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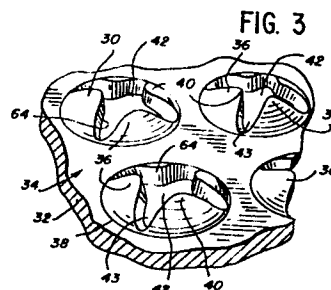
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54 **Anti-slip grating and method of manufacturing same.**

57 An improved anti-slip tread or grating (10) design is provided with gripping members or rosettes (30) having a plurality of upstanding individual lobes (36) which are configured in such a way and project high enough to provide an excellent gripping surface. The lobes (36) of the design are self-cleaning, and have non-continuous gripping edges at their crests (40) that accommodate a greater build up of ice or mud without clogging the grating (10). The invention includes an improved method of making the anti-slip tread or grating (10).






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Office

# EUROPEAN SEARCH REPORT

0021591

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EP 80 30 1638

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl. 7)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
X	<u>FR - A - 2 205 080</u> (MERRE) * Page 2, lines 25-36; figures 1,3 * --	1-3,7,8	E 04 C 2/42 E 01 D 19/12
A	<u>FR - A - 1 389 650</u> (MOREL) * Page 1, column 1, line 39 - column 2, lines 1-10, 27-30; figures * --	1	
A	<u>US - A - 3 943 589</u> (PEDERSEN) * Column 2, lines 27-56; figure 1 * --	1	TECHNICAL FIELDS SEARCHED (Int. Cl. 7)  E 04 C E 01 D B 21 D 47/00 31/00 E 04 F
A	<u>BE - A - 742 078</u> (ROMBOUTS) * Page 3, lines 2-10; figures 1,2 * ----	1	
			CATEGORY OF CITED DOCUMENTS  X: particularly relevant A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: conflicting application D: document cited in the application L: citation for other reasons
 The present search report has been drawn up for all claims			& member of the same patent family. corresponding document
Place of search The Hague		Date of completion of the search 13-11-1980	Examiner DALL'ANESE