

Title (en)

CONTINUOUS FORMING PROCESS OF SPHERICAL WC STONES

Title (de)

KONTINUIERLICHER FORMPROZESS VON KUGELFÖRMIGEN WC-STEINEN

Title (fr)

PROCESSUS DE MOULAGE CONTINU DES BLOCS POUR TOILETTES SPHÉRIQUES

Publication

**EP 4011406 A1 20220615 (DE)**

Application

**EP 20212647 A 20201209**

Priority

EP 20212647 A 20201209

Abstract (en)

[origin: WO2022122869A1] The present invention relates to a continuous process for producing spherical toilet blocks and to toilet blocks obtained by this process.

Abstract (de)

Die vorliegende Erfindung betrifft ein kontinuierliches Verfahren zur Herstellung von kugelförmigen WC-Steinen sowie durch das Verfahren erhaltene WC-Steine.

IPC 8 full level

**A61L 9/012** (2006.01); **E03D 9/03** (2006.01)

CPC (source: EP)

**C11D 11/0082** (2013.01); **C11D 17/0056** (2013.01); **E03D 9/032** (2013.01)

Citation (applicant)

- EP 2638137 B1 20170823 - HENKEL AG & CO KGAA [DE]
- EP 0791047 B1 19981223 - HENKEL KGAA [DE]

Citation (search report)

- [XI] DE 102015215135 A1 20170209 - HENKEL AG & CO KGAA [DE]
- [XYI] WO 2020064159 A1 20200402 - HENKEL AG & CO KGAA [DE]
- [A] DE 466987 C 19290219 - BOHUMIL JIROTKA
- [A] US 2020047384 A1 20200213 - THIRY JUSTINE [BE], et al
- [Y] UNBEKANNT: "Krüger und Salecker GmbH- Katalog 2020", 27 January 2020 (2020-01-27), pages 1 - 52, XP055806564, Retrieved from the Internet <URL:https://kands.org/wp-content/uploads/Katalog-2020\_web.pdf> [retrieved on 20210521]

Designated contracting state (EPC)

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Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

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DOCDB simple family (application)

**EP 20212647 A 20201209**; EP 2021084901 W 20211209; EP 21819155 A 20211209