

Title (en)
STACKING DEVICE AND A METHOD FOR FORMING A TARGET STACK FROM PLATE-LIKE ARTICLES

Title (de)
STAPELEINRICHTUNG UND EIN VERFAHREN ZUM BILDEN EINES ZIELSTAPELS AUS TAFELFÖRMIGEN GÜTERN

Title (fr)
DISPOSITIF D'EMPILEMENT ET PROCÉDÉ DE FORMATION D'UN EMPILEMENT CIBLE À PARTIR D'ARTICLES EN FORME DE PLAQUE

Publication
EP 4110715 B1 20240306 (DE)

Application
EP 21734097 A 20210616

Priority
• EP 2021066222 W 20210616
• DE 102020120001 A 20200729

Abstract (en)
[origin: WO2022022888A1] The invention relates to a stacking device (01) for producing at least one stack (13) of plate-like articles (02), wherein the stacking device (01) has two source stack regions (06; 07) and a target stack region (08), to which is assigned a horizontally movable target plate organiser (23), and wherein the stacking device (01) has an upper transfer device (03), which has a holding device (04), which acts from above on a plate-like article (02) and which is arranged so as to be movable in relation to a vertical direction (V) and in relation to a horizontal direction (H). The invention also relates to a method for forming a target stack (13) of plate-like articles (02), wherein a first source stack (11) is provided in a first stack region (06) and a second source stack (12) is provided in a second stack region (07) of the stacking device (01), and wherein, in alternating stacking processes, a quantity of plate-like articles (02) is removed from the first or the second source stack (11; 12) and set down in the target stack region (08), thus starting or increasing the target stack (13).

IPC 8 full level
B65H 3/08 (2006.01); **B65H 3/44** (2006.01); **B65H 5/10** (2006.01); **B65H 29/24** (2006.01); **B65H 31/02** (2006.01); **B65H 31/20** (2006.01); **B65H 31/38** (2006.01); **B65H 39/043** (2006.01)

CPC (source: EP)
B65H 3/0816 (2013.01); **B65H 3/446** (2013.01); **B65H 5/10** (2013.01); **B65H 29/241** (2013.01); **B65H 31/02** (2013.01); **B65H 31/20** (2013.01); **B65H 31/38** (2013.01); **B65H 39/043** (2013.01); **B65H 2301/4212** (2013.01); **B65H 2406/341** (2013.01); **B65H 2557/63** (2013.01); **B65H 2701/173** (2013.01); **B65H 2801/21** (2013.01)

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
DE 102020120001 A1 20220203; EP 4110715 A1 20230104; EP 4110715 B1 20240306; ES 2978057 T3 20240904; WO 2022022888 A1 20220203

DOCDB simple family (application)
DE 102020120001 A 20200729; EP 2021066222 W 20210616; EP 21734097 A 20210616; ES 21734097 T 20210616