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(54) Process for upgrading heavy hydrocarbonaceous oils.

67) Process for the upgrading of heavy, viscous hydrocarbonaceous oils, comprising (a) fractionally distilling said hydrocarbonaceous oil to produce at least one distilled fraction and a residuum without substantially cracking said hydrocarbonaceous oil, (b) contacting said residuum with a liquid hydrogen donor material stream to produce a hydrocracked stream and (c) separating said hydrocracked stream into a gaseous stream and a liquid hydrocracked stream, characterized in that:

(d) said liquid hydrocracked stream is fractionally distilled to separate from higher and lower boiling fractions a hydrogen donor precursor stream boiling above a temperature from substantially 180°C to substantially 200°C and below a temperature from substantially 330°C to substantially 350°C.

 (e) said hydrogen processor stream is catalytically reacted with a hydrogen-rich gaseous stream to produce a hydrogenated hydrogen donor material, and,

(f) at least part of said hydrogenated hydrogen donor material is recycled as the material which constitutes the entire liquid hydrogen donor material stream to contact said residuum.

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## **EUROPEAN SEARCH REPORT**

Application number

EP 81 30 0887

DOCUMENTS CONSIDERED TO BE RELEVANT				CLASSIFICATION OF THE APPLICATION (Int. Cl.3)
Category	Citation of document with indication, where appropriate, of relevant to claim			AFFEIGATION (IRI: CI)
	line: 105 - page 3, lin 49; page 4, line 19; pa page 8, lin	es 13-26; page 2, page 3, line 25; e 91 - page 4, line line 65 - page 5, ge 7, line 74 - e 99; claims 1-22;	1,3,4, 6,7	C 10 G 47/34 65/12
	figures 1-5			
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	2, lines 21 72 - column	lines 26-64; column 1-55; column 3, line n 4, line 54;		TECHNICAL FIELDS SEARCHED (Int. CI.3)
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				CATEGORY OF CITED DOCUMENTS
-				X: particularly relevant A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: conflicting application D: document cited in the application L: citation for other reasons
4	The present search report has been drawn up for all claims			member of the same patent family,     corresponding document
Date of completion of the search  The Hague  Date of completion of the search  Examiner  L			O CONTE	
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