

Title (en)

VIBRATORY CONVEYOR AND ARRANGEMENT FOR CONVEYING A PLANAR WORKPIECE, IN PARTICULAR A METAL SHEET, AND ALSO POSITIONING APPARATUS HAVING A VIBRATORY CONVEYOR AND INTENDED FOR POSITIONING A PLANAR WORKPIECE

Title (de)

VIBRATIONSFÖRDERER UND ANORDNUNG ZUM FÖRDERN EINES FLÄCHIGEN WERKSTÜCKS, INSBESONDERE EINES BLECHS SOWIE POSITIONIERVORRICHTUNG MIT EINEM VIBRATIONSFÖRDERER ZUR POSITIONIERUNG EINES FLÄCHIGEN WERKSTÜCKS

Title (fr)

CONVOYEUR VIBRANT ET AGENCEMENT PERMETTANT LE TRANSPORT D'UNE PIÈCE PLANE, EN PARTICULIER D'UNE TÔLE, ET APPAREIL DE POSITIONNEMENT COMPORTANT UN CONVOYEUR VIBRANT ET DESTINÉ AU POSITIONNEMENT D'UNE PIÈCE PLANE

Publication

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Application

**EP 21732235 A 20210609**

Priority

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Abstract (en)

[origin: CN114955404A] The invention relates to a vibrating conveyor (1) for conveying flat workpieces in a conveying direction (10), comprising a plate-type workpiece carrier (2), on the upper side of which a workpiece receiving part (6) is arranged. A bearing element (9) of the workpiece bearing part protrudes on the upper side relative to the workpiece frame and is designed at the free end of the bearing element for bearing the workpiece. Under the action of the workpiece, the free end of the bearing element (9) can be deflected relative to the workpiece holder in the conveying direction (10) against the action of a return force. The workpiece frame is supported on the workpiece frame base (11) in the gravity direction (5) through a spring assembly (12). By means of an oscillation generator (21), the workpiece holder can be deflected in a periodic movement along a line of action of gravity (4) away from a rest position by generating a return force exerted on the workpiece holder by the spring arrangement. In the rest position of the workpiece holder, the spring assembly is pre-tensioned in the direction of gravity by a pre-tensioning force which is at least as large as the gravity of the workpiece.

IPC 8 full level

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