

Title (en)
METHOD FOR ADDITIVE MANUFACTURING OF A WALL FOR A TURBINE ENGINE, COMPRISING AT LEAST ONE COOLING APERTURE

Title (de)
VERFAHREN ZUR GENERATIVEN FERTIGUNG EINER WAND FÜR EINEN TURBINENMOTOR MIT MINDESTENS EINER KÜHLÖFFNUNG

Title (fr)
PROCÉDÉ DE FABRICATION ADDITIVE D'UNE PAROI POUR TURBOMACHINE, COMPRENANT AU MOINS UN ORIFICE DE REFROIDISSEMENT

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Abstract (en)
[origin: WO2021198598A1] The invention relates to a method for the additive manufacturing of a wall (10) for a turbine engine, the wall (10) comprising a first cooling aperture (40). The manufacturing method comprises the additive manufacturing of the wall (10) by selective melting or selective sintering on a powder bed. The wall (10) is manufactured at least partially around the first cooling aperture (40) with at least one lower region (19a) that has a minimum length (La) of between 0.01 and 0.4 mm and/or with a lower region (19a) that has a total thickness (ea) of between 0.06 and 0.22 mm.

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