

Title (en)

METHOD FOR MANUFACTURING COLD-ROLLED STEEL SHEET, AND MANUFACTURING FACILITY

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES KALTGEWALZTEN STAHLBLECHS UND HERSTELLUNGSANLAGE

Title (fr)

PROCÉDÉ DE FABRICATION D'UNE TÔLE D'ACIER LAMINÉE À FROID ET INSTALLATION DE FABRICATION

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Application

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Abstract (en)

A manufacturing method of a cold-rolled steel sheet according to the present invention is a manufacturing method of a cold-rolled steel sheet in which method a transverse-type full-width heating device that heats a steel sheet over an entire area in a width direction of the steel sheet, and a cold rolling mill that is arranged on a downstream side in a rolling direction with respect to the transverse-type full-width heating device and that rolls the steel sheet are used, the method including: a step of heating the steel sheet by using the transverse-type full-width heating device in such a manner that temperatures of end portions in the width direction becomes higher than a temperature of a central portion in the width direction of the steel sheet on an entry side of the cold rolling mill.

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