

Title (en)

METHOD FOR PRODUCING A COIL WINDING AND WINDING FORMER

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER SPULENWICKLUNG UND WICKELSCHABLONE

Title (fr)

PROCÉDÉ DE FABRICATION D'UN ENROULEMENT DE BOBINE ET DISPOSITIF DE FORMATION D'ENROULEMENT

Publication

EP 4183032 A1 20230524 (DE)

Application

EP 21739958 A 20210701

Priority

- DE 102020118925 A 20200717
- DE 2021100557 W 20210701

Abstract (en)

[origin: WO2022012714A1] The invention relates to a method for producing a wave winding for forming a coil winding (30) with at least one wave winding layer (33a, b) in a stator or rotor element (100), wherein a winding former (10) is provided with at least two winding sections (13a, b, c) and such that it can be rotated about a longitudinal axis (11), comprising the following method steps: Applying parallel coil wires to a first side (15) of the winding former (10) in a winding section (13) of the winding former (10); forming winding heads (31a, b) by alternately axially shifting the parallel coil wires on the winding former (10) and winding same about the rotated winding former (10); repeating steps a and b until the wave winding has reached a length of a first wave winding layer (33a) of the coil winding (30), wherein, according to the invention, the steps a to c are repeated in another winding section (13b) with a different winding width (12b). The invention also relates to a winding former (10) for producing a wave winding of this type which is suitable for introduction into grooves of a stator or rotor element (100).

IPC 8 full level

H02K 15/04 (2006.01)

CPC (source: EP KR US)

H01F 41/071 (2016.01 - KR US); **H02K 3/14** (2013.01 - KR US); **H02K 15/0478** (2013.01 - EP KR US)

Citation (search report)

See references of WO 2022012714A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

Designated validation state (EPC)

KH MA MD TN

DOCDB simple family (publication)

DE 102020118925 A1 20220120; CN 115943545 A 20230407; EP 4183032 A1 20230524; KR 20230020530 A 20230210;
US 2023275495 A1 20230831; WO 2022012714 A1 20220120

DOCDB simple family (application)

DE 102020118925 A 20200717; CN 202180047663 A 20210701; DE 2021100557 W 20210701; EP 21739958 A 20210701;
KR 20237000679 A 20210701; US 202118016168 A 20210701