

Title (en)
METHOD FOR DRAWING, STRAIGHTENING AND CUTTING STEEL WIRE INTO BARS

Title (de)
VERFAHREN ZUM ZIEHEN, RICHTEN UND SCHNEIDEN VON STAHLDRAHT ZU STANGEN

Title (fr)
MÉTHODE POUR ÉTIRER, REDRESSER ET COUPER LE FIL D'ACIER EN BARRES

Publication
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Application
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Abstract (en)
The present invention concerns a method for drawing, straightening and cutting steel wire into bars suitable for use in fence panels, comprising the sequential steps of: (i) providing a steel wire; (ii) drawing the steel wire through a rolling cassette until a predetermined diameter is reached, the rolling cassette comprising two successive sets of three rollers, such that a second set of rollers is positioned downstream of a first set of rollers; (iii) the rolling up and cooling of the steel wire; (iv) unrolling and straightening the steel wire; and (v) cutting the steel wire into bars; where the steps i. to v. continue continuously.

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Citation (applicant)
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Citation (search report)
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