

Title (en)

DOWNSTREAM UNIT IN AN EXTRUSION LINE, AND METHOD FOR CALIBRATING AN EXTRUDED PLASTIC PRODUCT

Title (de)

NACHFOLGEEINHEIT IN EINER EXTRUSIONSLINIE UND VERFAHREN ZUM KALIBRIEREN EINES EXTRUDIERTEN KUNSTSTOFFPRODUKTES

Title (fr)

UNITÉ EN AVAL DANS UNE LIGNE D'EXTRUSION ET MÉTHODE DE CALIBRAGE D'UN PRODUIT PLASTIQUE EXTRUDÉ

Publication

**EP 4232260 A1 20230830 (DE)**

Application

**EP 21794487 A 20211013**

Priority

- DE 102020127658 A 20201021
- EP 2021078280 W 20211013

Abstract (en)

[origin: WO2022084116A1] The invention relates to a downstream unit (1) in an extrusion line, comprising a vacuum tank (2) for calibrating an extruded plastic product, in particular a plastic tube. The vacuum tank (2) consists of at least one upper part (5) and a lower part (6), and the vacuum tank (2) has a water inlet (9) and a water outlet (10), wherein the upper part (5) is designed such that the upper part has a region (16) in which a water volume (16a) can be stored and a region (11) in which an air volume can be provided. The invention additionally relates to a corresponding method.

IPC 8 full level

**B29C 48/90** (2019.01); **B29C 48/09** (2019.01); **B29C 48/11** (2019.01); **B29C 48/88** (2019.01); **B29C 48/885** (2019.01)

CPC (source: EP)

**B29C 48/09** (2019.01); **B29C 48/11** (2019.01); **B29C 48/885** (2019.01); **B29C 48/903** (2019.01); **B29C 48/905** (2019.01); **B29C 48/9115** (2019.01)

Citation (search report)

See references of WO 2022084116A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

Designated validation state (EPC)

KH MA MD TN

DOCDB simple family (publication)

**WO 2022084116 A1 20220428**; DE 102020127658 A1 20220421; EP 4232260 A1 20230830

DOCDB simple family (application)

**EP 2021078280 W 20211013**; DE 102020127658 A 20201021; EP 21794487 A 20211013