

Title (en)  
METHOD FOR CHANGING A ROLL CONFIGURATION IN A ROLL STAND AND ROLL ARRANGEMENT

Title (de)  
VERFAHREN ZUM WECHSEL EINER WALZENKONFIGURATION IN EINEM WALZGERÜST SOWIE WALZENANORDNUNG

Title (fr)  
PROCÉDÉ DE CHANGEMENT D'UNE CONFIGURATION DE ROULEAUX DANS UNE CAGE DE LAMINOIR ET AGENCEMENT DE ROULEAUX

Publication  
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Application  
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Priority

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Abstract (en)  
[origin: WO2021122074A1] The invention relates to a method for changing a roll configuration in a roll stand having a cassette-type design, wherein: the roll stand comprises at least two work rolls (3); during a configuration change, at least one work roll (2) of the roll stand is replaced with a roll arrangement as a replacement set; the replacement set comprises at least three replacement rolls which are all supported on a common cassette (5) the outer contour of which substantially at least partially corresponds to the respective chocks (4) of the work roll (3) to be exchanged (3). The invention also relates to a roll arrangement in the form of a replacement set for carrying out the method.

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