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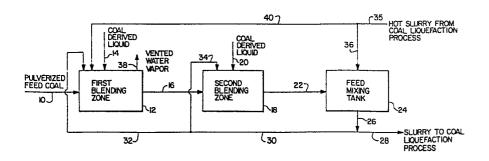
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- (54) Process for blending coal with water immiscible liquid.
- (5) A continuous process for blending coal with a water immiscible liquid produces a uniform, pumpable slurry. Pulverised raw feed coal and preferably a coal derived, water immiscible liquid are continuously fed to a blending zone (12 and 18) in which coal particles and liquid are intimately admixed and advanced in substantially plug flow to form a first slurry. The first slurry is withdrawn from the blending zone (12 and 18) and fed to a mixing zone (24) where it is mixed with a hot slurry to form the pumpable slurry. A portion of the pumpable slurry is continuously recycled to the blending zone (12 and 18) for mixing with the feed coal.







## **EUROPEAN SEARCH REPORT**

Application number

EP 81 30 1726

DOCUMENTS CONSIDERED TO BE RELEVANT				CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
Category	Citation of document with Indica passages	tion, where appropriate, of relevant	Relevant to claim	
A	US - A - 4 189	375 (KIRBY et al.)		C 10 L 1/32
	* drawing; cla	ims *	1	
		-		
A		658 (WOLK et al.)		
	* drawing; cla	ims * -	1	,
A	FR - A - 780 02 HYDROGENATION P	4 (INTERNATIONAL ATENTS CO.LTD.)		TECHNICAL FIELDS
	* abstract *		1	SEARCHED (Int.Cl. 3)
				C 10 L C 10 G
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				CATEGORY OF CITED DOCUMENTS  X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background
				O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent
X	The present search report has been drawn up for all claims		family, corresponding document	
Place of search The Hague Date of completion of the search 03-03-1982 Examiner			DE HERDT	