

Title (en)  
VARIABLE CORRUGATOR

Title (de)  
WECHSELCORRUGATOR

Title (fr)  
ONDULEUSE VARIABLE

Publication  
**EP 4013596 A1 20220622 (DE)**

Application  
**EP 20747378 A 20200727**

Priority  
• DE 102019212130 A 20190813  
• EP 2020071097 W 20200727

Abstract (en)  
[origin: WO2021028203A1] The invention relates to a corrugator (10), comprising sequences of circumferential shaping jaws, at least one changing device (16, 18), which is designed to exchange a shaping jaw, and a provisioning device (30), which is designed to provide the changing device (16, 18) with a predetermined shaping jaw in a waiting position (WP1, WP2) from a plurality of shaping jaws (36) arranged outside the sequences of shaping jaws arranged circumferentially at the corrugator (10) and/or to remove a shaping jaw provided in the waiting position (WP1, WP2) and to feed said shaping jaw to a plurality of shaping jaws (36) arranged outside the sequences of shaping jaws arranged circumferentially at the corrugator (10).

IPC 8 full level  
**B29C 48/09** (2019.01); **B29C 48/13** (2019.01); **B29C 48/25** (2019.01); **B29C 48/265** (2019.01); **B29C 48/30** (2019.01); **B29C 48/32** (2019.01)

CPC (source: CN EP)  
**B29C 48/09** (2019.01 - EP); **B29C 48/13** (2019.01 - EP); **B29C 48/2566** (2019.01 - EP); **B29C 48/303** (2019.01 - EP); **B29D 23/00** (2013.01 - CN); **B29C 48/265** (2019.01 - EP); **B29C 48/32** (2019.01 - EP); **B29C 49/0021** (2013.01 - EP)

Citation (search report)  
See references of WO 2021028203A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**WO 2021028203 A1 20210218**; CA 3148003 A1 20210218; CN 114206598 A 20220318; DE 102019212130 A1 20210218; EP 4013596 A1 20220622

DOCDB simple family (application)  
**EP 2020071097 W 20200727**; CA 3148003 A 20200727; CN 202080056512 A 20200727; DE 102019212130 A 20190813; EP 20747378 A 20200727