

Title (en)  
PROCESS FOR THE PRODUCTION OF TISSUE ARTICLES

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON GEWEBEARTIKELN

Title (fr)  
PROCÉDÉ DE PRODUCTION D'ARTICLES EN TISSU

Publication  
**EP 4190548 A1 20230607 (EN)**

Application  
**EP 21212003 A 20211202**

Priority  
EP 21212003 A 20211202

Abstract (en)  
A description is given of a process for producing a product in tissue paper from a web (21) formed by two or more layers, comprising the steps consisting of: loading a reel (20) of said multilayer web (21) made up of overlapping layers (21a, 21b, 21c) in a loading and unwinding station (1); unwinding the reel (20) to feed the web (21) to a first embossing station (3) composed of two opposing cylindrical rollers (13, 23) both having micro-points close one to the other in relief, suitable for performing a first embossing of the tip-to-tip type; wherein said web (21) in output from the first embossing station (3) is fed to a second embossing station (4) composed of two opposing cylindrical rollers (14, 24) characterised by undulated reliefs suitable for performing a second undulated embossing on said previously embossed web (21).

IPC 8 full level  
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**B31F 1/07** (2013.01); **B31F 2201/0717** (2013.01); **B31F 2201/0733** (2013.01); **B31F 2201/0766** (2013.01); **B31F 2201/0774** (2013.01); **B31F 2201/0787** (2013.01); **B31F 2201/0792** (2013.01)

Citation (search report)

- [IY] IT BO20110502 A1 20130227 - INFIBRA S R L
- [A] EP 1525977 A1 20050427 - SCA HYGIENE PROD GMBH [DE]
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