

Title (en)

MULTI-LAYER FILM, AND MULTI-LAYER STRUCTURE IN WHICH SAME IS USED

Title (de)

MEHRSCHEINTFOLIE UND MEHRSCHEINTIGE STRUKTUR DAMIT

Title (fr)

FILM MULTICOUCHE ET STRUCTURE MULTICOUCHE DANS LAQUELLE CELUI-CI EST UTILISÉ

Publication

**EP 4173822 A1 20230503 (EN)**

Application

**EP 21829021 A 20210624**

Priority

- JP 2020109761 A 20200625
- JP 2021023968 W 20210624

Abstract (en)

There is provided a multilayer film having a structure in which a layer (X) is an outermost layer and at least the layer (X), a layer (Y), and a layer (Z) are adjacently laminated in sequence, wherein the layer (X) is made of a resin composition (A) comprising a vinyl alcohol polymer (a) having a melting point of lower than 150 °C as a main component; the layer (Y) comprises an adhesive resin (B) having a melting point of lower than 150 °C as a main component; the layer (Z) comprises a polyolefin resin (C) having a melting point of lower than 150 °C as a main component; and the resin composition (A) comprises alkali metal ions (b) in 25 to 1500 ppm. Such a multilayer film is suitably used as a gas barrier film because it has excellent appearance and interlayer adhesiveness even while having a vinyl alcohol polymer as an outermost layer.

IPC 8 full level

**B32B 27/28** (2006.01); **B32B 27/30** (2006.01); **B32B 27/32** (2006.01); **B65D 65/40** (2006.01)

CPC (source: EP US)

**B32B 7/02** (2013.01 - EP US); **B32B 7/023** (2019.01 - EP); **B32B 7/027** (2019.01 - EP); **B32B 7/035** (2019.01 - EP);  
**B32B 7/12** (2013.01 - EP US); **B32B 27/08** (2013.01 - EP US); **B32B 27/306** (2013.01 - EP US); **B32B 27/32** (2013.01 - EP US);  
**B65D 65/40** (2013.01 - US); **B32B 2250/02** (2013.01 - EP); **B32B 2250/03** (2013.01 - EP); **B32B 2250/24** (2013.01 - EP US);  
**B32B 2250/246** (2013.01 - EP); **B32B 2255/10** (2013.01 - EP US); **B32B 2255/20** (2013.01 - US); **B32B 2255/205** (2013.01 - EP);  
**B32B 2264/00** (2013.01 - EP); **B32B 2264/10** (2013.01 - EP); **B32B 2264/102** (2013.01 - EP); **B32B 2264/105** (2013.01 - EP);  
**B32B 2264/12** (2013.01 - EP); **B32B 2270/00** (2013.01 - EP); **B32B 2272/00** (2013.01 - EP); **B32B 2307/30** (2013.01 - EP);  
**B32B 2307/40** (2013.01 - EP); **B32B 2307/414** (2013.01 - EP US); **B32B 2307/514** (2013.01 - EP); **B32B 2307/516** (2013.01 - EP US);  
**B32B 2307/518** (2013.01 - EP US); **B32B 2307/704** (2013.01 - EP); **B32B 2307/7244** (2013.01 - EP US); **B32B 2307/7376** (2023.05 - EP US);  
**B32B 2439/70** (2013.01 - EP); **B32B 2553/00** (2013.01 - EP US); **B65D 2565/385** (2013.01 - US); **B65D 2565/387** (2013.01 - US);  
**Y02W 30/80** (2015.05 - EP)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

Designated validation state (EPC)

KH MA MD TN

DOCDB simple family (publication)

**EP 4173822 A1 20230503; EP 4173822 A4 20240710;** BR 112022025255 A2 20230103; CN 115697702 A 20230203; JP 7025605 B1 20220224;  
JP WO2021261560 A1 20211230; US 2023294380 A1 20230921; WO 2021261560 A1 20211230

DOCDB simple family (application)

**EP 21829021 A 20210624;** BR 112022025255 A 20210624; CN 202180044974 A 20210624; JP 2021023968 W 20210624;  
JP 2021562188 A 20210624; US 202118012906 A 20210624