

Title (en)  
TWIST DRILL

Title (de)  
SPIRALBOHRER

Title (fr)  
FORET HÉLICOÏDAL

Publication  
**EP 3967432 A1 20220316 (EN)**

Application  
**EP 20893462 A 20200416**

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Abstract (en)  
The present application discloses a twist drill, wherein a cone portion (11) is provided at a front end of a working portion (1) thereof, and an outer side surface of the working portion (1) is provided with a spiral flute (IV) configured to direct a flow of cutting chips to be discharged; an outer side surface of the cone portion (11) is provided, from a front end to a tail end, with multiple groups of composite cutting edges having diameters that increase successively in order, each group of composite cutting edges comprising adjacent major cutting edge (143) and minor cutting edge (144); the intersection point of the major cutting edge with the minor cutting edge is a tool nose (1411) of the composite cutting edge, and the tool noses (1411) of the composite cutting edges are distributed on the plurality of tapered spiral lines, wherein a drill tip top edge (II) is provided at an apex of the cone portion. When in use, the drill tip top edge can have the function of performing initial positioning, and a cutting process is completed by the drill tip top edge together with the multiple groups of composite cutting edges. A cutting force is dispersed on each cutting edge and a reaction force borne by each cutting edge is reduced correspondingly, such that few burrs appear on the cutting edges, such that it allows a smoother drilling process, and a higher drilling efficiency.

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