

Title (en)

MACHINE TOOL AND MACHINE TOOL CONTROL METHOD

Title (de)

WERKZEUGMASCHINE UND WERKZEUGMASCHINENSTEUERUNGSVERFAHREN

Title (fr)

MACHINE-OUTIL ET PROCÉDÉ DE COMMANDE DE MACHINE-OUTIL

Publication

EP 4015142 B1 20240327 (EN)

Application

EP 21214847 A 20211215

Priority

JP 2020209948 A 20201218

Abstract (en)

[origin: EP4015142A1] A machine tool 1 capable of reducing entry of a workpiece chip into a product discharge chute 30. A controller U1 controls a receipt of a product W2 made of a workpiece W1 held by a first spindle 13 by a product receiver 40 in a product receiving position P3, movement of the product receiver 40 to a product dropping position P2 and rotation of the product receiver 40 to drop the product W2 to the product discharge chute 30 through an opening 32 of the product discharge chute 30, and movement of the product receiver 40 to the product receiving position P3 to receive the product W2 again. A second spindle 14 is kept on standby in the product dropping position P2 during which the opening 32 of the product discharge chute 30 is closed by the product receiver 40.

IPC 8 full level

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CPC (source: CN EP KR US)

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