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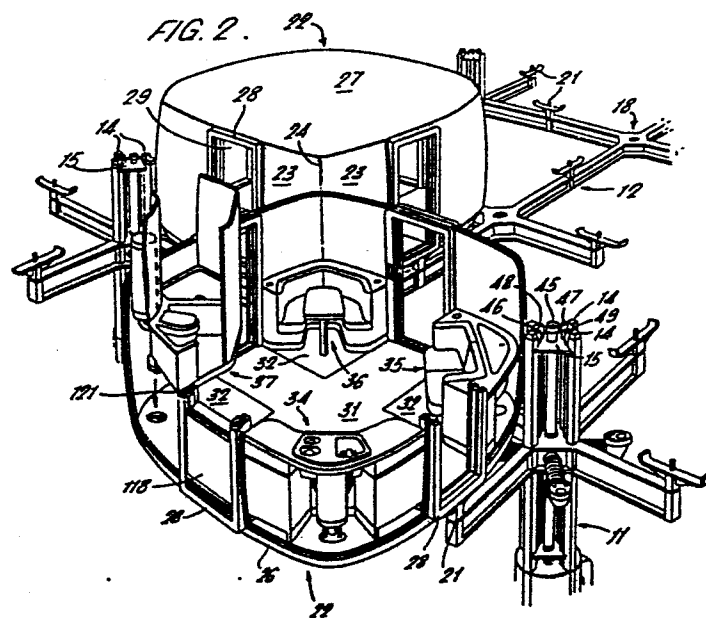
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(54) Improvements in modular building structures.

(57) A modular building structure comprises a support structure (10) including a plurality of spaced vertical columns, (11) and horizontal beams (12) interconnected between columns to form a rigid support system. At least one space module (22) structurally defining an enclosed volume of space is adapted to be removably supported from said support structure. There are provided in combination, utility conduits (45-49) integrated with at least some of said columns and connectable at their lower ends to utility inlets and outlets (41). There are also column manifold means (50) at a plurality of levels in each of the vertical columns, the manifold means having connections to the utility conduits. Module manifold means (62) are provided in the space modules and have connections to utility conduits (92-98) within the modules. Coupling members (65) each having conduits for the utilities and means for connection to both a column manifold means and a module manifold means are provided, said connection means being constructed and arranged so that connection of the coupling member with a manifold means in a column and a module connects together the utility conduits in the module and the column via the conduits in the coupling member.

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IMPROVEMENTS IN MODULAR BUILDING STRUCTURES

The invention relates to modular building structures, some aspects of which are described in my United States Patents 3712007 and 3838545. This invention is concerned
5 with further aspects of such systems and provides a modular building structure comprising a support structure including a plurality of spaced vertical columns, horizontal beams interconnected between columns to form
10 a rigid support system, and at least one space module structurally defining an enclosed volume of space and adapted to be removably supported from said support structure, in which there are provided utility conduits integrated with at least some of said columns and
15 connectable at their lower ends to utility inlets and outlets, column manifold means at a plurality of levels in each of the said some vertical columns, said manifold means having connections to the said utility conduits, module manifold means in at least some of said space
20 modules having connections to utility conduits within the modules and coupling members each having conduits for the utilities and means for connection to both a column manifold means and a module manifold means said connection means being constructed and arranged so
25 that connection of the coupling member with a manifold means in a column and a module connects together the utility conduits in the module and the column via the conduits in the coupling member.

Further features and advantages of the invention will be apparent from the following description by way of example, of a preferred embodiment of the invention, the description being read with reference
5 to the accompanying drawings, in which:-

Figure 1 is a diagrammatic perspective view of part of a support structure of a modular building structure according to the invention;

Figure 2 is a perspective view of part of one
10 level in the structure of Figure 1 and showing space modules according to the invention forming part of the structure;

Figure 3 is an exploded perspective view of one of the space modules and the adjacent support structure;

15 Figure 4 is an enlarged plan view, partly cut-away, of a coupling member connecting the space module to the support structure;

Figure 5 is an elevation, partly cut away, of the coupling member of Figure 4;

20 Figure 6 is an enlarged perspective view of part of one of the space modules, showing the distribution of non-electrical utilities;

Figure 7 is a view similar to Figure 6 but showing the distribution of electrical utilities, and

25 Figure 8 is an enlarged view of the column manifold of Figure 3.

In my United States Patent No. 3712007 there is described a modular building structure comprising a support structure or space frame which supports a number
30 of space modules and, in my United States Patent No. 3838545, the construction of the space modules is described in more detail. Reference is directed to these two specifications for a more detailed description

of the space frame and space modules and the collar connector and support means by which the space modules are supported on the frame.

Referring now to the drawings, the basic components of the modular building structure are as follows. The space frame 10 comprises a number of spaced vertical columns 11 and horizontal beams 12. Each column 11 is supported by a foundation 13 and comprises a cluster of four vertical structural tubes 14 which are held are maintained in spaced relationship by spaced plates 15. Web plates 16 may interconnect the tubes 14 to provide stiffening of the columns and the wall thickness of tubes 14 and thickness of plates 16 are selected according to the size and weight of the structure to be supported on the space frame. Thus, in multiple storey structures, the lower tubes 14 have thickness walls and the lower parts of columns 11 are provided with web plates 16 of increasing thickness while the upper parts of the columns may dispense with web plates.

At each building level or storey of the space frame, four mutually perpendicular horizontal branch beams 17 are cantilevered outwardly from each column 11 to span from one column to the next or to a modular cross-beam 18. The branch beams 17 are rigidly attached to the tubes 14, for example by welding. Each modular cross-beam 18 comprises four mutually perpendicular beam portions 19 secured to one another to form a cross with the ends of the cross adapted to be connected to adjacent ends of branch beams 17. The said adjacent ends of branch beams 17 and beams portions 19 are joined by a connector member 21 which also serves the purpose of supporting its associated

space modules on the horizontal beams and levelling the space module, as is described in United States Specification No. 3712007.

Each space module 22 is a box-shaped enclosure
5 having floor, roof, walls and openings defining a space. The walls comprise wall components 23 curved at one end to abut adjacent wall components to form corners 24 which correspond in shape to rounded corners of floor and roof components 26, 27. The
10 floor and roof components have respectively upwardly and downwardly curved edges which co-operate with and are attached to the lower and upper edges of the wall components. Frame components 28 define openings 29 and are similarly attached to the floor
15 and roof components 26, 27 and adjacent edges of wall components 23. The floor component 26 provides an outer shell base of the space module and a floor surface is provided within the modules by a cruciform member 31 and floor panels 32. The ends of cruciform
20 member 31 abut the lower edges of frames 28 and the edges of the cruciform member are adapted to support the floor panels 32 which fit between the cruciform member and the edge of the floor component 26. As can be seen from Figure 2, the floor panels 32 may be
25 simply planar panels or may be the base panels of modular furniture units such as kitchen units 34, settee units 35, dining units 36 and bathroom units 37, to be described in more detail below.

As is stated in United States Specifications
30 Nos. 3712007 and 3838545, the building structure is energized by the provision of utilities to the space modules. The utility paths of the illustrated structure will now be described in detail. The

utilities which are provided to the modules are water, gas, electricity, telephone and television inputs together with a waste outlet. The utilities are connected to the site on which the building structure is erected through underground conduits, in known manner, and these conduits are connected to a central utility housing 40. Necessary equipment such as transformers, meters, pumps etc. is all located within the housing 40. From the central housing 40, conduits 41 for the utilities are connected to the base of columns 11 through a main feeder duct 42 and branch feeders 43. It will be appreciated that the feeders 42, 43 may be underground in a site in which the bases of columns 11 are underground.

Each column 11 supports a cluster of vertical pipes which carry the utilities up the columns. The vertical pipes include a central pipes 45 which is the soil pipe for waste outlet and four other pipes adjacent the tubes 14, a water riser 46, a gas riser 47, a pipe 48 for electricity supply and a pipe 49 for telephone and television cables. The pipes are maintained in spaced relationship by the plates 15. A further pipe (not shown) may be provided concentric with and surrounding the soil pipe 45, the annular space between the two pipes then serving as a vent pipe.

At the lower end of each column, the pipes 45-49 are connected to the conduits 41 in the branch feeders 43 by suitable junctions (not shown but of known type).

At each building level or storey in the structure, a column manifold 50 is provided. The manifold 50 includes sections of the pipes 45-49 extending vertically through the manifold and connections from the pipes

45-49 to a utility outlet plate 51 on each of the four sides of the column (Figure 8). Each utility outlet plate 51 includes a large soil pipe orifice 53 in its lower part, a water orifice 54 and a gas orifice 55 above and on either side of the soil pipe orifice in the central part of the plate 51 and a group of electrical, telephone and television outlet orifices 56 in the upper central part of the plate 51. The orifices 53-56 are arranged in a predetermined array which corresponds with the array of orifices in the ends of the coupling member shown in Figures 4 and 5 and are provided with snap-fit quick couplings as will be described in more detail with reference to Figures 4 and 5.

The soil pipe orifices 53 in the plates 51 are provided at the ends of upwardly and outwardly flared portions of pipe 45. The water orifices 54 are provided at the end of branch pipes (not shown) connected to a water distribution pipe 58 which extends around the cluster of pipes 45-49 and is itself connected to the water riser 46. Similarly, the gas orifices 55 are provided at the ends of branch pipes of a gas distribution pipe 59 which extends around the pipe cluster 45-49 parallel to water distribution pipe 58 and is connected to the gas riser 47. The electricity television, and telephone orifices 56 are connected to the wiring in the pipes 48, 49 by cables running through a peripheral trunking 60 of the manifold 50, the trunking 60 extending around the pipe cluster 45-49 parallel to and above the gas and water distribution pipes.

As is described in United States Specification No. 3712007 referred to above and in more detail in my

United States Specification No. 3750697, the space frame 10 is modular, each vertical column 11 being formed of a number of prefabricated sections, and each section being one storey high. The column manifold 50 may be formed as a separate prefabricated unit which is inserted between adjacent sections of a column or may be integrally formed with a column section in the factory. In the former case, (illustrated in Figure 3), the sections of pipes 45-49 within the manifold are each provided with snap-fit quick couplings which cooperate with corresponding couplings in the pipe sections in the columns 11 so that all the pipes are simultaneously coupled and sealed as the manifold 50 is lowered into place on its column.

As can be seen from Figures 2 and 3, each space module 22 has one of its corners adjacent to one of the plates 51. Each space module includes at that corner a utility inlet plate 62 (which will be described in more detail below) having an array of utility orifices corresponding to a mirror image of the plate 51. The column outlet plate 51 and module inlet plate 62 are joined by a coupling member in the form of a multiplex connector 65 which will now be described in more detail with reference to Figures 4 and 5.

The multiplex connector 65 has an outer casing comprising a tapered tubular end portion 66 closed off by an end plate 67 and fixed to one end of a curved rigid tubular member 68, a central flexible casing 69 fixed at one end to the free end of member 68 and carrying at its other end a tubular collar 69. A second end plate 71 of the connector is mounted

within the collar 70.

Protruding from end plate 67 are the female halves of quick connectors for the various utilities which are to be conducted to the module. Considering the lower
5 edge of the coupling member 65 as viewed in Figure 5 as the bottom of the coupling member and reading from the bottom of the plate 67, the utility connectors are: the soil pipe connector 72 which is a relatively large diameter orifice with an internal O-ring seal; gas 73
10 and water 74 connectors which are quick-coupling devices of known type arranged one on each side of the plate 67; a row of four electricity connectors 75 which are snap-fit connectors of known type; and telephone 76 and television 77 connectors which are snap-fit connectors
15 of the same type as connectors 75 but smaller.

Protruding from the other end plate 71 of the multiplex connector 65 are corresponding male halves of the quick connectors 72-77 which male halves are referenced by corresponding reference numerals with a
20 prime and which are arranged in the plate 71 in an array which is a mirror image of the array in plate 67. The connectors 72, 72' are joined together by a flexible pipe 82 of the same relatively large diameter as the connectors 72, 72' and the connectors 73, 73'
25 and 74, 74' are joined together by flexible pipes 83, 84 respectively. The connectors 75, 75' are joined by cables 85 and the connectors 76, 76' and 77, 77' by cables 86, 87 respectively, cables 85 being contained in a conduit 88 and cables 86, 87 in a conduit 89.

30 The plate 51 has its orifices 53-56 arranged in a pattern identical to that of plate 67 and the connectors in the plate 51 are identical to those in plate 67 so that the end 70 of the multiflex connector 65 may be

connected to the plate 51 by a simple push-fit action which simultaneously connects all the utilities.

Similarly, the inlet plate 62 in the space module corresponds in array and type of couplings to plate 71 so that the end 66 of the connector 65 may be connected to the module inlet plate 62 by a simple push-fit action which simultaneously connects all the utilities into the module.

The distribution of utilities within a space module 22 will now be described with particular reference to Figures 3, 6 and 7. Each module contains a module utility manifold in the form of a number of utility conduits which extend around the periphery of the module within the floor component 26 but under the floor surface formed by cruciform 31 and panels 32. The utility conduits are as follows: a soil conduit 92 connected by a pipe 93 to the soil pipe connector in plate 62; a water conduit 94 connected to a pipe 95 to the water connector of plate 62; a gas conduit 96 connected by a pipe 97 to the gas connector of plate 62; and an electricity conduit 98 containing cables 98 connected to the group of electricity connectors of plate 62. The telephone and television connectors of plate 62 are connected to suitable points in the module by cables (not shown). For the sake of clarity, the soil, gas and water conduits are shown in Figure 6 and the electricity conduit in Figure 7.

Outlet plates 101 for gas, water and soil are positioned one in each corner of the module 22 and one in the centre of each side. Each plate 101 contains soil 102, gas 103 and water 104 connectors of the same type as in the plates 51 and in the same relative orientation. The connectors 102, 103, 104 are joined to the utility conduits 92, 94, 96 by

respective pipes 105, 106, 107 and the length of pipe 105 which supports the plate 101 is selected so that the plate is at floor surface level in the finished module and is accessible through a hole in the
5 corresponding floor panel 32.

Those modular furniture units illustrated in Figures 2 and 3 which include utilities each have an inlet plate (not shown) in their respective base panels 32. The utility requirements of the units are
10 connected to couplings in said plate of the same type as in plate 62 so that fittings of the modular furniture units into position simultaneously connects the utilities to the units. In the examples shown, the kitchen unit 34 includes a gas fired water heater
15 110 including gas and water inlets, a sink 111 including a water inlet and a soil outlet and a hob 112 including a gas inlet. The bathroom unit 37 includes a lavatory 113 requiring a water inlet and a soil outlet, and a shower compartment 114 with a shower 115 to which hot
20 water is fed from a water heater 116 requiring a gas inlet and a water inlet. Also illustrated in Figures 2 and 3 is a space heater 118 which fits within the lower part of one of the frame components 28 and has a gas inlet.

25 Each frame component 28 includes a raceway 121 in the frame for electrical wiring and equipment. Mounted within the raceway 121 in one of the uprights of the frame component is a set 122 of circuit breakers or fuses for the electricity supply to that frame, the
30 circuit breakers being accessible through a panel in the frame component for repair purposes. The circuit breakers 122 are connected by cables to connectors in the base of the frame which are quick-coupled to

electricity outlets 123 in the floor of the module.
There are four symmetrically arranged outlets 123,
one for each frame component 28, and the outlets 123
are connected to the cables in the electricity conduit
5 98 by cables 124.

Also mounted in the uprights of the frame component
28 are a number of power outlets 126 for the electricity
supply, the power outlets 126 being connected to the
circuit breakers 122 by wiring 127. One power outlet
10 126 is arranged in the upper inner surface of one of
the uprights of the frame component and this outlet
is particularly intended for an air-conditioning unit
128 (see Figure 3) which fits within the upper part of
the frame component. The remaining power outlets are
15 in the lower half of the frame components for
receiving electrical connections from the various
furniture units.

A major advantage of providing all the electrical
wiring in the frame components 28 and the remaining
20 utilities under the floor surface is that the wall
components 23 of the space module may, if desired, be
made transparent without the need to remove any wiring.

It will be appreciated that the utility
distribution arrangement described provides all utilities
25 to each side of each column at each building level
through plates 51 and a common set of utilities to each
outlet 101 in each space module. Not all these
utilities are required at each such outlet and blanking
plates (not shown) are provided for sealing the plates
30 51, 101 which are not required.

The invention is not limited to the embodiment
described above and various modifications may be made
without departing from the scope of the invention.

For example, in some building structures utilities may not be provided to each column 11 but only to selected columns.

CLAIMS:

1. A modular building structure comprising a support structure (10) including a plurality of spaced vertical columns (11), horizontal beams (12) interconnected between columns to form a rigid support system, and at least one space module (22) structurally defining an enclosed volume of space and adapted to be removably supported from said support structure, characterized in that there are provided in combination, utility conduits (45-49) integrated with at least some of said columns and connectable at their lower ends to utility inlets and outlets, (41) column manifold means (50) at a plurality of levels in each of the said some vertical columns, said manifold means having connections to the said utility conduits, module manifold means (62) in at least some of said space modules having connections to utility conduits (92-98) within the modules and coupling members (65) each having conduits for the utilities and means for connection to both a column manifold means and a module manifold means said connection means being constructed and arranged so that connection of the coupling member with a manifold means in a column and a module connects together the utility conduits in the module and the column via the conduits in the coupling member.

2. A modular building structure as claimed in claim 1 characterized in that each module manifold means includes a single inlet connection (62) for a plurality of utilities and outlets (101) at a plurality of locations in the module, connections to a plurality of the utilities being provided at each of the outlets.

3. A modular building structure as claimed in claim 2 characterized in that each space module (22) is polygonal and an outlet (101) is provided at each corner and the mid-point of each side of the base of the module.

4. A module building structure as claimed in claim 2 or claim 3 characterized in that it further comprises modular furniture units (34-37) having readily releasable coupling means for connection to the plurality of utilities at each said location.

5. A module building structure as claimed in claim 4 characterized in that the readily releasable coupling means to at least one of the utilities is a sealing means.

6. A modular building structure as claimed in any one of the preceding claims characterized in that openings (29) are formed in the or each module, a frame (28) surrounding the or each opening and means (121) are provided connecting at least one of the utilities in the module manifold means to control means (122) and outlets (123) in the frame.

7. A modular building structure as claimed in any one of the preceding claims characterized in that the utilities include, water, gas, electricity, soil outlet, telephone and T.V.

8. A modular building structure as claimed in claim 7 when dependent on claim 6 characterized in that the electricity is connected to each frame (28) and the safety overload controls (122) (contact breakers) are in the frame.

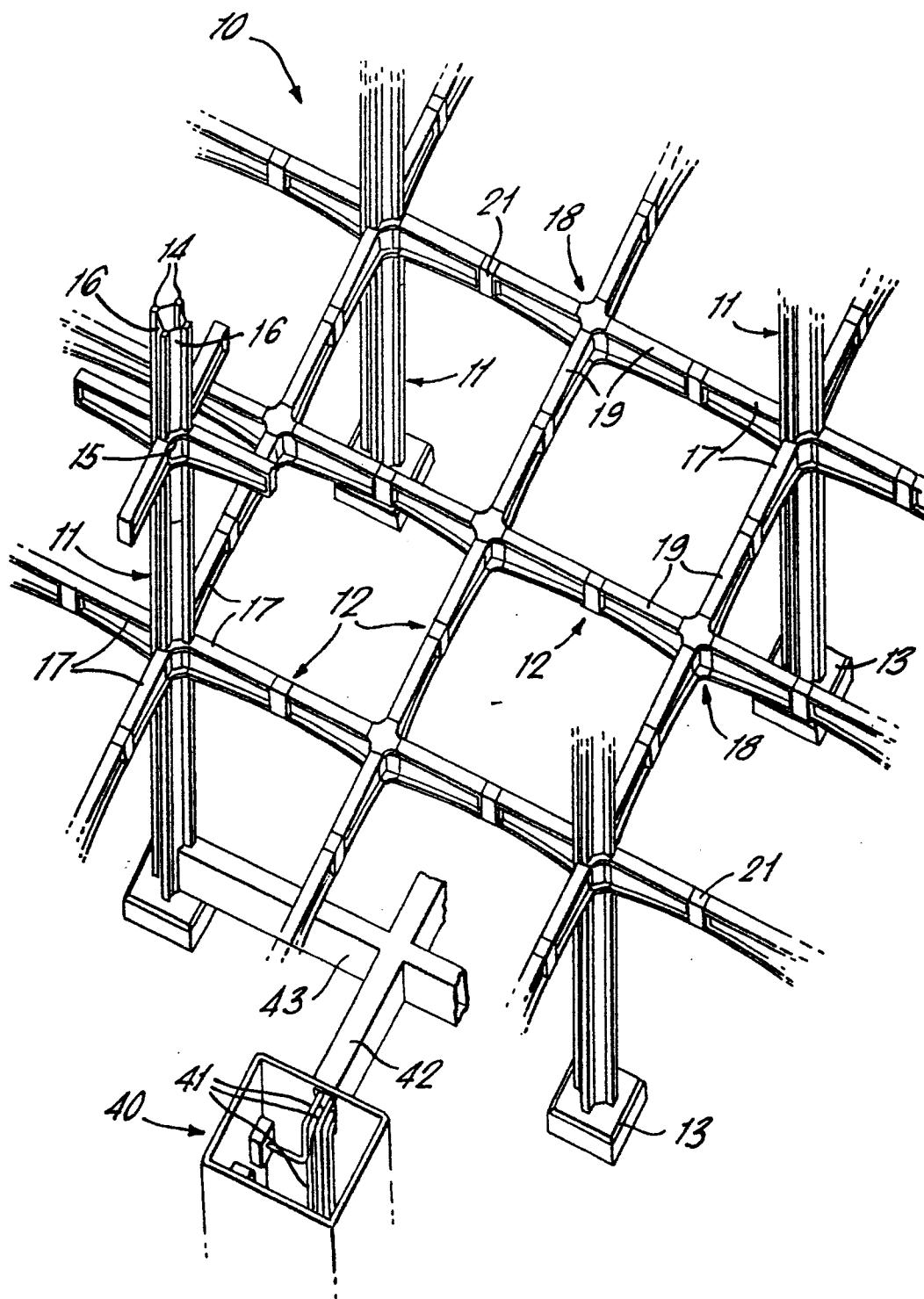
9. A modular building structure as claimed in any one of the preceding claims characterized in that each coupling member (65) is a flexible pipe including end connections with utility outlets in the form of quick-release couplings (72-77) arranged in a predetermined array.

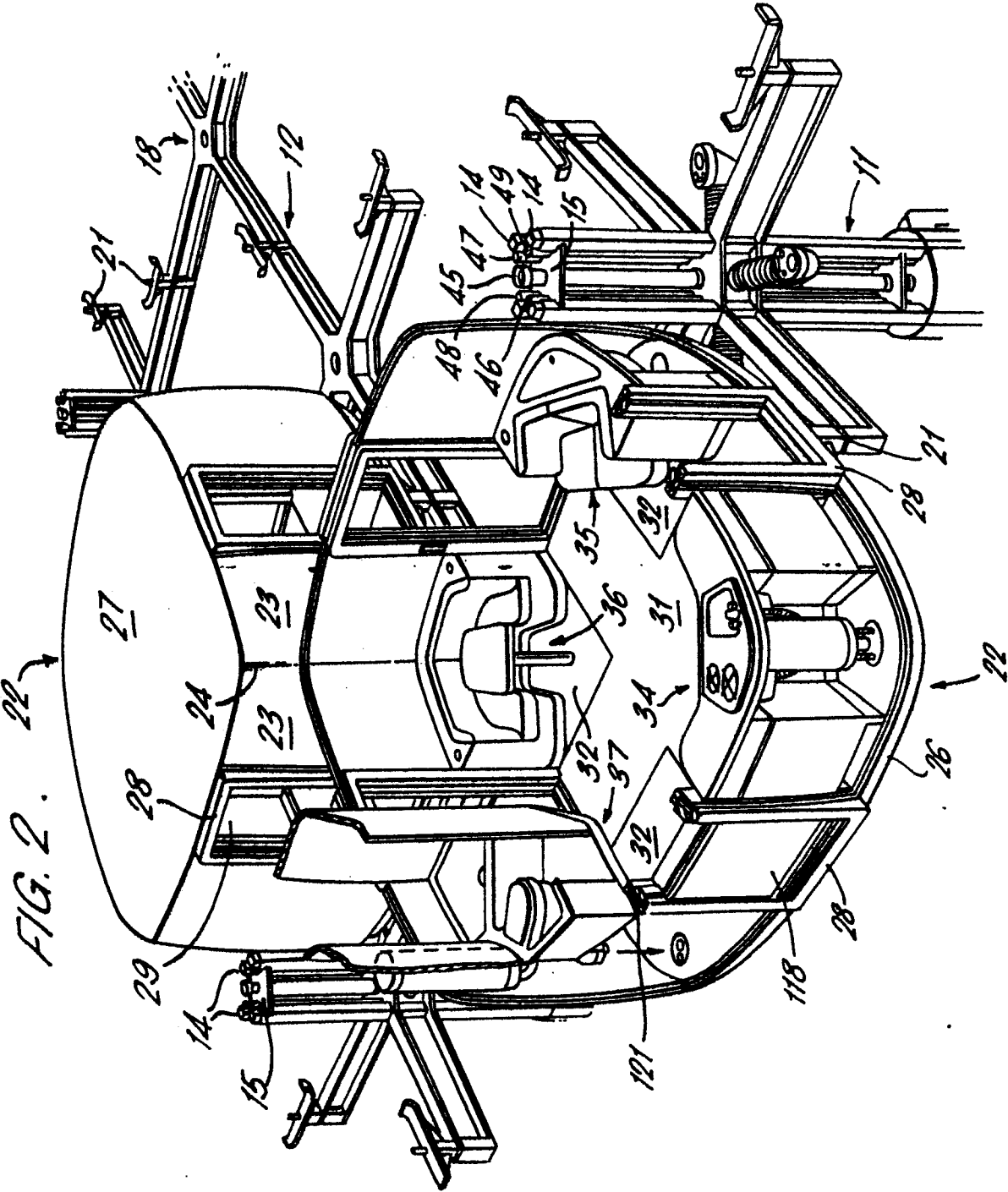
10. A modular building structure as claimed in any one of the preceding claims characterized in that each vertical column (11) comprises four uprights (14) defining between them four sides and each column manifold means (50) includes a connection for each utility to each side of the column.

11. A modular building structure as claimed in claim (10) when dependent on claim 9 characterized in that each column manifold means (50) includes a corresponding array of utility outlets in the form of quick-release couplings on each side of its column.

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FIG. 1.





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FIG. 3.

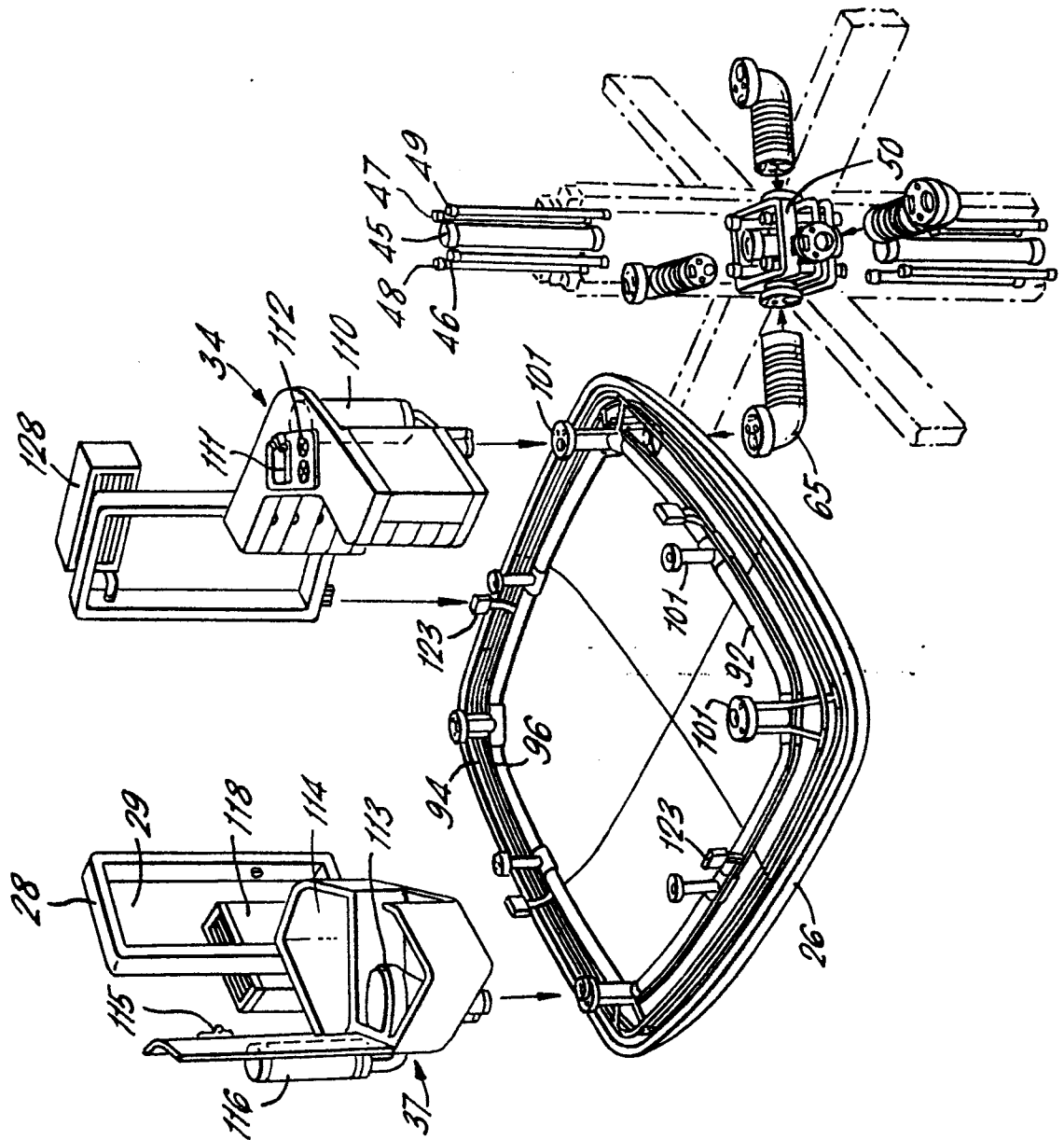


FIG. 4.

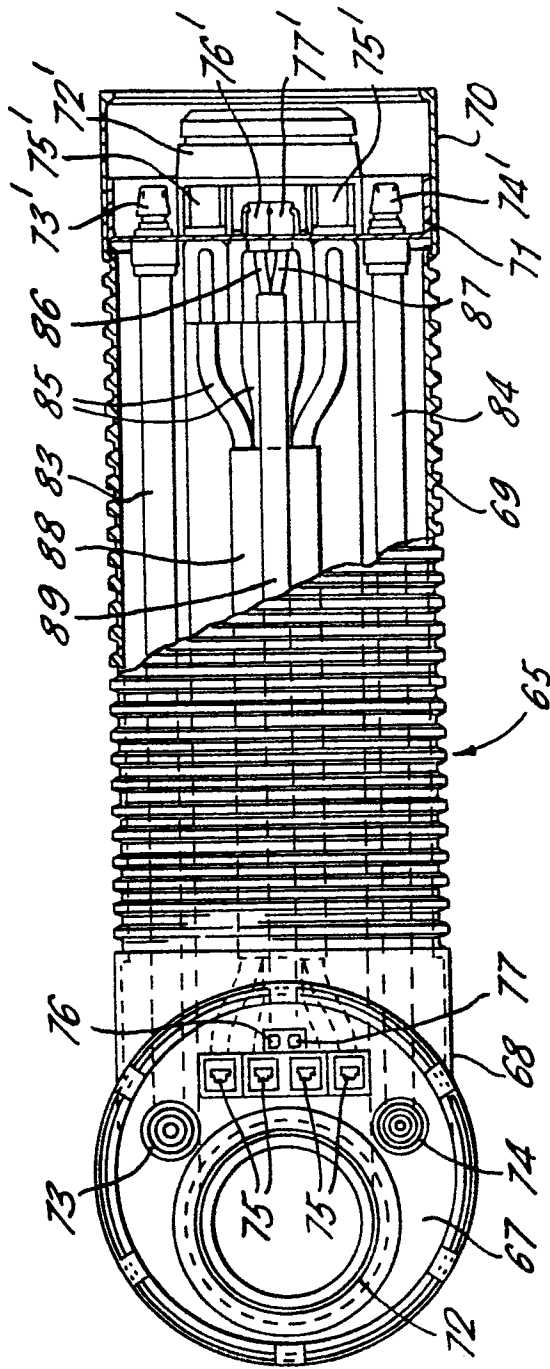
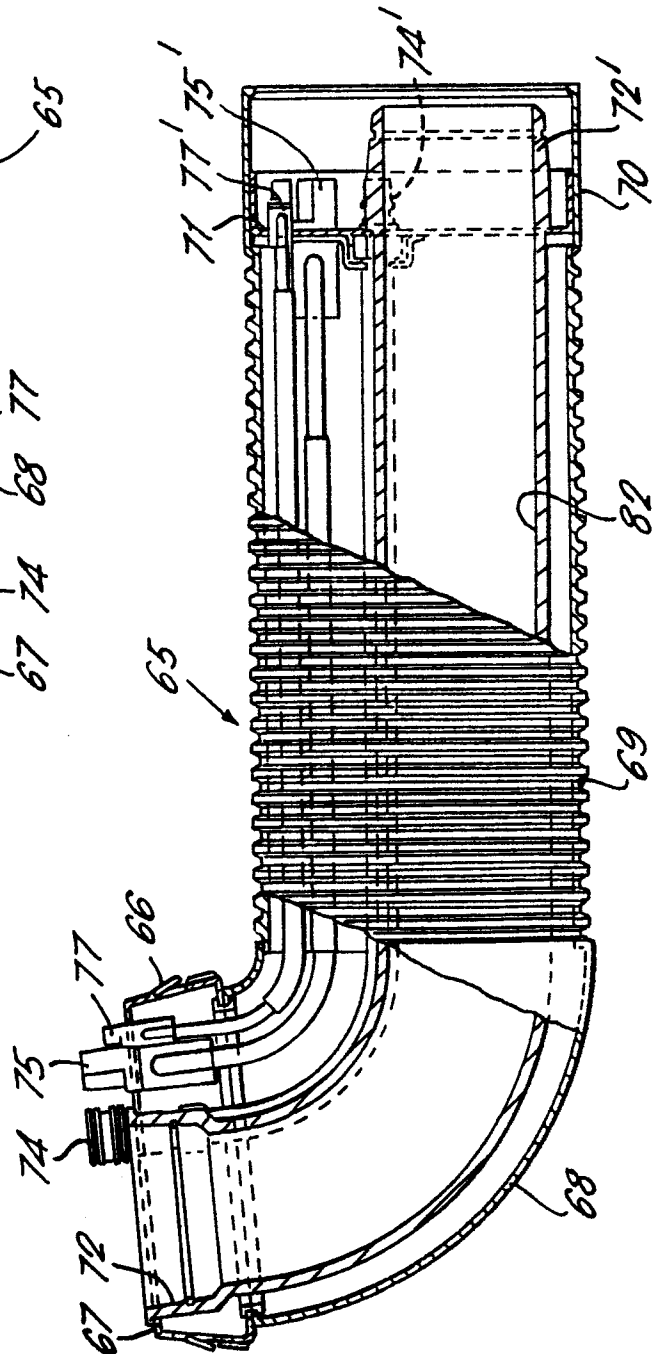


FIG. 5.



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