

Title (en)  
REFRIGERATOR DOOR BODY AND MANUFACTURING METHOD THEREFOR, AND REFRIGERATOR

Title (de)  
KÜHLSCHRANKTÜRKÖRPER UND HERSTELLUNGSVERFAHREN DAFÜR SOWIE KÜHLSCHRANK

Title (fr)  
CORPS DE PORTE DE RÉFRIGÉRATEUR ET SON PROCÉDÉ DE FABRICATION, ET RÉFRIGÉRATEUR

Publication  
**EP 4273482 A4 20240529 (EN)**

Application  
**EP 21914640 A 20211230**

Priority  
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• CN 2021143131 W 20211230

Abstract (en)  
[origin: EP4273482A1] The present invention provides a refrigerator door body, a method of manufacturing the same and a refrigerator. The refrigerator door body comprises: a door shell; a door liner engaged with a back surface of the door shell, the door liner defining an ice-making chamber for accommodating an ice-making assembly, a thermal insulation layer being filled between the door liner and the door shell, the door liner being provided with an opening communicated with the ice-making chamber; an upper door beam mounted on top of the door shell and the door liner; a bracket mounted below the upper door beam and configured to connect the ice-making assembly, a part of the bracket being attached to the door liner at a position corresponding to an outer circumference of the opening, another part of the bracket being exposed from the opening in the ice-making chamber; a refrigerant pipe extending into the ice-making chamber from a side of the door liner adjacent to a hinge of the door body, the refrigerant pipe comprising a fixed section adjacent to a pivoting side of the door body and a direct cooling section in contact with the ice-making assembly, the fixed section being supported on the bracket; a fixing member mounted on the bracket, the fixed section being limited between the fixing member and the bracket.

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Citation (search report)  
• [A] US 10168089 B2 20190101 - YANG SUNG JIN [KR]  
• [A] US 2016370052 A1 20161222 - YANG SUNG JIN [KR]  
• [A] US 9021828 B2 20150505 - VITAN CRAIG ROBERT [US], et al  
• See also references of WO 2022143909A1

Designated contracting state (EPC)  
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CN 114719516 A 20220708; CN 114719516 B 20230825; WO 2022143909 A1 20220707

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