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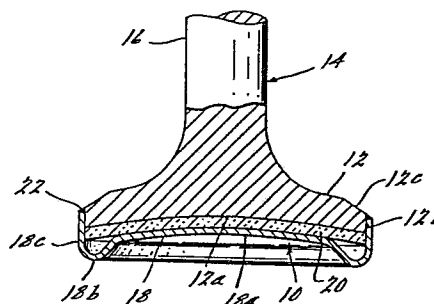
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(54) Improved poppet valve shield.

(57) A thermal barrier (10) fixed to a valve head (12) of a diesel engine poppet valve (14) is disclosed. The barrier includes a thin sheet metal cap 18 having a concave shield portion 18a, an annular fold or corrugation (18b) circumscribing the shield portion, and a cylindrical skirt portion welded to the valve head. The cap and the face portion (12a) of the valve head define an evacuated chamber (20) which is preferably filled with an insulating material (24) which also provides structural support for the shield portion.



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IMPROVED POPPET VALVE SHIELDCROSS-REFERENCE TO RELATED APPLICATION

5 The application is related to application
serial number 104,928 filed December 18, 1979
assigned to Eaton Corporation and a continuation of
application 908,330 filed May 22, 1978 now abandoned.

BACKGROUND OF THE INVENTION1. Field of the Invention

10 This invention relates to a thermal barrier
and more specifically to a thermal barrier for a
poppet valve used in a combustion chamber of a piston
engine.

2. Description of the Prior Art

15 Shields or thermal barriers for protecting
poppet valves in piston engine combustion chambers
are well-known. For many years such shields or
barriers have been proposed for the purpose of
reducing heat corrosion and weakening of the valve
head, to improve or enhance combustion, to reduce
20 heat conduction through the valve, etc. These and
other purposes are provided by a poppet valve thermal
barrier disclosed in the above mentioned application
serial number 104,928. Therein, the thermal barrier
includes a cup-shaped sheet metal cap having a flat
25 shield portion spaced from the valve face and a

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5 cylindrical skirt portion welded to the valve head to
define evacuated chamber. The chamber may be filled
with an insulating material. The skirt portion,
which is conductively connected to the relatively hot
shield portion and the relatively cool valve head,
10 has a temperature gradient over its length between
the shield portion and valve head or weld. This
gradient and radially outward forces from thermal
expansion of the shield portion causes the skirt
portion to expand varying amounts over its length in
15 bellmouth fashion to relieve the stresses. In some
applications the stresses may exceed desirable levels
in spite of the bellmouth expansion of the skirt
portion. Further, in some applications the flat
shield portion may lift off of the face portion or
the insulation disposed between shield portion and
the face portion, whereby the shield portion oil-cans
and fatigues due to the cyclic pressures in the
20 combustion chamber. The lift-off is believed to be
caused by stresses at the intersection of the shield
and skirt portion.

SUMMARY OF THE INVENTION

An object of this invention is to relieve stresses in a sheet metal shield of a thermal barrier covering the face portion of a poppet valve head and
5 welded to the valve head.

Another object of this invention is to prevent oil-canning of the sheet metal shield.

According to a feature of this invention a poppet valve includes a sheet metal member welded to
10 the valve head and covering the face portion of the valve head to define an evacuated chamber and an annular fold or corrugation defined by a sheet metal shield to provide an annular expansion joint for relieving stresses in the sheet metal due to thermal
15 expansion differences between the sheet metal member and the valve head.

According to another feature of the invention the shield is further provided with a concave portion circumscribed by the annular fold,
20 whereby stresses in the sheet metal shield due to thermal expansion differences between the sheet metal member and the valve head will provide a force vector in the direction of the valve face.

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BRIEF DESCRIPTION OF THE DRAWING

5 The invention is shown in the accompanying drawing in which the invention thermal barrier is shown covering the face portion of a partially shown poppet valve.

10 Certain terminology referring to the proposed environment and direction of components will be used in the following description. This terminology is for convenience in describing the disclosed embodiment and should not be considered limiting in the appended claims unless the claims are explicitly so limited.

DETAILED DESCRIPTION OF THE DRAWING

15 Referring now to the drawing, therein is shown a thermal barrier 10 supported by a mushroom head 12 of a partially shown poppet valve 14. Valve 14 is intended for use as an exhaust valve or as an intake valve in an expansible chamber engine of the internal combustion type which cyclically
20 compresses and combusts gaseous mixtures, e.g., a piston engine of the diesel or spark ignition type. Further, thermal barrier 10 may be used on a poppet valve having a fillet heat shield such as the fillet heat shield disclosed in application serial number
25 () and incorporated herein by reference.

Valve 14 includes a partially shown stem 16 and the mushroom head 12 shown in section. The surface of head 12 includes a circular face portion 12a, a cylindrical wall portion 12b, and a
30 frustoconical valve seat portion 12c. Circular face portion is preferably dished inward to define a concave surface.

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Thermal barrier 10 includes a sheet metal member 18 having a concave shield portion 18a spaced from face portion 12a, an annular fold or corrugation portion 18b circumscribing the concave shield portion, and a cylindrical skirt portion 18c integrally formed with the shield and fold portions and extending completely around the periphery of the shield. Skirt 18c embraces or circumscribes face portion 12a, telescopes over cylindrical wall portion 12b, and defines in combination with the shield and fold portion and the face portion an evacuated chamber 20 which provides a thermal barrier for conductively insulating the face portion from combusting gases. The end of skirt portion 18c distal from the fold portion is welded to wall portion 12b by a continuous weld 22 which hermetically seals chamber 20. The welding may be done in a vacuum by an electron beam welder, whereby chamber 20 is evacuated during the welding process.

The evacuated chamber 20 is preferably filled with an insulating material 24 to reduce radiator heat transfer across the chamber and to reinforce the shield. One insulating material, which has been tested and found to be a satisfactory insulator readily formed in a concave shape and an excellent reinforcement, is Zirconia Oxide. Another readily shaped insulating material, known to be an excellent insulation and reinforcement, is Min-K manufactured by Johns-Mansville Corporation.

Cap 18 is preferably fabricated from a thin sheet metal alloy which is resistant to heat corrosion, such as Hastalloy-S. The thickness of the sheet metal is preferably as thin as possible commensurate with structural integrity to minimize added weight to

the valve, to minimize heat transfer to the valve head via weld 22, and to facilitate fast warm-up of the cap. This last feature is believed to reduce fuel consumption and to improve exhaust emissions during engine warm-up. The cap is preferably annealed after forming to relieve work hardening of the metal.

Thermal barrier valves with caps 18 fabricated from Hastalloy-S in thicknesses of .040" have been successfully tested in diesel engines.

An important purpose of annular fold or corrugation 18b and skirt portion 18c is to relieve stresses caused by the difference in thermal expansion between shield portion 18a and valve head 12. When valve 14 is installed in an engine, shield portion 18a, which is in direct contact with combusting gases, may reach temperatures ranging from 500 to 1,000 Fahrenheit degrees greater than valve head 12, whereby shield 18a will tend to thermally expand radially outward greater amounts than head 12. Restricting the relative expansion between the shield portion and the valve head causes stressing of the shield portion and the weld. These stresses can cause stress failure of the shield and/or weld. Skirt portion 18c and fold portion 18b relieve these stresses. Skirt portion 18c is conductively connected to the shield portion and the valve head and therefore has a temperature gradient over its length. This gradient and radially outward forces from expansion of the shield portion cause a bellmouth expansion of the skirt portion at the hottest end of the skirt portion. The stresses due to thermal expansion of the shield are further reduced by making the skirt length as long as

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practicable with respect to the shield diameter. Skirt lengths $1/10$ to $1/20$ of the shield diameter have been satisfactorily tested in a diesel engine. In some applications the stresses may exceed
5 desirable levels in spite of the bellmouth expansion of the skirt portion. Annular fold 18b functions as an expansion joint to further reduce the stresses due to the expansion differences. The outer diameter of the fold portion extends the length of the skirt
10 length and the crest of the fold hinges or gives similar to an accordion pleat.

An important purpose of the concave shape of shield portion 18 is to reduce an oil-canning tendency of the shield portion. As the shield
15 portion expands against the fold and skirt portion, compression stresses build up in the shield. These stresses may be resolved into radiating force vectors acting normal to the axis of the valve stem, and into axial force vectors acting in the direction of the
20 valve stem axis and toward the face portion. Hence, the axial force vectors apply a force biasing the shield portion toward the valve face.

The preferred embodiment of the invention has been disclosed for illustrative purposes. Many
25 variations and modifications of the disclosed embodiment are believed to be within the spirit of the invention. The following claims are intended to cover the inventive portions of the disclosed embodiment and variations and modifications believed
30 to be within the spirit of the invention.

CLAIMS

WHAT IS CLAIMED IS:

1. In an insulated poppet valve of the type including a mushroom head having a surface defining a circular face portion normally exposed to combusting gases in a combustion chamber of an
5 expansible chamber engine and an evacuated chamber defined by the face portion and a sheet metal member covering the face portion and welded to the head, the improvement comprising:

10 an annular fold defined by the sheet metal to provide an annular expansion joint for relieving stresses in the sheet metal due to thermal expansion difference between the member and valve head.

2. In an insulated poppet valve of the type including a mushroom head having a surface defining a circular face portion normally exposed to combusting gases in a combustion chamber of an
5 expansible chamber engine, and an evacuated chamber defined by the face portion and a sheet metal member covering the face portion and welded to the head, the improvement comprising:

10 an annular fold defined by the sheet metal to provide an annular expansion joint for relieving stresses in the sheet metal due to thermal expansion differences between the member and valve head; and

15 a concave surface circumscribed by said annular fold and defined by dishing a portion of the sheet metal member toward the face portion.

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3. In an insulated poppet valve of the type including a mushroom head having a surface defining a circular face portion normally exposed to combusting gases in a combustion chamber of an
5 expansible chamber engine, and an evacuated chamber defined by the face portion and a sheet metal cap covering the face portion, the cap having a circular shield portion and a continuous skirt portion welded to the valve head, the improvement comprising:

10 an annular fold defined by the sheet metal, said fold defined by extending the skirt portion beyond the outer surface of the shield portion to provide an annular expansion joint for relieving stresses in the sheet metal due to thermal
15 expansion differences between the cap and the valve head.

4. In an insulated poppet valve of the type including a mushroom head having a surface defining a circular face portion normally exposed to combusting gases in a combustion chamber of an
5 expansible chamber engine, and an evacuated chamber defined by the face portion and a sheet metal cap covering the face portion, the cap having a circular shield portion and a continuous skirt portion welded to the valve head; the improvement comprising:

10 an annular fold defined by the sheet metal, said fold defined by extending the skirt portion beyond the outer surface of the shield portion to provide an annular expansion joint for relieving stresses in the sheet metal due to thermal expansion
15 differences between the cap and the valve head; and

a concave surface circumscribed by said annular fold and defined by dishing the shield portion toward the valve face.

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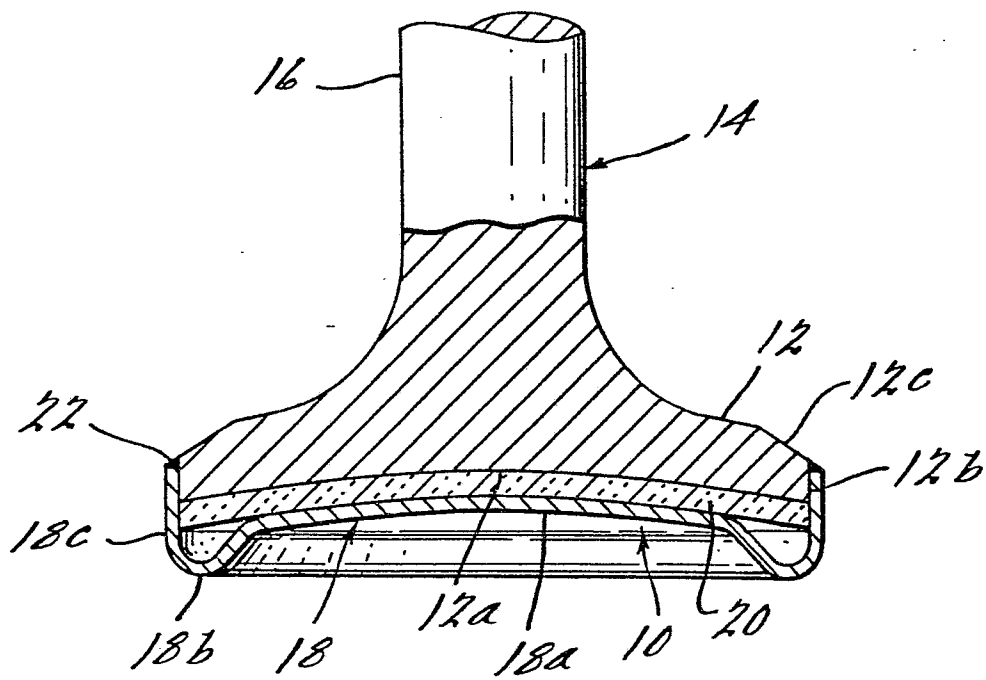
5. The valve of Claim 1, 2, 3, or 4, wherein the surface defining the face portion is concaved.

6. The valve of Claim 1, 2, 3, or 4, further including:
an insulating material disposed in the chamber.

7. The valve of Claim 3 or 4, wherein the surface defining the face portion is concaved to receive the concave part of the sheet metal in spaced relation and further including a concaved insulating material disposed in the chamber.

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European Patent
Office

EUROPEAN SEARCH REPORT

0049396

Application number

EP 81 10 7355

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
A	<u>DE - A - 28 21 506 (WIESER)</u> * Figure 11; page 11, paragraph 6 to page 12, paragraph 6; page 18, paragraph 7 * --	1,2,5,6	F 01 L 3/04
	<u>US - A - 1 726 353 (JARDINE)</u> * Figure 1; page 2, lines 2-17 * --	1	
	<u>US - A - 1 868 138 (FISK)</u> * Figure 1, page 2, lines 24-31 * --	1,3	
	<u>DE - A - 23 33 890 (M.A.N.)</u> * Figures 2,3; page 5, paragraph 2; page 6, paragraph 4 * --	1,2,4-6	F 01 L F 02 B
	<u>US - A - 2 450 803 (JOHNSON)</u> * Figure 7; column 4, lines 54-65. * -----	1	
			TECHNICAL FIELDS SEARCHED (Int.Cl. ³)
			CATEGORY OF CITED DOCUMENTS
			X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding document
X The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
The Hague	07-01-1982	VON ARX	