

Title (en)

METHOD AND DEVICE FOR PROVIDING LAMINATE PANELS PROVIDED WITH INDIVIDUALISED DECORATIONS

Title (de)

VERFAHREN UND VORRICHTUNG ZUR BEREITSTELLUNG VON MIT INDIVIDUALISIERTEN DEKOREN VERSEHENEN LAMINATPANEELN

Title (fr)

PROCÉDÉ ET DISPOSITIF PERMETTANT D'OBTENIR DES PANNEAUX STRATIFIÉS POURVUS DE DÉCORATIONS INDIVIDUALISÉES

Publication

EP 4090540 A1 20221123 (DE)

Application

EP 21701391 A 20210108

Priority

- EP 20151433 A 20200113
- EP 20151966 A 20200115
- EP 2021050269 W 20210108

Abstract (en)

[origin: WO2021144201A1] The invention relates to a method for providing laminate panels, in particular wood laminate panels, provided with individualised decorations for a party B, in particular an end consumer, comprising the steps of: providing at least one formatted laminate panel blank by a party A, in particular a laminate manufacturer, the laminate panel blank comprising a carrier plate compressed with a coating as print primer and at least one counterpart and connection elements inserted into the panel edges; printing at least one decoration selected individually by the end consumer onto the laminate panel blank by means of digital printing; and pressing at least one thermoplastic film as wear layer onto the printed decoration. The decoration is printed on and the film pressed on at the point-of-sale (POS).

IPC 8 full level

B44C 5/04 (2006.01); **E04F 13/08** (2006.01)

CPC (source: EP US)

B41M 5/0076 (2013.01 - US); **B44C 5/04** (2013.01 - EP); **B44C 5/0476** (2013.01 - US); **B44C 5/0492** (2013.01 - US); **E04F 13/0866** (2013.01 - EP); **E04F 13/0871** (2013.01 - EP); **E04F 15/107** (2013.01 - EP US)

Citation (search report)

See references of WO 2021144201A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

Designated validation state (EPC)

KH MA MD TN

DOCDB simple family (publication)

WO 2021144201 A1 20210722; CN 114945476 A 20220826; EP 4090540 A1 20221123; US 2023056054 A1 20230223

DOCDB simple family (application)

EP 2021050269 W 20210108; CN 202180009040 A 20210108; EP 21701391 A 20210108; US 202117792307 A 20210108