

Title (en)  
PRINTING METHOD AND PRINTING SYSTEM

Title (de)  
DRUCKVERFAHREN UND DRUCKSYSTEM

Title (fr)  
PROCÉDÉ D'IMPRESSION ET SYSTÈME D'IMPRESSION

Publication  
**EP 3947860 A1 20220209 (DE)**

Application  
**EP 20714565 A 20200325**

Priority  
• DE 102019204244 A 20190327  
• EP 2020058311 W 20200325

Abstract (en)  
[origin: WO2020193611A1] The invention relates to a printing method for forming a continuous strand (ST) of building material (BS) for 3D printing a construction element (BWT) by means of a printing system (20), - the printing system (20) comprising: - a printing device (1), the printing device (1) being designed to discharge building material (BS) from the printing device (1) and to shape building material (BS) to form a strand (ST) of building material (BS), and - a discontinuous building material pump (23), the discontinuous building material pump (23) being designed for the discontinuous delivery of building material (BS) for discontinuous discharging of building material (BS) delivered from the printing device (1), - the printing method comprising the following steps: - a) discontinuously delivering building material (BS) by means of the discontinuous building material pump (23) and discontinuously discharging building material (BS) delivered from the printing device (1) and shaping building material (BS) delivered by means of the printing device (1), and - b) discontinuously moving the printing device (1) during discontinuous delivery and discontinuous discharging in such a way that the discharged and shaped building material (BS) forms a continuous strand (ST) of building material (BS).

IPC 8 full level  
**E04G 21/04** (2006.01); **B28B 1/00** (2006.01); **B28B 3/24** (2006.01); **B33Y 10/00** (2015.01); **B33Y 30/00** (2015.01); **F04B 15/02** (2006.01)

CPC (source: EP KR US)  
**B28B 1/001** (2013.01 - EP KR US); **B28B 3/24** (2013.01 - EP KR US); **B33Y 10/00** (2014.12 - EP KR); **B33Y 30/00** (2014.12 - EP KR); **E04G 21/0463** (2013.01 - EP KR US); **F04B 1/02** (2013.01 - EP KR US); **F04B 7/0023** (2013.01 - EP KR US); **F04B 15/02** (2013.01 - EP KR US); **B33Y 30/00** (2014.12 - US); **E04G 2021/049** (2013.01 - EP KR US)

Citation (search report)  
See references of WO 2020193611A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**WO 2020193611 A1 20201001**; AU 2020249438 A1 20211028; CA 3133420 A1 20201001; CN 113939634 A 20220114; DE 102019204244 A1 20201001; EP 3947860 A1 20220209; JP 2022526538 A 20220525; KR 20210143826 A 20211129; US 2022193946 A1 20220623

DOCDB simple family (application)  
**EP 2020058311 W 20200325**; AU 2020249438 A 20200325; CA 3133420 A 20200325; CN 202080025082 A 20200325; DE 102019204244 A 20190327; EP 20714565 A 20200325; JP 2021557500 A 20200325; KR 20217033853 A 20200325; US 202017593783 A 20200325