(19)

(12)





## (11) **EP 2 392 706 A3**

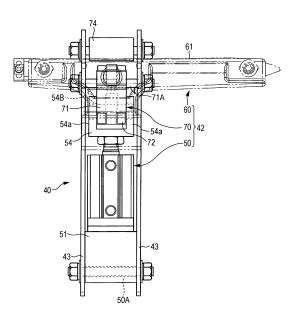
EUROPEAN PATENT APPLICATION

(88) Date of publication A3: (51) Int Cl.: D03J 1/22 (2006.01) D03D 49/10 (2006.01) 10.12.2014 Bulletin 2014/50 (43) Date of publication A2: 07.12.2011 Bulletin 2011/49 (21) Application number: 11003250.5 (22) Date of filing: 18.04.2011 (84) Designated Contracting States: (71) Applicant: TSUDAKOMA KOGYO KABUSHIKI AL AT BE BG CH CY CZ DE DK EE ES FI FR GB KAISHA GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO Kanazawa-shi, PL PT RO RS SE SI SK SM TR Ishikawa-ken 921-8650 (JP) **Designated Extension States:** BA ME (72) Inventor: Itou, Naoyuki Kanazawa-shi (30) Priority: 21.05.2010 JP 2010117678 Ishikawa-ken 921-8650 (JP) (74) Representative: Samson & Partner Widenmayerstraße 5 80538 München (DE)

# (54) Let-off control method and let-off control device for loom including temple device having automatic temple position switching mechanism

(57) In a warp let-ff control method performed by a let-off device of a loom, the loom used for weaving a fabric (2a) having two or more weave sections with different densities, the loom including the let-off device that controls an amount of warp let-off by performing let-off control in which a let-off motor (5c) is driven in accordance with a detected tension and a target tension, and a temple device (40) including a temple (41) that is displaceable between an operating position and a standby position, the temple device automatically switching a position of the temple between the two positions in accordance with a weft density of one of the weave sections to be woven, the method includes controlling driving of a let-off motor with a control mode during a control period including a period during which the temple is displaced, the control mode adjusting an amount of warp let-off in a direction such that a change in a warp tension due to the displacement of the temple is cancelled out, the control mode being different from a control mode for performing let-off control in a normal operation of the loom after the control period.

FIG. 5





5

#### **EUROPEAN SEARCH REPORT**

Application Number EP 11 00 3250

		DOCUMENTS CONSIDERED TO BE RELEV	]		
10	Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)	
15	A,D A	US 5 065 796 A (ROACH ERNEST F [US] E 19 November 1991 (1991-11-19) * abstract * * column 4, line 25 - column 6, line * figures 1-6 * DE 90 06 343 U1 (GEBRÜDER SULZER AG) 20 September 1990 (1990-09-20) * page 4, lines 3-20 *		INV. D03J1/22 D03D49/10	
20		* page 7, paragraph 3 * * figures 1-5 * 			
25	A	DD 261 383 A1 (FUERSTENWALDE REIFEN \ [DD]) 26 October 1988 (1988-10-26) * the whole document * 	/EB K 1-6		
30				TECHNICAL FIELDS SEARCHED (IPC) D03J D03D	
35					
40					
45					
1		The present search report has been drawn up for all claims			
50 500		Place of search Date of completion of the Munich 6 October 2		Examiner Jter, Petrus	
	X : part Y : part door A : tech O : nor	icularly relevant if taken alone E : earlier icularly relevant if combined with another D : docun ment of the same category L : docum nological background	T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons 		
EPO E	O P: intermediate document document				

### EP 2 392 706 A3

#### ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 11 00 3250

5

10

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

06-10-2014

	Patent document cited in search report	Publication date	Patent family member(s)	Publication date
15	US 5065796 A	19-11-1991	CS 9102959 A3 DE 4132696 A1 EP 0479499 A1 JP H04281041 A US 5065796 A	13-05-1992 09-04-1992 08-04-1992 06-10-1992 19-11-1991
20	DE 9006343 U1	20-09-1990	NONE	
	DD 261383 A1	26-10-1988	NONE	
25				
30				
35				
40				
45				
50 8970d W				
55 Od	For more details about this annex : see	Official Journal of the Euro	pean Patent Office, No. 12/82	