DE)

Application

EP 20704854 A 20200211

Priority

- DE 102019104041 A 20190218
- EP 2020053415 W 20200211

Abstract (en)

[origin: WO2020169403A1] The invention relates to a method for powder pressing at least two press parts, in particular ceramic powder press parts and/or metal powder press parts, wherein a first powder (17) for pressing a first press part is filled into a first cavity (13) of a matrix (12) with a first filling height and a second powder (18) for pressing a second press part is filled into a second cavity (14) of the matrix (12) with a second filling height, wherein the first and second filling heights are individually adjusted. Preferably, the first powder (17) is filled via a first filling shoe (10) and the second powder (18) is filled via a second filling shoe (11), wherein the two filling shoes (10, 11) are, at least partially, not moved simultaneously. The invention also relates to a powder pressing device which is suitable for carrying out said method.

IPC 8 full level

B22F 3/00 (2021.01); **B22F 3/03** (2006.01); **B30B 11/02** (2006.01); **B30B 15/30** (2006.01)

CPC (source: EP US)

B22F 3/004 (2013.01 - EP US); **B22F 3/03** (2013.01 - EP US); **B28B 3/083** (2013.01 - EP US); **B28B 13/023** (2013.01 - EP);
B28B 17/0072 (2013.01 - EP US); **B28B 17/0081** (2013.01 - EP); **B30B 11/02** (2013.01 - EP US); **B30B 15/304** (2013.01 - EP US);
C04B 2235/604 (2013.01 - EP)

Citation (search report)

See references of WO 2020169403A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

DE 102019104041 A1 20200820; CN 113453879 A 20210928; EP 3927538 A1 20211229; JP 2022520851 A 20220401;
US 2022072609 A1 20220310; WO 2020169403 A1 20200827

DOCDB simple family (application)

DE 102019104041 A 20190218; CN 202080015067 A 20200211; EP 2020053415 W 20200211; EP 20704854 A 20200211;
JP 2021547867 A 20200211; US 202017310684 A 20200211