

Title (en)  
HIGH-PRESSURE TURBINE BLADE COMPRISING A CAVITY UNDER A SQUEALER TIP

Title (de)  
HOCHDRUCKTURBINENSCHAUFEL MIT EINEM HOHLRAUM UNTER EINER QUETSCHSPITZE

Title (fr)  
AUBE DE TURBINE HAUTE PRESSION COMPORTANT UNE CAVITÉ SOUS BAIGNOIRE

Publication  
**EP 4259376 A1 20231018 (FR)**

Application  
**EP 21847990 A 20211208**

Priority  
• FR 2012855 A 20201210  
• FR 2021052242 W 20211208

Abstract (en)  
[origin: WO2022123177A1] Method for manufacturing a turbomachine blade (11) comprising a pressure-side wall (14) and a suction-side wall (15) spaced apart from one another, said blade (11) comprising a tip (S) with: • - a bottom wall (18) extending from the pressure-side wall (14) to the suction-side wall (15) which each comprise a free edge (19, 21) that extends beyond said bottom wall (18) to define, jointly with said bottom wall (18), a squealer tip shape (B); • - a dividing wall (22) extending from the pressure-side wall (14) to the suction-side wall (15) while being spaced apart from the bottom wall (18) in order to define, with said bottom wall (18), a cavity under the squealer tip (C); the method comprising: • - a molding step to create at least the pressure-side wall (14), the suction-side wall (15) and the dividing wall (22); • - a step of creating the bottom wall (18) with an additive manufacturing method by adding metal material.

IPC 8 full level  
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CPC (source: EP US)  
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See references of WO 2022123177A1

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