Title (en)

METHOD FOR MACHINING TOOTHING SYSTEMS

Title (de)

VERFAHREN ZUR VERZAHNUNGSBEARBEITUNG

Title (fr)

PROCÉDÉ D'USINAGE DE DENTURES

Publication

EP 4182113 A1 20230524 (DE)

Application

EP 21746708 A 20210720

Priority

- DE 102020004346 A 20200720
- EP 2021070216 W 20210720

Abstract (en)

[origin: WO2022018060A1] The invention relates to a method for machining toothing systems, in which, for a series of workpieces with an identical target geometry, a toothing system is produced or machined on each workpiece in a first machining operation and additional tooth shaping of the toothing system resulting from the first machining operation is carried out with a machining tool in a second machining operation, in particular chamfering of a tooth end edge of this toothing system, in a relative position with respect thereto, wherein a controller of the second machining operation automatically detects, at least in part, a change in a workpiece property independent in particular from the first machining operation and/or a setting of the first machining operation in particular with regard to a respectively defined reference, and brings about the relative position in a manner dependent on the detected change.

IPC 8 full level

B23F 5/16 (2006.01); **B23F 5/20** (2006.01); **B23F 19/10** (2006.01); **B23F 23/12** (2006.01); **G05B 19/18** (2006.01); **G05B 19/401** (2006.01)

CPC (source: EP US)

B23F 5/163 (2013.01 - EP); **B23F 5/202** (2013.01 - US); **B23F 19/10** (2013.01 - EP); **G05B 19/186** (2013.01 - EP); **G05B 19/401** (2013.01 - EP); B23F 5/202 (2013.01 - EP); B23F 23/1218 (2013.01 - EP); G05B 2219/45214 (2013.01 - EP)

Citation (search report)

See references of WO 2022018060A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

Designated validation state (EPC)

KH MA MD TN

DOCDB simple family (publication)

DE 102020004346 A1 20220120; CN 115768579 A 20230307; EP 4182113 A1 20230524; JP 2023535707 A 20230821; KR 20230038455 A 20230320; US 2023264281 A1 20230824; WO 2022018060 A1 20220127

DOCDB simple family (application)

DE 102020004346 A 20200720; CN 202180047876 A 20210720; EP 2021070216 W 20210720; EP 21746708 A 20210720; JP 2023504168 A 20210720; KR 20237000316 A 20210720; US 202118005230 A 20210720