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(54) **DOOR HANDLE DEVICE**

**TÜRGRIFFVORRICHTUNG**

**DISPOSITIF DE POIGNÉE DE PORTE**

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## Description

### Technical Field:

**[0001]** The present invention relates to a door handle device having a switch fixing structure for fixing a switch unit between a door handle and a mounting bracket.

### Background Art:

**[0002]** There is a device in which a door lock arranged in a door of a vehicle is locked and unlocked by an electric means when a push button located at a predetermined position of a door handle arranged outside of the door of the vehicle is operated. Specifically, the device has a switch unit including, a push button which is arranged between the door handle and a mounting bracket and penetrates a button hole formed in the door handle so that the push button is exposed to the outside of the vehicle and displaced when a physical force is inputted to the push button from the outside, and a switch main body for forming an electric signal according to a displacement of the push button.

**[0003]** In this case, the switch main body is fixed to the mounting bracket by fixing members such as a screw and a bolt so that the button hole, which is formed in the door handle, and an outer circumference of the push button can agree with each other (refer to Patent Document 1, for example). Due to the above structure, when the door handle is pulled forward with respect to the vehicle door, it is possible to open and close the door. When the door handle is moved backward with respect to the vehicle door, that is, when the door handle is moved to a position where the door handle is automatically returned, it becomes possible to operate the push button penetrating the button hole formed in the door handle.

Patent Document 1: JP-A-2005-090087 (Pages 4 to 7 and Fig. 1)

**[0004]** However, in the above structure in which the switch unit is fixed to the mounting bracket (this structure will be referred to as a fixing structure hereinafter.), the switch unit (switch main body) is fixed to the mounting bracket by the fixing member. Therefore, the fixing member must be necessarily provided in this structure. Accordingly, it is demanded to reduce the number of parts.

**[0005]** In the conventional switch fixing structure, the switch unit must be mounted on the mounting bracket by the fixing member while positioning is being executed so that an outer circumference of the push button can be made to agree with the button hole formed in the door handle. Therefore, the assembling work of the door handle device becomes complicated and it is difficult to reduce working time.

**[0006]** In the door handle device described above, an escutcheon, which holds a door handle and is fixed to the door, is formed being exposed onto a door surface so that the escutcheon can surround the door handle. The switch unit is fixed while this escutcheon is being

used as a mounting base portion. An example of such door handle device is disclosed in JP-A-2005 330752.

**[0007]** That is, in the conventional example described above, the switch unit is arranged in the door handle device on the assumption that the escutcheon, which is a mounting base body, is used in the door handle device. Therefore, in the case where only the door handle is arranged without arranging the escutcheon round the door handle for the reasons of designing, it is necessary to directly fix the switch unit to the door.

**[0008]** However, in order to directly fix the switch unit to the door, it is necessary to form a mounting hole on a door panel. Further, the working property is not good when the switch unit is fixed to the door.

### Summary of Invention:

**[0009]** The present invention proposes a door handle device having the features of claim 1.

**[0010]** According to the present invention, a door handle device is provided with: a mounting bracket fixed at a door of a vehicle; and a door handle pivotally connected to the mounting bracket. The mounting bracket is covered by the door handle under the condition that the door handle device is fixed to the door. A switch exposure opening, which exposes an operation portion of a switch unit held by the mounting bracket and generating a signal for locking and unlocking a door lock provided in the door of the vehicle, is provided in the door handle. The mounting bracket arranged behind the door handle is utilized as a mounting base body of the switch unit and the door handle can be utilized as a display portion. Therefore, it becomes unnecessary to directly fix the switch unit to the door. Accordingly, the working property of mounting can be enhanced.

**[0011]** It is an object of the present invention to provide a handle device in which a switch unit can be arranged even in a case in which a holding base body is not exposed onto a door surface and in particular a door handle device which includes a switch fixing structure in which the number of parts can be reduced and further the work can be simplified so as to shorten the working time.

**[0012]** The above object is achieved by a door handle device according to claim 1.

**[0013]** According to a first embodiment of the present invention, a door handle device is provided with: a door handle, which is arranged outside a door of a vehicle, on a reverse side of which a handle shaft insertion hole into which a supporting shaft is inserted is formed, by which the door of the vehicle can be opened and closed; a mounting bracket, which is fixed to the door of the vehicle, in which a bracket shaft insertion hole into which the supporting shaft is inserted is formed, which supports the door handle through the supporting shaft so that the door handle can be swung in the back-and-forth direction with respect to the door of the vehicle; and a switch unit, which is arranged between the door handle and the mounting bracket, which generates an electric signal for locking

and unlocking a door lock provided in the door of the vehicle. A contact portion, with which the supporting shaft comes into contact, is formed in the switch unit. The supporting shaft is inserted into the handle shaft insertion hole and the bracket shaft insertion hole and fixes the switch unit to the mounting bracket in the contact portion.

**[0014]** According to the embodiment described above, in the contact portion, the supporting shaft fixes the switch unit to the mounting bracket. Therefore, the switch unit can be mounted on the mounting bracket without using fixing members such as a screw and a bolt. Accordingly, the number of parts can be reduced and the work can be simplified and the working time can be shortened.

**[0015]** According to a second embodiment of the present invention, the switch unit may include a push button which is exposed outside the vehicle and displaced when a physical input is given to the push button from the outside of the vehicle and also include a switch main body which generates an electric signal according to a displacement of the push button. The contact portion may be an engaging groove which is arranged on a side of the switch main body and engaged with the supporting shaft. The switch unit may be fixed to the mounting bracket when the supporting shaft is engaged in the engaging groove.

**[0016]** According to the second embodiment described above, when the supporting shaft is engaged in the engaging groove, the switch unit is fixed to the mounting bracket. Therefore, the switch unit can be positively mounted on the mounting bracket. Further, the door handle can be smoothly swung in the back-and-forth direction with respect to the door of the vehicle. Accordingly, the operability of the door handle can be ensured.

**[0017]** According to a third embodiment of the present invention, the engaging groove may be provided on both sides of the switch main body. The supporting shaft may include a first supporting shaft engaging with one engaging groove and also include a second supporting shaft engaging with the other engaging groove.

**[0018]** According to the third embodiment described above, the first and the second supporting shaft are engaged in the engaging grooves from both sides of the switch main body. Therefore, the door handle can be more smoothly swung in the back-and-forth direction with respect to the door of the vehicle. Accordingly, the operability of the door handle can be improved.

**[0019]** According to a fourth embodiment of the present invention, the switch unit may include a push button which is exposed outside the vehicle and displaced when a physical input is given to the push button from the outside of the vehicle and also include a switch main body which generates an electric signal according to a displacement of the push button. The contact portion may be a through-hole into which the supporting shaft penetrates from one side of the switch main body to the other side. The switch unit may be fixed to the mounting bracket when the supporting shaft penetrates in the through-hole.

**[0020]** According to the fourth embodiment described

above, when the supporting shaft penetrates in the through-hole, the switch unit is fixed to the mounting bracket. Accordingly, the switch unit can be positively mounted on the mounting bracket and the door handle can be smoothly swung in the back-and-forth direction with respect to the door of the vehicle. Therefore, the operability of the door handle can be ensured.

**[0021]** The door handle can be composed in such a manner that the door handle is horizontally rotated under the condition that the door handle is fixed to the door. However, in the case where the door handle is composed so that it can be operated in the vertical direction, that is, in the case where the door handle is composed as a so-called pull-up type, the switch exposure opening can be arranged at a position where the switch exposure opening overlaps on the rotary central line of the door handle in the front view.

**[0022]** When the door handle is composed as described above, the hand touching space can be enlarged. Further, the switch unit can be prevented from being exposed outside at the time of turning the door handle.

**[0023]** In the case where the switch exposure opening is arranged at a substantially central position in a longitudinal direction of the door handle, the right and the left portion can be made to be the same design.

**[0024]** With the present invention, it is possible to provide a switch fixing structure in which the number of parts is reduced and the work is simplified so that the working time can be shortened.

**[0025]** Other aspects and advantages of the invention will be apparent from the following description, the drawings and the claims.

Brief Description of Drawings:

**[0026]**

Fig. 1 is a front view showing a door handle device of the first exemplary embodiment.

Fig. 2 is a sectional view (a sectional view taken on line A - A in Fig. 1) showing a door handle device of the first exemplary embodiment.

Fig. 3 is a sectional view showing a door handle device of Modification 1 of the first exemplary embodiment.

Fig. 4 is a front view showing a door handle device of Modification 2 of the first exemplary embodiment.

Fig. 5(a) is a front view of a door handle device of the second exemplary embodiment.

Fig. 5(b) is a rear view of a door handle device of the second exemplary embodiment.

Fig. 6(a) is a sectional view taken on line 6A - 6A in Fig. 5(a). Fig. 6(b) is a sectional view taken on line 6B - 6B in Fig. 6(a). Fig. 6(c) is a sectional view taken on line 6C - 6C in Fig. 5(a). Fig. 6(d) is a sectional view taken on line 6D - 6D in Fig. 5(a).

Fig. 7 is an exploded view showing a primary portion of Fig. 5.

Fig. 8 is a sectional view of Fig. 7.

DESCRIPTION OF THE REFERENCE NUMERALS  
AND SIGNS

[0027]

1	Door handle device
3	Door of vehicle
5	Recess portion
7	Switch mounting hole
9	Door handle
9a	Button hole
9b	Handle shaft insertion hole
9c	Hand touching portion
11	Mounting bracket
11a	Bracket shaft insertion hole
13	Switch unit
15	Supporting shaft
15A	First supporting shaft
15B	Second supporting shaft
17	Fixing member
19	Push button
19A	Inside push button
19A	Inside push button
19B	Outside push button
19a	Input face
19b	Push operating portion
19c	Transmitting face
21	Switch main body
23	Base plate
25	Harness
27	Engaging groove
29	Push nut
31	Insertion groove
33	Insertion protrusion
35	Through-hole
42	Switch holding hole
42a	Inward flange
45	Member for preventing a shaft from slipping off

Description of Embodiments:

[0028] Referring to the drawings, examples of a door handle device of exemplary embodiments of the present invention will be explained below. In this connection, the same or similar reference marks are used to indicate the same or similar portions in the descriptions of the following drawings. However, the drawings are schematic. Therefore, it should be noted that ratios of the dimensions shown in the drawings are different from the actual values. Accordingly, the specific dimensions must be judged by giving considerations to the following explanations. Even the drawings contain portions, the ratios of the dimensions of which are different from each other.

<CONSTITUTION OF SWITCH FIXING STRUCTURE>

[0029] Referring to Figs. 1 to 3, a constitution of a door handle device of a first exemplary embodiment of the present invention will be explained below. Fig. 1 is a front view showing the door handle device of the first exemplary embodiment of the present invention. Fig. 2 is a sectional view (a sectional view taken on line A - A in Fig. 1) showing the door handle device of the first exemplary embodiment. In this connection, the door handle device 1 locks and unlocks a door lock by an electric means.

[0030] As shown in Figs. 1 and 2, the door handle device 1 is mounted on a switch mounting hole 7 formed on an upper side of a recess portion 5, which is recessed inside a vehicle, on a door 3 (the outer panel) of the vehicle. This door handle device 1 roughly includes: a door handle 9, a mounting bracket 11 and a switch unit 13.

[0031] The door handle 9 is provided outside the door 3 of the vehicle. The door 3 of the vehicle can be opened and closed by this door handle 9. In this door handle 9, a buttonhole 9a, in which a push button 19 composing a switch unit 13 described later penetrates, is formed. Inside (on the back side) the door handle 9, a handle shaft insertion hole 9b, which is a hole in which a support shaft 15 penetrates, is formed.

[0032] The mounting bracket 11 supports the door handle 9 through the supporting shaft 15 so that the door handle 9 can be swung in the back-and-forth direction with respect to the door 3 of the vehicle. This mounting bracket 11 is fixed to the door 3 of the vehicle. Outside the mounting bracket 11, a bracket insertion hole 11a, which is a hole into which the supporting shaft 15 is inserted, is formed.

[0033] This mounting bracket 11 is fixed to the door 3 of the vehicle with a fixing member 17 such as a bolt and a nut from the back side (the lower side in Fig. 2) of the door 3 of the vehicle.

[0034] The switch unit 13 is provided between the door handle 9 and the mounting bracket 11 and generates a signal for locking or unlocking a door lock provided on the door 3 of the vehicle. This switch unit 13 includes: the push button 19 which is exposed outside the vehicle and displaced when a physical input is given to it from the outside of the vehicle; and a switch main body 21 for forming an electric signal according to a displacement of the push button 19 concerned.

[0035] The push button 19 includes: an inside push button 19A protruding from a substantial center of the switch main body 21 to the outside of the vehicle; and an outside push button 19B covering the inside push button 19A from the outside of the vehicle.

[0036] The inside push button 19A has an input face 19a directed to the outside of the vehicle. When the input face 19a is given a physical input directed to the inside of the vehicle, the inside push button 19A is displaced in the direction of the inside of the vehicle with respect to the switch body 21, resisting a pushing force of the pushing means not shown in the drawing. By this displace-

ment, a contact provided in the switch main body 21 generates an electric signal.

[0037] The outside push button 19B is composed so that it can penetrate the buttonhole 9a formed in the door handle 9. This outside push button 19B is made of material capable of being elastically deformed such as silicon rubber, rubber or resin. The outside push button 19B includes : a curved pushing operation portion 19b; and a transmitting face 19c directed from the back side of the pushing operation portion 19b to the inside of the vehicle. This transmitting face 19c comes into contact with or comes close to the input face of the inside push button 19A.

[0038] The base board 23 for forming an electric signal and the harness 25, which is connected to a control means (not shown) of the vehicle, for outputting an electric signal are provided in the switch main body 21. On both sides of the switch main body 21, the contact portion coming into contact with the supporting shaft 15 is provided. In the present embodiment, the contact portion composes an engaging groove 27 with which the supporting shaft 15 is engaged.

[0039] The supporting shaft 15 is inserted into the shaft insertion hole 9b and the bracket shaft insertion hole 11a and fixes the switch unit 13 to the mounting bracket 11 in the engaging groove 27 (contact portion) . This supporting shaft 15 includes: a first supporting shaft 15A engaged with one engaging groove 27; and a second supporting shaft 15B engaged with the other engaging groove 27.

[0040] When the first supporting shaft 15A and the second supporting shaft 15B are engaged with the engaging grooves 27, the switch unit 13 is fixed to the mounting bracket 11. In this connection, the supporting shaft 15 is fixed by the push nut 29 preventing the supporting shaft 15 from coming out.

[0041] According to the above constitution, when the door handle 9 is pulled forward with respect to the door 3 of the vehicle, the door 3 of the vehicle can be opened and closed. When the door handle 9 is moved backward, that is, when the door handle 9 is moved to a position to which the door handle is automatically returned with respect to the door 3 of the vehicle, the push button 19 (the outside push button 19B) penetrating in the buttonhole formed in the door handle 9 can be operated.

#### <ACTIONS AND ADVANTAGES>

[0042] According to the door handle device 1 of the first exemplary embodiment explained above, when the supporting shaft 15 fixes the switch unit 13 to the mounting bracket 11 through the contact portion, the switch unit 13 can be mounted on the mounting bracket 11 without using fixing members such as screws and bolts. Therefore, the number of parts can be reduced and further the work can be simplified and the working time can be shortened.

[0043] Specifically, when the supporting shaft 15 is en-

gaged with the engaging groove 27, the switch unit 13 is fixed to the mounting bracket 11. Due to the foregoing, the switch unit 13 can be positively mounted on the mounting bracket 11. Further, the door handle can be smoothly swung in the back-and-forth direction with respect to the door of the vehicle. Accordingly, the operability of the door handle 9 can be ensured.

[0044] Especially when the first supporting shaft 15A and the second supporting shaft 15B are engaged with the engaging grooves 27 from both sides of the switch main body 21, the door handle 9 can be more smoothly swung in the back-and-forth direction with respect to the door 3 of the vehicle and the operability of the door handle 9 can be enhanced.

[0045] Even in the case of a small door handle 9 of a small automobile, for example, even in the case of a small door handle 9 of a subcompact car, the above door handle device 1 can be easily fitted to the car. Therefore, the work can be simplified and the working time can be shortened.

#### <MODIFICATION 1>

[0046] The supporting shaft 15 of the first exemplary embodiment described above includes: the first supporting shaft 15A; and the second supporting shaft 15B. However, a change can be made in the constitution as follows. In this connection, portions in the Modification different from the supporting shaft 15 of the first exemplary embodiment described above will be mainly explained here.

[0047] Fig. 3 is a sectional view showing a door handle device of Modification 1. As shown in Fig. 3, the contact portion coming into contact with the supporting shaft 15 is provided on one side of the switch main body 21. In Modification 1, the contact portion composes an engaging groove 27 engaged with the supporting shaft 15.

[0048] One supporting shaft 15 is engaged with the engaging groove 27 provided on one side. In this connection, on the back side of the door handle 9, the insertion groove 31, into which the insertion protrusion 33 described later is inserted, is formed. In the mounting bracket 11, the insertion protrusion 33 is formed which is inserted into the insertion groove 31 while the insertion protrusion 33 is supporting the door handle 9 so that the door handle can be swung. Due to the foregoing, the switch unit 13 can be positively mounted on the mounting bracket 11 and the door handle 9 can be smoothly swung in the back-and-forth direction with respect to the door 3 of the vehicle. Accordingly, the operability of the door handle 9 can be ensured.

#### <MODIFICATION 2>

[0049] The contact portion of the first exemplary embodiment composes an engaging groove 27 engaged with the supporting shaft 15. However, it is possible to make a change as follows. In this connection, portions in the Modification different from the contact portion of

the first exemplary embodiment described above will be mainly explained here.

**[0050]** Fig. 4 is a front view showing a handle device of Modification 2. As shown in Fig. 4, a contact portion coming into contact with the supporting shaft 15 is provided in the switch main body 21. In Modification 2, the contact portion composes a through-hole 35 in which the supporting shaft 15 penetrates from one side to the other side in the switch main body 21. This through-hole 35 is formed on an upper side of the switch main body 21.

**[0051]** When one supporting shaft 15 penetrates in the through-hole 35, the switch unit 13 is fixed to the mounting bracket 11. Due to the foregoing, the switch unit 13 can be positively mounted on the mounting bracket 11 and the door handle 9 can be smoothly swung in the back-and-forth direction with respect to the door 3 of the vehicle. Accordingly, the operability of the door handle 9 can be ensured.

<APPLICABLE RANGE OF THE PRESENT INVENTION>

**[0052]** As described above, contents of the present invention are disclosed through the specific exemplary embodiments and the Modifications. However, it should be noted that the present invention is not limited by the descriptions and the drawings which constitute a portion of the disclosure.

**[0053]** For example, concerning the door 3 of the vehicle, the door handle device 1 may be fixed to each of the outer panels of the side doors located on both sides of the vehicle. Of course, the door handle device 1 may be fixed to an outer panel of a back door such as a door of a trunk room located at the rear of the vehicle.

**[0054]** From the disclosure of the present invention, Modifications, embodiments and techniques will be apparent for persons with an ordinary skill in the art. Accordingly, the technical range of the present invention is defined only by definitions in the appended claims.

<ANOTHER EMBODIMENT OF THE PRESENT INVENTION>

**[0055]** Fig. 5(a) and the following drawings show a second exemplary embodiment of the present invention. In this connection, in the following explanations, the same reference marks are used to indicate substantially the same components in the drawings of the first and the second exemplary embodiments. Further, when necessary, the detail of the components of the first exemplary embodiment described before will be additionally explained in the second exemplary embodiment here.

**[0056]** In the same manner as that of the first exemplary embodiment described before, the door handle device shown in Figs. 5(a) and 5(b) is composed in such a manner that the door handle 9 is pivotally connected to the mounting bracket 11. The door handle 9 has an operation arm 9d protruding from a back face of the hand

touching portion 9c. The counter weight 40 is fixed to the vicinity of the free end of the operation arm 9d. As shown in Figs. 5(b) and 6(c), when the operation arm 9d is mounted on the door 3, this operation arm 9d is inserted from the arm insertion opening 3a, which is open onto the door 3, into the door 3. As shown in Fig. 6(c), the rod holder 41 is mounted on the operation arm 9d. When the operation arm 9d is mounted on the door 3, the operation arm 9d and the door lock device is connected to each other through a rod not shown connected to the rod holder 41.

**[0057]** In the same manner as that shown in Fig. 1, the switch exposure opening (the button hole 9a), which is formed in the door handle 9, is arranged in the vicinity of an upper edge of the hand touching portion and at the central position in the lateral direction (in the direction of the vehicle length). In Fig. 5(a), the operation arm 9d is formed on one of the right and the left. Therefore, the entire profile is asymmetrical in the lateral direction. However, as shown in Fig. 1, when the operation arm 9d, the profile of which is the same as that described above, is formed on the other side, all elements including the fixing member 17, are symmetrical in the lateral direction. Therefore, only when the mounting positions of the rod holder 41 and the counter weight 40 are changed, the handle device, the profile of which is different in the lateral direction, can be easily manufactured.

**[0058]** As shown in Figs. 1 and 5(b), at the initial position where the door handle 9 is not given an operation force, the mounting bracket 11 to support the door handle 9 is formed by a size at a position so that the entire mounting bracket 11 is according to the invention covered by the door handle 9. As a result, when the door handle device is mounted on the door 3, it is possible to design the device so that only the door handle 9 can be exposed outside from the recess portion 5 of the door 3.

**[0059]** On the other hand, the switch unit 13 is held in the switch holding hole 42 formed in the mounting bracket 11. When the door handle 9 is located at the initial position, a forward end portion of the switch unit 13 is exposed from the switch exposure opening 9a. As shown in Figs. 6 and 8, the switch unit 13 is inserted and fitted from a back side opening of the switch holding hole 42. When the switch unit 13 is made to come into contact with the inward flange 42a, which is formed in the switch holding hole 42, the switch unit 13 is prevented from coming out onto a front side.

**[0060]** In this connection, in the above explanations, a push button switch is used as the switch unit 13. However, it is possible to use a switch having no movable portion, for example, it is possible to use an electrostatic sensor switch. In this case, an electrode may be exposed from the switch exposure opening 9a.

**[0061]** In the same manner as that shown in Fig. 2, the switch mounting hole 7 open to the recess portion 5 of the door 3 is used as a drawing hole from which the harness 25 drawn out from the switch unit 13 is drawn into the door 3. Concerning this matter, refer to Figs. 5(b). As

shown in Figs. 2 and 6(a), the switch unit 13 is formed so that the lateral width (the width in the vehicle length direction) can be a little larger than the size of the switch mounting hole 7. As a result, the switch unit 13 is prevented from coming out onto the surface side by the inward flange 42a. The switch unit 13 is also prevented from coming out onto the back side by the door 3. Accordingly, the switch unit 13 can be held at a predetermined position. At the same time, when the switch unit 13 is pushed down, it can be effectively prevented from becoming rickety.

**[0062]** As described above, when the handle device is fixed to the door 3, the switch unit 13 is prevented from being disconnected. Accordingly, it is unnecessary that the mounting bracket 11 holds the handle device by a high mechanical strength of holding.

**[0063]** In the second exemplary embodiment, attention is paid to this point. After the switch unit 13 has been inserted into the switch holding hole 42, a back face opening of the switch holding hole 42 is temporarily closed, so that the switch unit 13 can be temporarily held until the fixing work to the door 3 is completed.

**[0064]** As shown in Fig. 6 (b), in order to close the switch holding hole 42, the shaft fixing member 45, which is formed out of the hinge receiving member 43 and the sheet member 44, is used. As shown in Figs. 7 and 8, the hinge receiving member 43 is formed out of a metallic sheet member and provided with a hinge piece 43b bent at both end portions on the right and the left of the base portion 43a. The hinge piece 43b is provided with a U-shaped cutout 43c, which is formed at the forward end portion, and inserted into a receiving recess portion 11b formed in the mounting bracket 11.

**[0065]** On the other hand, in the supporting shaft 15, the slit 15a for preventing the supporting shaft 15 from slipping off, which is capable of engaging with the cutout 43c, is formed. Therefore, only when the hinge piece 43b is inserted into the receiving recess portion 11b under the condition that the supporting shaft 15 is inserted into the handle shaft insertion hole 9b of the door handle 9 and the bracket shaft insertion hole 11a of the mounting bracket 11, the cutout 43c is engaged with the slit 15a for preventing the supporting shaft 15 from slipping off. Therefore, the supporting shaft 15 can be prevented from coming out from the mounting bracket 11.

**[0066]** The sheet member 44 is made of synthetic resin and interposed between the hinge receiving member 43 and the door 3. This sheet member 44 prevents the hinge receiving member 43 made of metallic material from directly coming into contact with the door 3. When the engaging hole 44a is press-fitted to the engaging protruding portion 11c of the mounting bracket 11, this sheet member 44 is mounted on the mounting bracket. Therefore, in the state of mounting in which the handle device is fixed to the door 3, the switch unit 13 and the hinge receiving member 43 are temporarily held so as to prevent the components from coming out.

**[0067]** In this connection, in the structure described

above, the member 45 for preventing the shaft from slipping off is formed out of two parts including the hinge receiving member 43 and the sheet member 44. However, it is possible to form the entire member 45 for preventing the shaft from slipping off as an injection molding of synthetic resin.

**[0068]** As shown in Figs. 1 and 5(b), at the initial position where the door handle 9 is not given an operation force, the mounting bracket 11 composed as described above is formed by a size at a position so that the entire mounting bracket 11 is according to the invention covered by the door handle 9. As a result, when the door handle device is mounted on the door 3, it is possible to design the device so that only the door handle 9 can be exposed outside from the recess portion 5 of the door 3.

**[0069]** The present application is based on the Japanese Patent Application (Patent Application No. 2007-057671) filed on March 7, 2007 and the Japanese Patent Application (Patent Application No. 2008-021180) filed on January, 31, 2008 and the contents of which are incorporated herein by reference.

#### Industrial Applicability:

**[0070]** The present invention can be used as a door handle device of a vehicle.

#### Claims

1. A door handle device comprising:

a mounting bracket (11) fixed on a door (3) of a vehicle;

a door handle (9) pivotally connected to the mounting bracket (11); and

a switch exposure opening (9a) which is provided in the door handle (9) and exposes an operation portion (19b) of a switch unit (13) which generates a signal for locking and unlocking a door lock provided on a door (3) of a vehicle,

#### **characterised in that**

the switch unit (13) is held by the mounting bracket (11) and

the mounting bracket (11) is covered behind the door handle (9) under the condition that the door handle device is fixed to the door (3).

2. The door handle device according to claim 1, wherein the door handle (9) is arranged outside the door (3) of the vehicle, and a handle shaft insertion hole (9b) into which a supporting shaft (15) is inserted is formed on a reverse side of the door handle (9); the mounting bracket (11) supports the door handle (9) so that the door handle (9) can be swung in a back-and-forth direction with respect to the door (3) of the vehicle, a bracket shaft insertion hole (11a) into which the

supporting shaft (15) is inserted is formed on the mounting bracket (11);  
 the switch unit (13) is arranged between the door handle (9) and the mounting bracket (11),  
 the switch unit (13) includes a contact portion (27) to which the supporting shaft (15) comes into contact, and  
 the supporting shaft (15) is inserted through the handle shaft insertion hole (9b) and the bracket shaft insertion hole (11a), and the supporting shaft (15) fixes the switch unit (13) to the mounting bracket (11) at the contact portion (27).

3. The door handle device according to claim 2, wherein the switch unit (13) includes a push button (19) which is exposed outside the vehicle and displaced by a physical input from the outside of the vehicle and also includes a switch main body (21) which generates an electric signal according to a displacement of the push button (19),  
 wherein the contact portion comprises an engaging groove (27) which is arranged on a side of the switch main body (21) and engaged with the supporting shaft (15), and  
 wherein the switch unit (13) is fixed to the mounting bracket (11) by engaging the supporting shaft (15) in the engaging groove (27).
4. The door handle device according to claim 3, wherein the engaging groove (27) comprises two engaging grooves provided on both sides of the switch main body (21), and  
 wherein the supporting shaft (15) includes a first supporting shaft (15A) engaging with one of the engaging grooves (27) and a second supporting shaft (15B) engaging with the other of the engaging grooves (27).
5. The door handle device according to claim 2, wherein the switch unit (13) includes a push button (19) which is exposed outside the vehicle and displaced by a physical input from the outside of the vehicle and also includes a switch main body (21) which generates an electric signal according to a displacement of the push button (19),  
 wherein the contact portion comprises a through-hole (35) into which the supporting shaft (15) penetrates from one side of the switch main body (21) to the other side, and  
 wherein the switch unit (13) is fixed to the mounting bracket (11) by penetrating the supporting shaft (15) in the through-hole (35).
6. The door handle device according to claim 2, wherein the switch unit (13) is inserted into a switch holding hole (42) which is provided in the mounting bracket (11) and includes an inward flange (42a) at a front end portion used for preventing the switch unit (13)

from slipping off, and a back face portion of the switch unit (13) is supported and fixed onto a door surface under a condition that the switch unit (13) is fixed to the door (3).

7. The door handle device according to claim 6, wherein a member (45) for preventing the shaft (15) from coming out, in which a hinge piece (43b) inserted inside the switch holding hole (42) is protruded from a supporting piece supported on a door surface along a back face wall of the switch unit (13) under the condition that the switch unit (13) is fixed to the door (3), is temporarily fitted in the switch holding hole (42), and  
 wherein the supporting shaft (15) is prevented from slipping off by inserting the hinge piece (43b) of the member (45) for preventing the shaft (15) from coming out into a slit (15a) for preventing the hinge piece (43b) from coming out which is formed in the supporting shaft (15).
8. The door handle device according to claim 1, wherein the door handle (9) is pivotally connected to the mounting bracket (11) in a vicinity of an upper edge of the mounting bracket (11) so that the door handle (9) can be freely rotated in a vertical direction, and wherein the switch exposure opening (9a) is arranged at a position substantially overlapping on a rotary center of the door handle (9) in a front view at an initial rotary position.
9. The door handle device according to claim 1, wherein the switch exposure opening (9a) is arranged at a substantially central position in a longitudinal direction of the door handle (9).

#### Patentansprüche

1. Türgriffvorrichtung, umfassend:

einen Montageträger (11), welcher an einer Tür (3) eines Fahrzeugs fixiert ist,  
 einen Türgriff (9), welcher schwenkbar mit dem Montageträger (11) verbunden ist, und  
 eine Schalterfreilegungsöffnung (9a), welche in dem Türgriff (9) bereitgestellt ist und einen Betätigungsabschnitt (19b) einer Schaltereinheit (13) freilegt, welche ein Signal zum Verriegeln und Entriegeln eines Türschlosses erzeugt, welches an einer Tür (3) eines Fahrzeugs bereitgestellt ist,  
**dadurch gekennzeichnet, dass**  
 die Schaltereinheit (13) durch den Montageträger (11) gehalten ist und  
 der Montageträger (11) unter der Bedingung, dass die Türgriffvorrichtung an der Tür (3) fixiert ist, hinter dem Türgriff (9) abgedeckt ist.



2. Türgriffvorrichtung nach Anspruch 1, wobei der Türgriff (9) außerhalb der Tür (3) des Fahrzeugs angeordnet ist und ein Griffschafteinsatzloch (9b), in welches ein Halterungsschaft (15) eingesetzt ist, an einer Rückseite des Türgriffs (9) gebildet ist, an einer Rückseite des Türgriffs (9) gebildet ist, der Montageträger (11) den Türgriff (9) derart haltet, dass der Türgriff (9) in Bezug auf die Tür (3) des Fahrzeugs in einer Vorwärts- und Rückwärtsrichtung geschwenkt werden kann, ein Trägerschafteinsatzloch (11a), in welches der Halterungsschaft (15) eingesetzt ist, an dem Montageträger (11) gebildet ist, die Schaltereinheit (13) zwischen dem Türgriff (9) und dem Montageträger (11) angeordnet ist, die Schaltereinheit (13) einen Kontaktabschnitt (27) umfasst, mit welchem der Halterungsschaft (15) in Kontakt gelangt, und der Halterungsschaft (15) durch das Griffschafteinsatzloch (9b) und das Trägerschafteinsatzloch (11a) eingesetzt ist und der Halterungsschaft (15) die Schaltereinheit (13) an dem Kontaktabschnitt (27) an dem Montageträger (11) fixiert.
3. Türgriffvorrichtung nach Anspruch 2, wobei die Schaltereinheit (13) einen Druckknopf (19) umfasst, welcher außerhalb des Fahrzeugs freigelegt ist und durch eine physische Eingabe von außerhalb des Fahrzeugs verstellt wird, und ebenso einen Schalterhauptkörper (21) umfasst, welcher entsprechend einer Verstellung des Druckknopfs (19) ein elektrisches Signal erzeugt, wobei der Kontaktabschnitt eine Eingriffsnut (27) umfasst, welche an einer Seite des Schalterhauptkörpers (21) angeordnet ist und mit dem Halterungsschaft (15) in Eingriff steht, und wobei die Schaltereinheit (13) durch ein Eingreifen des Halterungsschafts (15) in die Eingriffsnut (27) an dem Montageträger (11) fixiert ist.
4. Türgriffvorrichtung nach Anspruch 3, wobei die Eingriffsnut (27) zwei Eingriffsnuten umfasst, welche an beiden Seiten des Schalterhauptkörpers (21) bereitgestellt sind, und wobei der Halterungsschaft (15) einen ersten Halterungsschaft (15A), welcher mit einer der Eingriffsnuten (27) in Eingriff steht, und einen zweiten Halterungsschaft (15B) umfasst, welcher mit der anderen der Eingriffsnuten (27) in Eingriff steht.
5. Türgriffvorrichtung nach Anspruch 2, wobei die Schaltereinheit (13) einen Druckknopf (19) umfasst, welcher außerhalb des Fahrzeugs freigelegt ist und durch eine physische Eingabe von außerhalb des Fahrzeugs verstellt wird, und ebenso einen Schalterhauptkörper (21) umfasst, welcher entsprechend einer Verstellung des Druckknopfs (19) ein elektrisches Signal erzeugt, wobei der Kontaktabschnitt ein Durchgangsloch (35) umfasst, in welches der Halterungsschaft (15) von einer Seite des Schalterhauptkörpers (21) zu der anderen Seite eindringt, und wobei die Schaltereinheit (13) durch ein Eindringen des Halterungsschafts (15) in das Durchgangsloch (35) an dem Montageträger (11) fixiert ist.
6. Türgriffvorrichtung nach Anspruch 2, wobei die Schaltereinheit (13) in ein Schalterhalte Loch (42) eingesetzt ist, welches in dem Montageträger (11) bereitgestellt ist und an einem vorderen Endabschnitt einen nach innen gerichteten Flansch (42a) umfasst, welcher verwendet wird, um zu verhindern, dass die Schaltereinheit (13) herausrutscht, und ein Rückflächenabschnitt der Schaltereinheit (13) unter einer Bedingung, dass die Schaltereinheit (13) an der Tür (3) fixiert ist, an einer Türfläche gehalten und fixiert ist.
7. Türgriffvorrichtung nach Anspruch 6, wobei ein Element (45) zum Verhindern, dass der Schaft (15) herauskommt, wobei ein Gelenkstück (43b), welches in das Schalterhalte Loch (42) eingesetzt ist, von einem Halterungsstück vorsteht, welches unter der Bedingung, dass die Schaltereinheit (13) an der Tür (3) fixiert ist, entlang einer Rückflächenwand der Schaltereinheit (13) an einer Türfläche gehalten ist, vorübergehend in das Schalterhalte Loch (42) eingepasst ist und wobei der Halterungsschaft (15) daran gehindert wird, herauszurutschen, indem das Gelenkstück (43b) des Elements (45) zum Verhindern, dass der Schaft (15) herauskommt, in einen Schlitz (15a) zum Verhindern, dass das Gelenkstück (43b) herauskommt, eingesetzt wird, welcher in dem Halterungsschaft (15) gebildet ist.
8. Türgriffvorrichtung nach Anspruch 1, wobei der Türgriff (9) in der Nähe eines oberen Rands des Montageträgers (11) derart schwenkbar mit dem Montageträger (11) verbunden ist, dass der Türgriff (9) in einer vertikalen Richtung frei gedreht werden kann, und wobei die Schalterfreilegungsöffnung (9a) an einer Position angeordnet ist, welche ein Drehzentrum des Türgriffs (9) in einer Vorderansicht in einer anfänglichen Drehstellung im Wesentlichen überlappt.
9. Türgriffvorrichtung nach Anspruch 1, wobei die Schalterfreilegungsöffnung (9a) in einer longitudinalen Richtung des Türgriffs (9) an einer im Wesentlichen zentralen Position angeordnet ist.

## 55 Revendications

1. Dispositif de poignée de porte comprenant :

- un support de montage (11) fixé sur une porte (3) d'un véhicule ;  
 une poignée de porte (9) raccordée de manière pivotante au support de montage (11) ; et  
 une ouverture d'exposition d'interrupteur (9a) qui est prévue dans la poignée de porte (9) et expose une partie de fonctionnement (19b) d'une unité d'interrupteur (13) qui génère un signal pour verrouiller et déverrouiller une serrure de porte prévue sur une porte (3) d'un véhicule,
- caractérisé en ce que**  
 l'unité d'interrupteur (13) est maintenue par le support de montage (11) et  
 le support de montage (11) est recouvert derrière la poignée de porte (9) à condition que le dispositif de poignée de porte soit fixé à la porte (3).
2. Dispositif de poignée de porte selon la revendication 1,  
 dans lequel la poignée de porte (9) est agencée à l'extérieur de la porte (3) du véhicule, et un trou d'insertion d'arbre de poignée (9b) dans lequel un arbre de support (15) est inséré est formé sur un côté arrière de la poignée de porte (9) ;  
 le support de montage (11) supporte la poignée de porte (9) de telle sorte que la poignée de porte (9) peut être basculée dans une direction d'avant en arrière par rapport à la porte (3) du véhicule,  
 un trou d'insertion d'arbre de support (11a) dans lequel l'arbre de support (15) est inséré, est formé sur le support de montage (11) ;  
 l'unité d'interrupteur (13) est agencée entre la poignée de porte (9) et le support de montage (11),  
 l'unité d'interrupteur (13) inclut une partie de contact (27) avec laquelle l'arbre de support (15) vient en contact, et  
 l'arbre de support (15) est inséré à travers le trou d'insertion d'arbre de poignée (9b) et le trou d'insertion d'arbre de support (11a), et l'arbre de support (15) fixe l'unité d'interrupteur (13) au support de montage (11) au niveau de la partie de contact (27).
3. Dispositif de poignée de porte selon la revendication 2, dans lequel l'unité d'interrupteur (13) inclut un bouton-poussoir (19) qui est exposé à l'extérieur du véhicule et déplacé par une entrée physique à partir de l'extérieur du véhicule et inclut également un corps principal d'interrupteur (21) qui génère un signal électrique selon un déplacement du bouton-poussoir (19),  
 dans lequel la partie de contact comprend une rainure de mise en prise (27) qui est agencée sur un côté du corps principal d'interrupteur (21) et en prise avec l'arbre de support (15), et  
 dans lequel l'unité d'interrupteur (13) est fixée au support de montage (11) par mise en prise de l'arbre de support (15) dans la rainure de mise en prise (27).
4. Dispositif de poignée de porte selon la revendication 3, dans lequel la rainure de mise en prise (27) comprend deux rainures de mise en prise prévues sur les deux côtés du corps principal d'interrupteur (21), et  
 dans lequel l'arbre de support (15) inclut un premier arbre de support (15A) venant en prise avec l'une des rainures de mise en prise (27) et un second arbre de support (15B) venant en prise avec l'autre des rainures de mise en prise (27).
5. Dispositif de poignée de porte selon la revendication 2, dans lequel l'unité d'interrupteur (13) inclut un bouton-poussoir (19) qui est exposé à l'extérieur du véhicule et déplacé par une entrée physique à partir de l'extérieur du véhicule et inclut également un corps principal d'interrupteur (21) qui génère un signal électrique selon un déplacement du bouton-poussoir (19),  
 dans lequel la partie de contact comprend un trou débouchant (35) dans lequel l'arbre de support (15) pénètre à partir d'un côté du corps principal d'interrupteur (21) jusqu'à l'autre côté, et  
 dans lequel l'unité d'interrupteur (13) est fixée au support de montage (11) par pénétration de l'arbre de support (15) dans le trou débouchant (35).
6. Dispositif de poignée de porte selon la revendication 2, dans lequel l'unité d'interrupteur (13) est insérée dans un trou de maintien d'interrupteur (42) qui est prévu dans le support de montage (11) et inclut un épaulement vers l'intérieur (42a) au niveau d'une partie d'extrémité avant utilisé pour empêcher l'unité d'interrupteur (13) de glisser, et une partie de face arrière de l'unité d'interrupteur (13) est supportée et fixée sur une surface de porte à condition que l'unité d'interrupteur (13) soit fixée à la porte (3).
7. Dispositif de poignée de porte selon la revendication 6, dans lequel un élément (45) pour empêcher l'arbre (15) de se déloger, dans lequel une pièce de charnière (43b) insérée à l'intérieur du trou de maintien d'interrupteur (42) fait saillie à partir d'une pièce de support supportée sur une surface de porte le long d'une paroi de face arrière de l'unité d'interrupteur (13) à condition que l'unité d'interrupteur (13) soit fixée à la porte (3), est temporairement disposée dans le trou de maintien d'interrupteur (42), et  
 dans lequel l'arbre de support (15) est empêché de glisser en insérant la pièce de charnière (43b) de l'élément (45) pour empêcher l'arbre (15) de se déloger dans une fente (15a) pour empêcher la pièce de charnière (43b) de se déloger qui est formée dans l'arbre de support (15).
8. Dispositif de poignée de porte selon la revendication 1, dans lequel la poignée de porte (9) est raccordée de manière pivotante au support de montage (11) à

proximité d'un bord supérieur du support de montage (11) de telle sorte que la poignée de porte (9) peut être mise en rotation librement dans une direction verticale, et

dans lequel l'ouverture d'exposition d'interrupteur (9a) est agencée au niveau d'une position sensiblement en chevauchement sur un centre de rotation de la poignée de porte (9) dans une vue frontale au niveau d'une position de rotation initiale.

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9. Dispositif de poignée de porte selon la revendication 1, dans lequel l'ouverture d'exposition d'interrupteur (9a) est agencée au niveau d'une position sensiblement centrale dans une direction longitudinale de la poignée de porte (9).

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FIG. 1

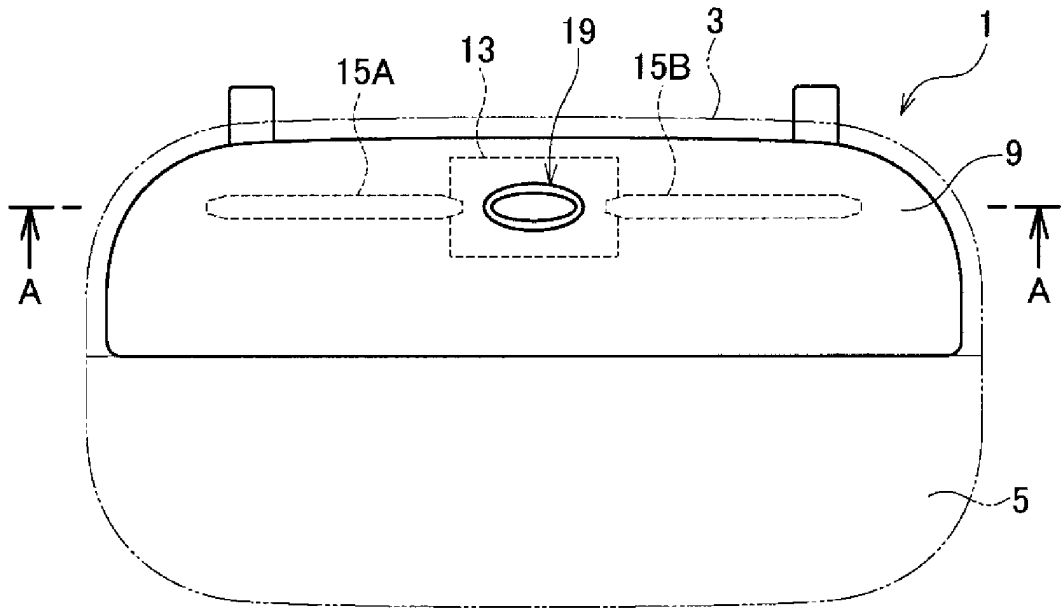


FIG. 2

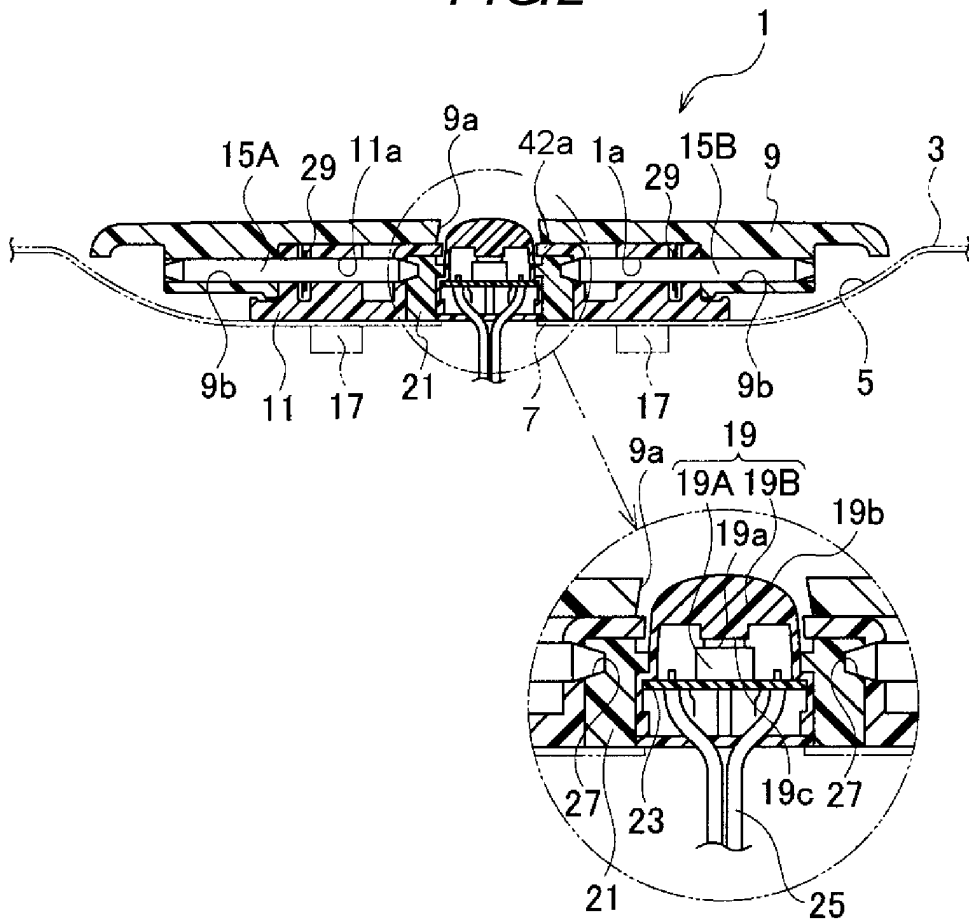


FIG.3

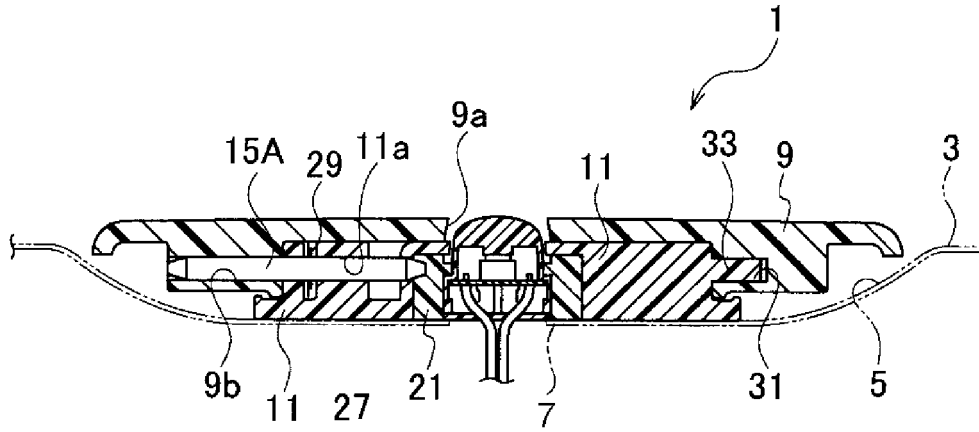


FIG.4

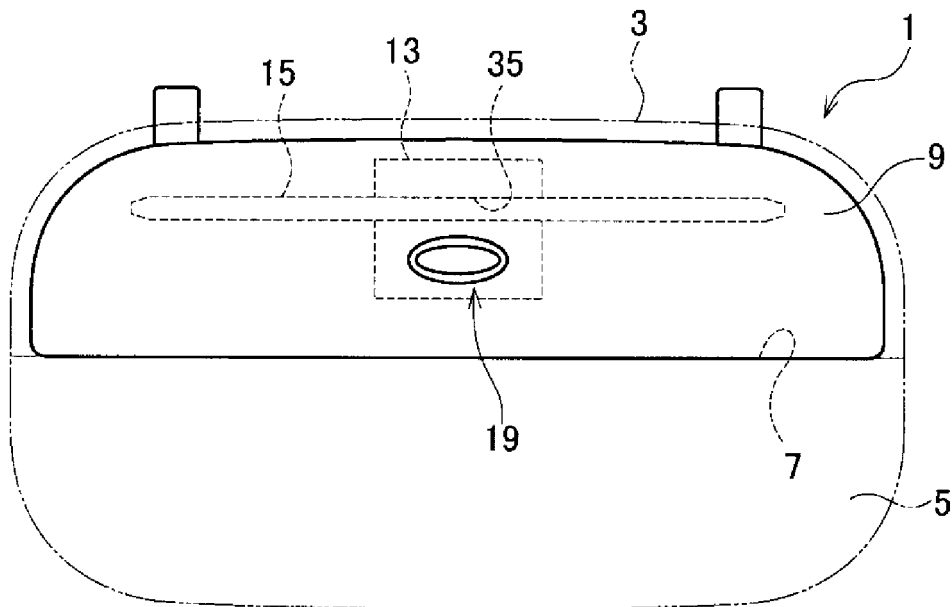


FIG.5(a)

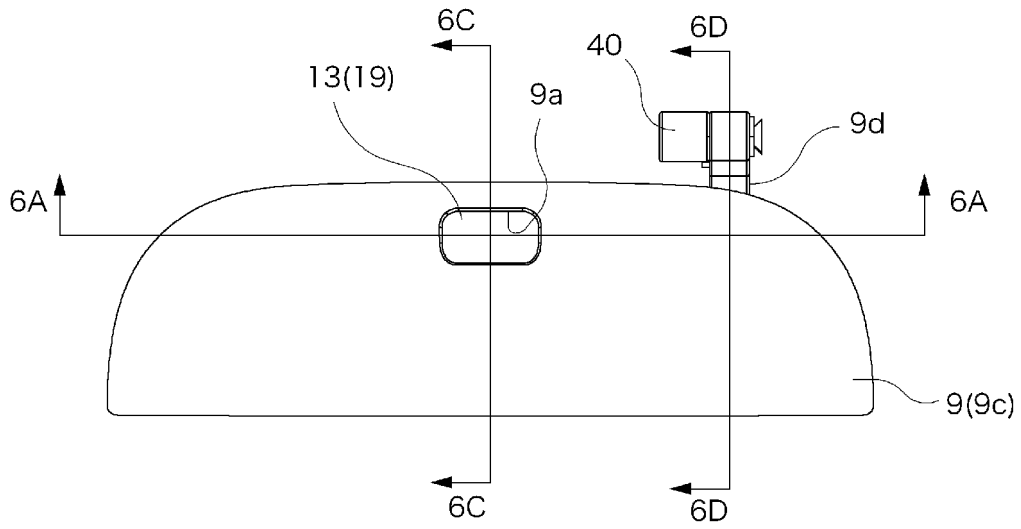


FIG.5(b)

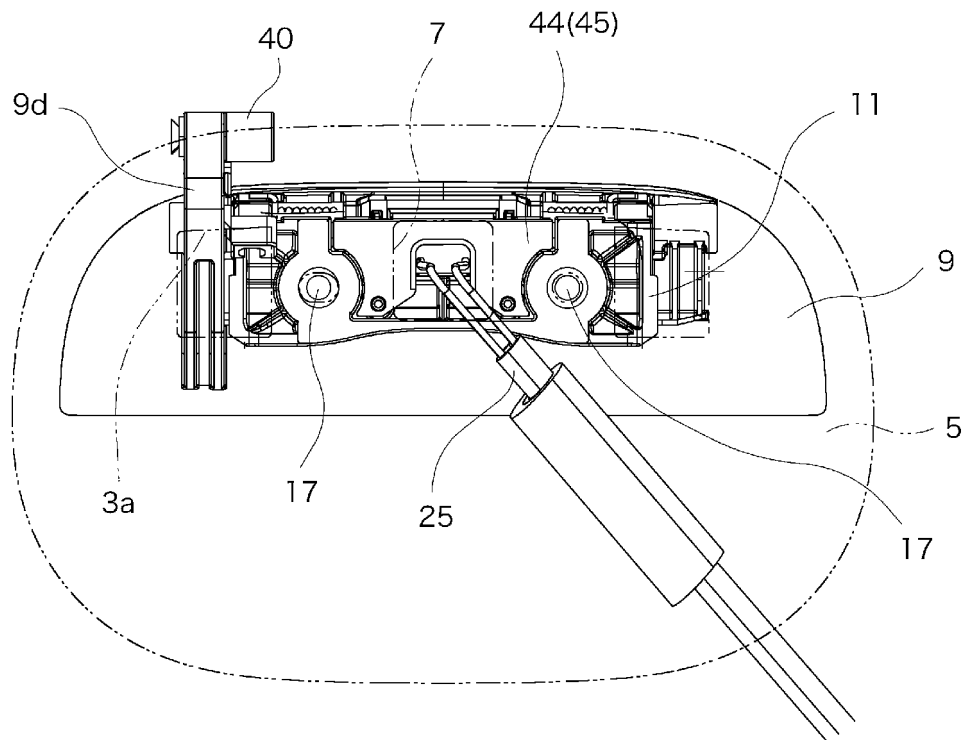


FIG.6(a)

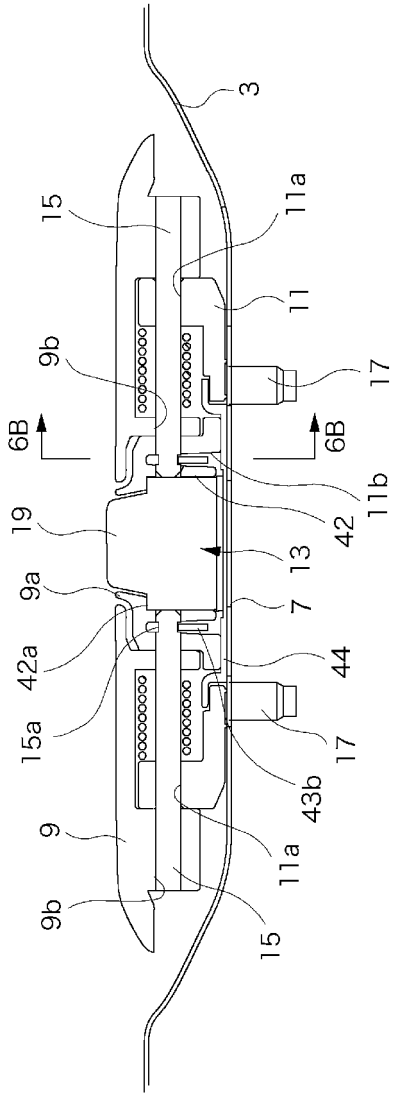


FIG.6(b)

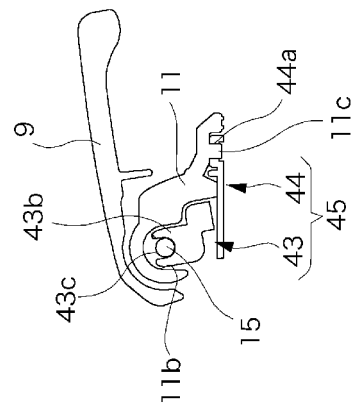


FIG.6(c)

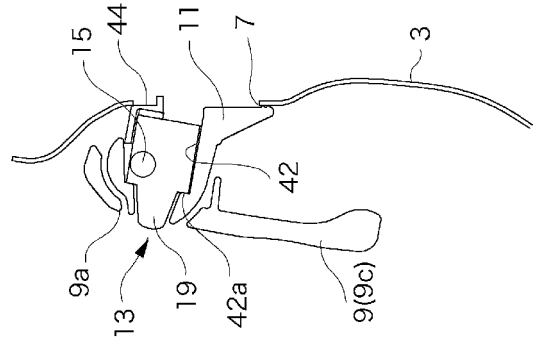


FIG.6(d)

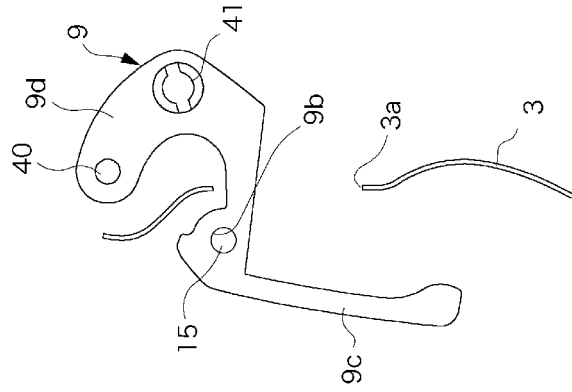


FIG. 7

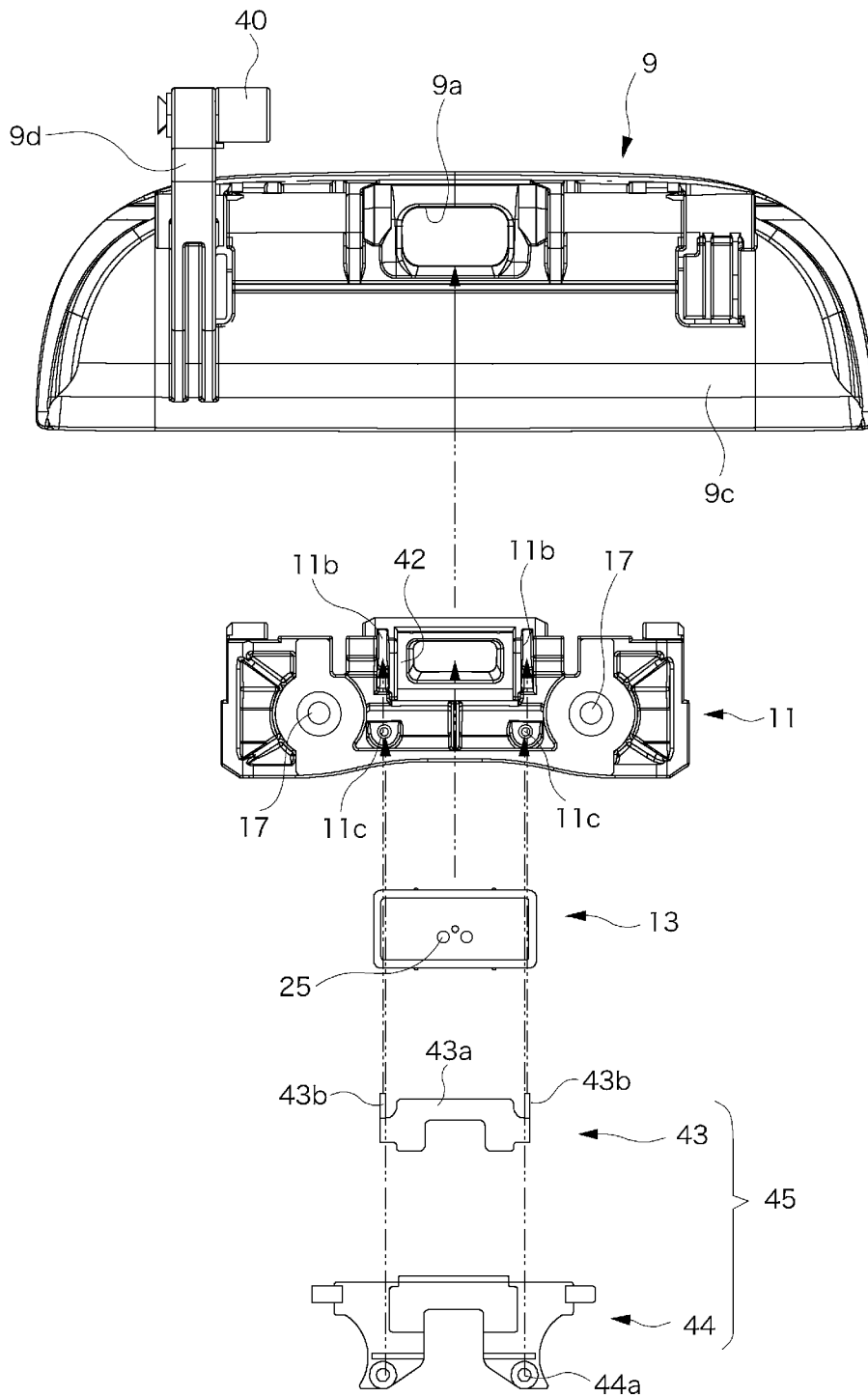
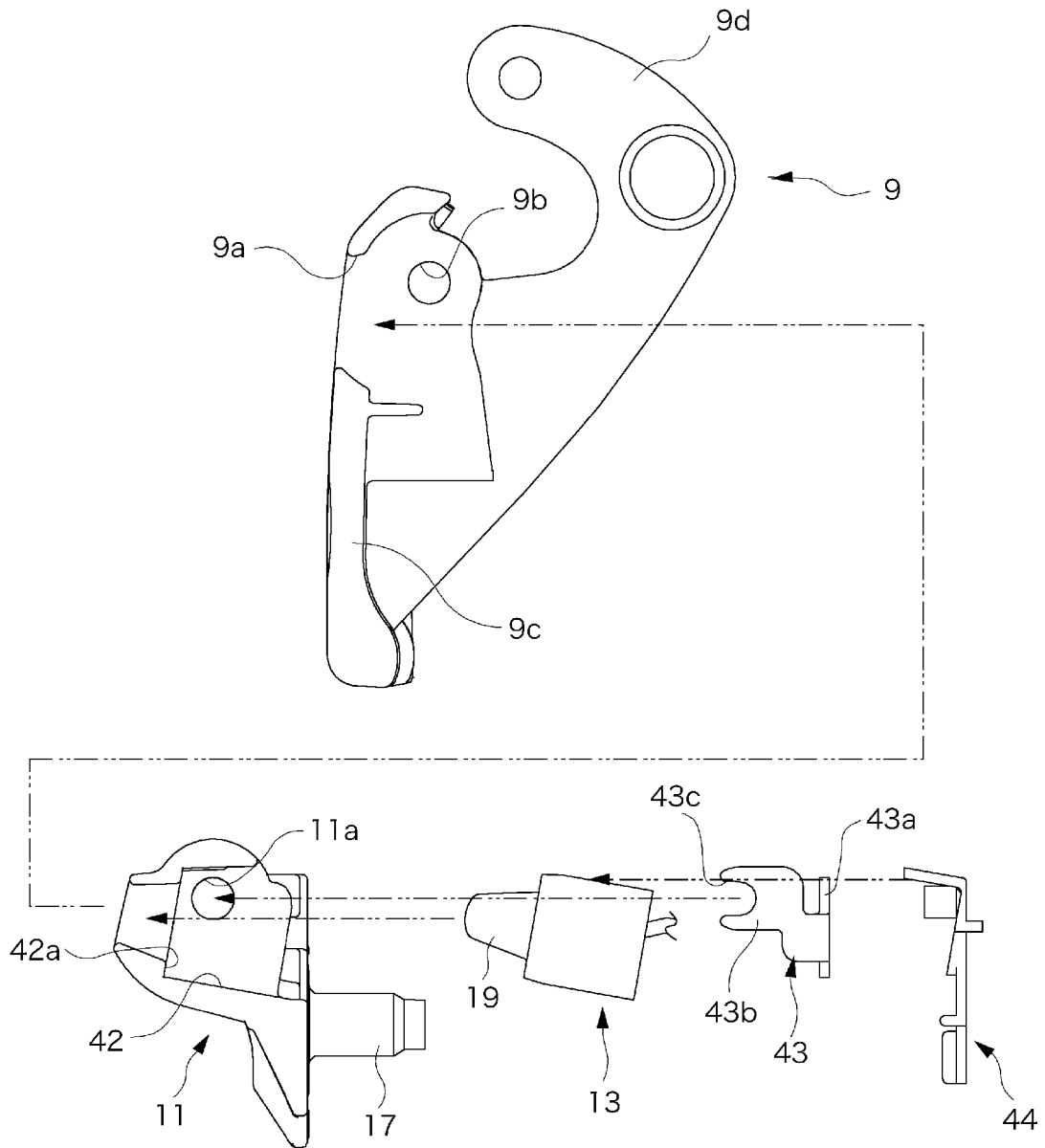




FIG. 8



**REFERENCES CITED IN THE DESCRIPTION**

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