

Title (en)

DEVICE AND METHOD FOR PRODUCING UNVULCANIZED RING-SHAPED RUBBER MEMBER

Title (de)

VORRICHTUNG UND VERFAHREN ZUR HERSTELLUNG EINES UNVULKANISIERTEN RINGFÖRMIGEN GUMMIELEMENTS

Title (fr)

DISPOSITIF ET PROCÉDÉ DE PRODUCTION D'ÉLÉMENT EN CAOUTCHOUC DE FORME ANNULAIRE NON VULCANISÉ

Publication

EP 3984730 A1 20220420 (EN)

Application

EP 20826424 A 20200421

Priority

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- JP 2020017207 W 20200421

Abstract (en)

Provided are a device and a method for producing an unvulcanized ring-shaped rubber member by bonding a front edge portion and a rear edge portion of a band-like rubber member on an outer circumferential surface of a forming drum over an entire width direction evenly and more reliably. A front edge portion (4a) of a band-like rubber member (R) conveyed by a transport conveyor (2) is disposed on an outer circumferential surface (13a) of a forming drum (13), and the forming drum (13) is rotated to wind a predetermined length of the band-like rubber member (R) on the outer circumferential surface (13a) and a rear edge portion (Rb) is held by a plurality of rear edge holding portions (8) arranged side by side in a width direction (W). Using the distribution data on a length of the band-like rubber member (R) in the width direction (W), the amount of movement of respective movement portions (9a) in a front-rear direction (L) is controlled by a control unit (12), to adjust the degree of elongation around the held portion of the rear edge portion (Rb) in the front-rear direction (L) that is held by each of the rear edge holding portions (8), and thereafter the front edge portion (Ra) and the rear edge portion (Rb) are bonded by a preset allowable bonding margin (S), to produce a ring-shaped rubber member (RC).

IPC 8 full level

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CPC (source: EP KR US)

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