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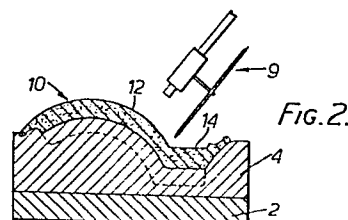
71 Applicant: BURGOS PTY LIMITED  
500 Collins Street  
Melbourne Victoria(AU)

72 Inventor: Whitelaw, Thomas William  
20 Austin Avenue  
Mc Crae Victoria(AU)

74 Representative: Jennings, Guy Kenneth et al,  
GILL JENNINGS & EVERY 53/64 Chancery Lane  
London WC2A 1HN(GB)

54 Method and apparatus for making roofing tiles.

57 In a method and apparatus for producing tiles 10 which comprise an arcuate roll 12 and a gully 14, the tiles are continuously produced on apparatus which includes a plurality of pallets 4 and a forming head 8 arranged to define the shape of respective sides of the tiles 10. To enable different types of tiles to be produced while minimizing the necessity to interrupt operation of the apparatus, a cutter 9 is arranged to selectively cut the tiles 10 between the roll 12 and gully 14 to separate these parts so that the rolls 12 can be used as verge and/or ridge tiles.





DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
A	<u>US - A - 1 619 490 (SCHWARZ)</u> * Figures 4-6; page 1, lines 41-93; page 2, lines 11-67 * --	1,4	B 28 B 11/14 E 04 D 1/04
	<u>GB - A - 688 548 (O'SULLIVAN)</u> * Figures 4,5; page 1, lines 8-22; page 1, lines 74-92; page 2, lines 1-12; page 4, lines 14-26 * --	1,2,4	
	<u>DE - C - 316 291 (HAAG)</u> * Figures 1,2; page 1, lines 1-32 * --	1,4	TECHNICAL FIELDS SEARCHED (Int. Cl. 3)  B 28 B E 04 D
	<u>FR - A - 1 604 862 (MANTINO)</u> -----		
<p>The present search report has been drawn up for all claims</p>			CATEGORY OF CITED DOCUMENTS  X: particularly relevant A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: conflicting application D: document cited in the application L: citation for other reasons  &: member of the same patent family, corresponding document
Place of search  The Hague		Date of completion of the search  22-05-1981	Examiner  NOESEN



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### CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims.

- ☐ All claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claims:
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.



### LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirement of unity of invention and relates to several inventions or groups of inventions, namely:

- 1) Claims 1-6: Cutting of roof tiles
- 2) Claims 7-10: Roof tile construction

- ☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:
- ☒ None of the further search fees has been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims: 1-6.