

Title (en)
6XXX SERIES ALUMINIUM ALLOY SHEETS, PLATES OR BLANKS WITH IMPROVED FORMABILITY

Title (de)
BLECHE, PLATTEN ODER ZUSCHNITTE AUS EINER ALUMINIUMLEGIERUNG DER SERIE 6XXX MIT VERBESSERTER FORMBARKEIT

Title (fr)
TÔLES, PLAQUES OU ÉBAUCHES EN ALLIAGE D'ALUMINIUM DE LA SÉRIE 6XXX À FORMABILITÉ AMÉLIORÉE

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Application
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Abstract (en)
The invention concerns a process for producing a sheet or a plate or a blank, comprising the following successive steps: (a) casting a 6xxx alloy comprising, in wt. %: Si: 1.25 - 1.45 ; Fe: ≤ 0.30 ; Cu: ≤ 0.15 ; Mn: 0.01 - 0.15 ; Mg: 0.25 - 0.40 ; Cr: 0.03 ; Ni: ≤ 0.04 ; Zn: ≤ 0.15 ; Ti: 0.01 - 0.10 ; other elements: < 0.05 each and < 0.15 in total ; rest aluminium; (b) heat treating; (c) hot rolling; (d) cold rolling; (e) optionally inter-annealing between hot rolling and cold rolling and/or during cold rolling and/or after cold rolling; (f) solution heat treating; (g) quenching; (h) optionally pre-aging; (i) shearing without any milling step.

IPC 8 full level
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Citation (applicant)

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Citation (search report)

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