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71 Applicant: **MERCK & CO. INC.**
126, East Lincoln Avenue P.O. Box 2000
Rahway, New Jersey 07065(US)

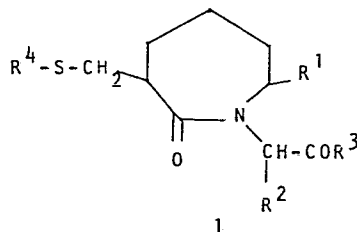
72 Inventor: **Harris, Elbert E.**
220 Linden Avenue
Westfield New Jersey 07090(US)

72 Inventor: **Thorsett, Eugene D.**
4 Poplar Place
Fanwood New Jersey 07023(US)

74 Representative: **Abitz, Walter, Dr.-Ing. et al,**
Abitz, Morf, Gritschneider P.O. Box 86 01 09
D-8000 München 86(DE)

54 Substituted caprolactam derivatives, a process for preparing and a pharmaceutical composition containing the same, and intermediates.

57 Substituted caprolactam derivatives are disclosed which are useful as converting enzyme inhibitors and as antihypertensives, and a process for preparing them. Those compounds are represented by the formula



wherein

R¹ is hydrogen, loweralkyl, cyclic loweralkyl, amino loweralkyl, alkylamino loweralkyl, hydroxyalkyl, acylamino loweralkyl, dialkylamino loweralkyl including cyclic polyethyleneamino loweralkyl, arloweralkyl, aryl, substituted aryl wherein the substituent is halo, alkyl, aminoalkyl, or alkoxy; heteroaryl, heteroarloweralkyl;

R² is hydrogen or loweralkyl;

R³ is hydroxyl, loweralkoxy, or aralkyloxy;

R⁴ is hydrogen or loweralkanoyl.

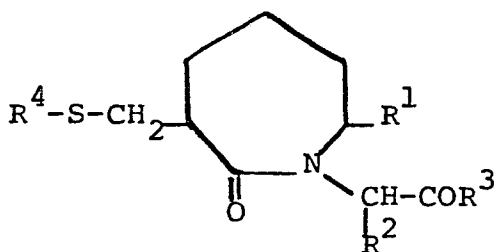
TITLE OF THE INVENTION

SUBSTITUTED CAPROLACTAM DERIVATIVES, A PROCESS FOR
PREPARING AND A PHARMACEUTICAL COMPOSITION CONTAINING
THE SAME, AND INTERMEDIATES

5 BACKGROUND OF THE INVENTION

The invention in its broad aspect relates to
caprolactam derivatives which are useful as
converting enzyme inhibitors and as antihyper-
tensives. The compounds of this invention can be
10 shown by the following formula:

15



I

wherein R^1 is hydrogen, loweralkyl, cyclic
loweralkyl, amino loweralkyl, alkylamino
loweralkyl, hydroxyalkyl, acylamino
loweralkyl, dialkylamino loweralkyl
5 including cyclic polyethyleneamino
loweralkyl, arloweralkyl, aryl, substituted
aryl wherein the substituent is halo, alkyl,
aminoalkyl, or alkoxy; heteroaryl,
heteroarloweralkyl;
10 R^2 is hydrogen or loweralkyl;
 R^3 is hydroxyl, loweralkoxy, or aralkyloxy;
 R^4 is hydrogen or loweralkanoyl; and,
the pharmaceutically acceptable salts thereof.

15 Preferred are compounds of Formula I wherein
 R^1 is hydrogen, loweralkyl, aminoloweralkyl, or
aryl;
 R^2 is hydrogen or loweralkyl;
 R^3 is hydroxyl, or loweralkoxy; and,
20 R^4 is hydrogen or loweralkanoyl.

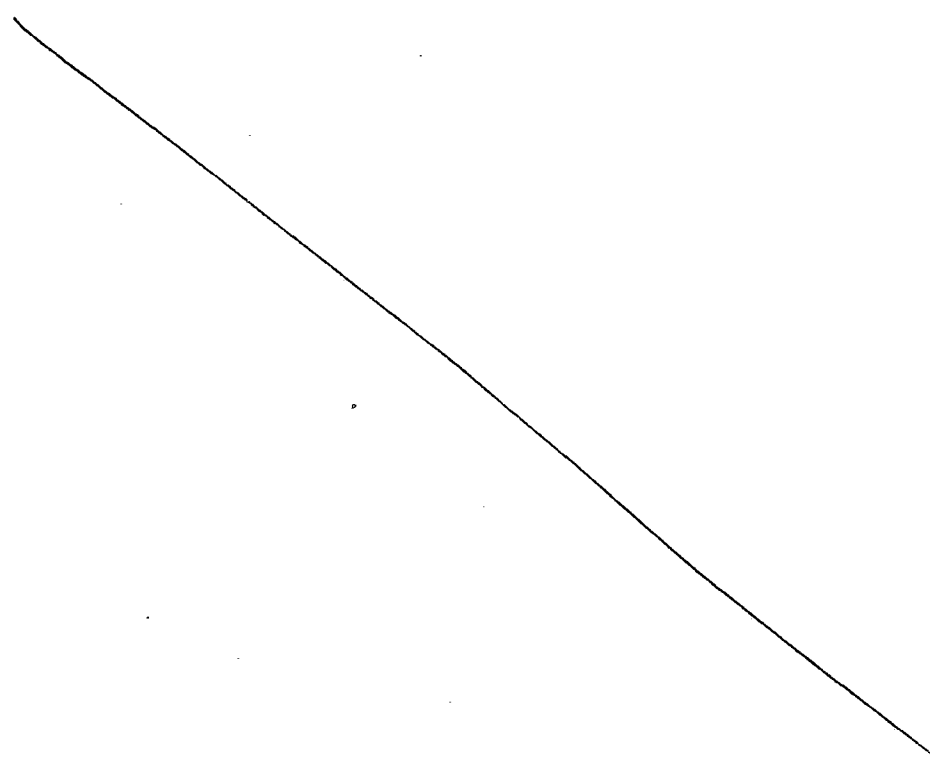
The preferred compounds of this invention
also include the pharmaceutically acceptable salts
thereof.

The products of Formula (I) and the
25 preferred subgroup can be produced by one or more of
the methods and subroutes depicted in the following
equations. The definitions of R^1 , R^2 , R^3 and
 R^4 are the same as in Formula (I) except where
noted.

30

Method A

3-Carboxyperhydroazepine or a 7-substituted derivative II, prepared by the method of P. Krogs-
gaard-Larsen et al. [Acta Chem. Scand. B32, 327
5 (1978)] is converted to the benzyl ester III by known
methods. The t-butyl ester could also be used.
Alkylation of III with a haloester (X = Br, I) to
afford V can be done by known methods, as, for
example, in a suitable solvent, such as benzene in
10 the presence of silver oxide. Removal of the benzyl
group, B, by hydrogenolysis affords the monoester
VI. Rearrangement of VI under conditions described
by H. Rapoport et al. [J. Org. Chem., 39, 893 (1974)]
produces the olefin VII. Reaction of this olefin
15 with a thiol derivative VIII, as, for example,
thiolacetic acid, gives I. Groups R₃ and R₄ may
be modified by known methods if desired. For
example, if R₃ = OCH₃ and R₄ = CH₃CO, the
diester I can be converted to the mercapto acid,
20 (R₃ = OH, R₄ = H), by basic hydrolysis.



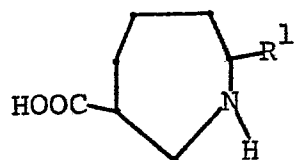
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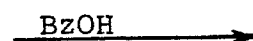
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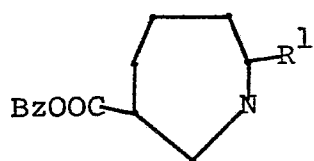
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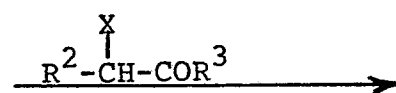
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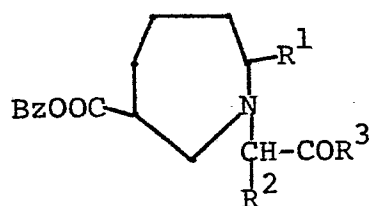
III



IV

(X = Br, I)

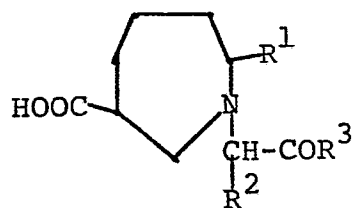
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V



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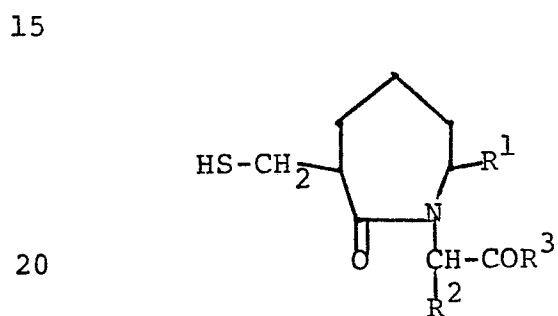
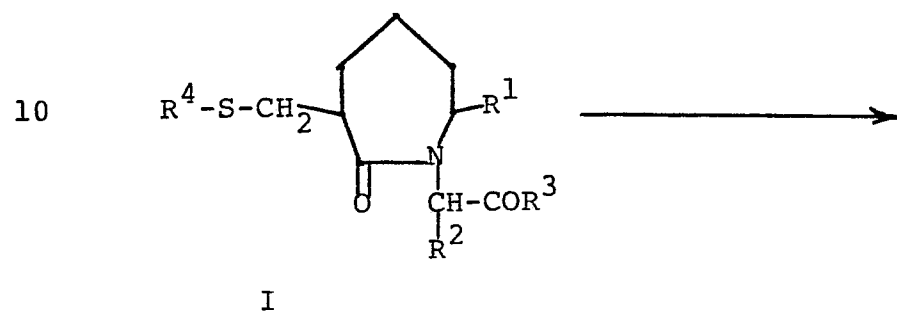
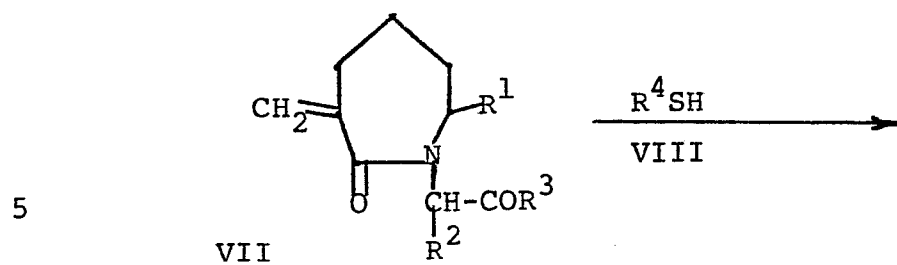


VI



25

30



Method B

A caprolactam derivative IX, prepared by the method of F. Blicke et al. [J. Am.Chem. Soc. 76, 2317 (1954)], is reacted with PX_5 , ($X = Cl$ or Br) to
5 obtain compound X [H. Nagasawa et al., J. Med. Chem., 14 501 (1971)]. Reaction of X with haloester IV ($X = Br, I$) in the presence of a strong base, such as sodium hydride, and in a suitable solvent, such as THF or DMF, affords compound XI. Removal of one
10 halogen can be accomplished by using hydrogen and a suitable catalyst such as palladium on carbon. The monohalide XII can be reacted with a suitable trivalent phosphorus compound, such as triphenylphosphine, followed by a base, such as sodium
15 hydroxide, analogous to the procedure described by G. Howie et al. [J. Med. Chem., 17, 840 (1974)]. The resulting compound XIII is then reacted with an aldehyde, such as formaldehyde, to produce compound VII, which can be converted to I as described in
20 Method A.

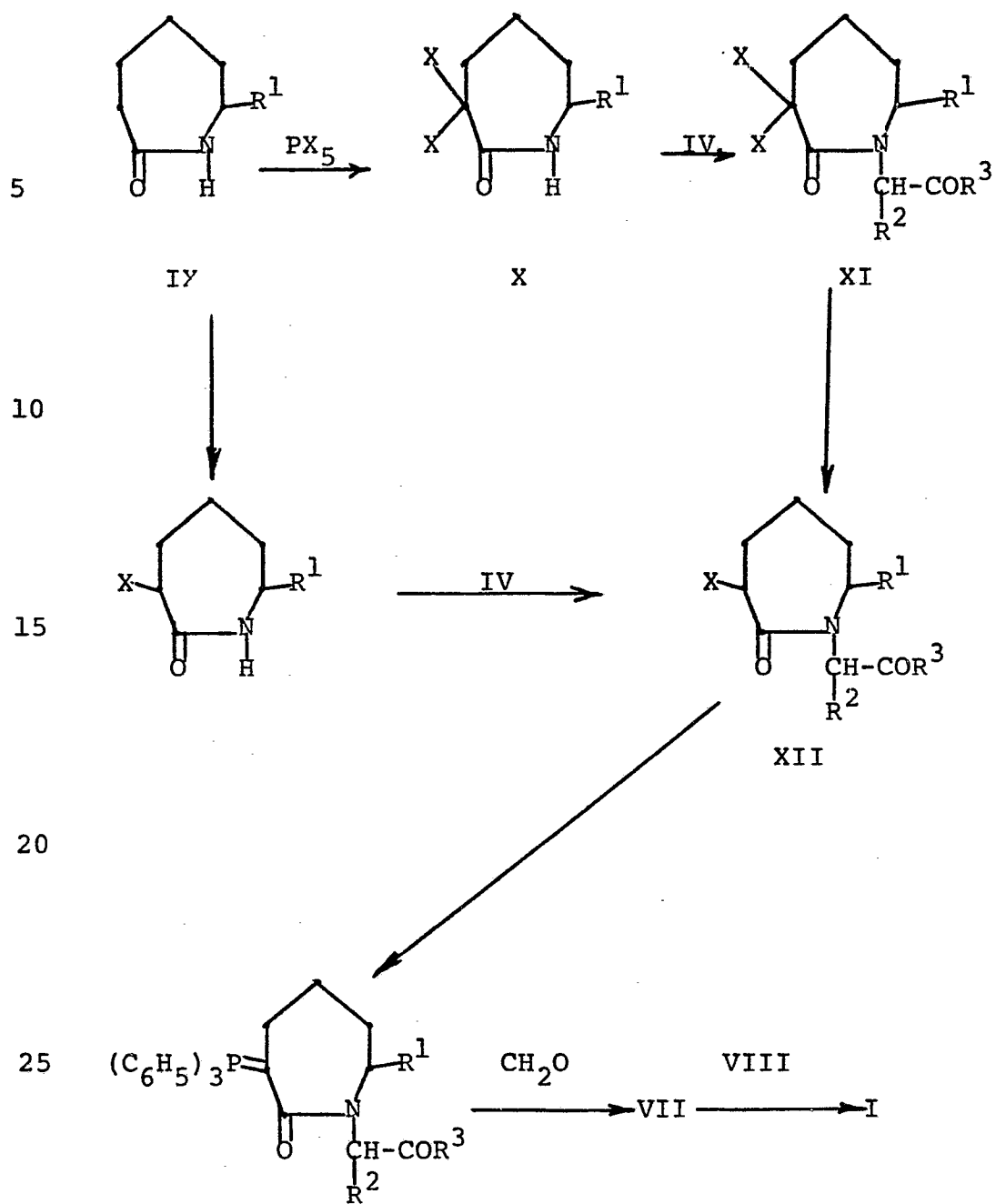
Alternatively, compound IX can be converted directly to monohalide XIV [H. Nagasawa et al., above] and alkylated with IV as described under Method A to give XII.

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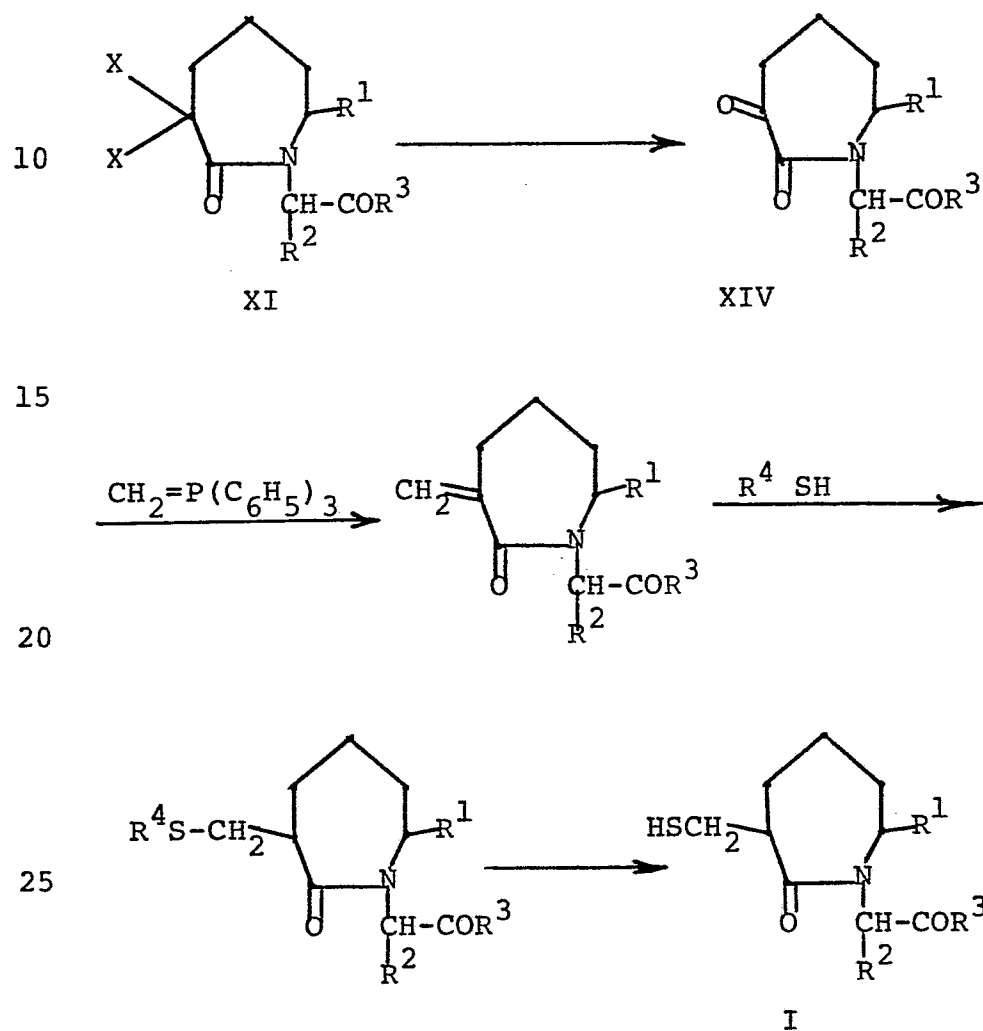
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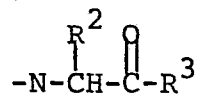


Also, alternatively, compound XI can be hydrolyzed to a ketolactam XIV which can be reacted with an appropriate Wittig reagent $\text{CH}_2 = \text{P}(\text{C}_6\text{H}_5)_3$ to obtain the compound VII. This then can be reacted with the thiol compound R^4SH as before



The starting materials which are required for the above processes herein described are known in the literature or can be made by known methods from known starting materials.

- 5 In products of general Formula (I), the carbon atoms to which R^1 and R^2 are attached when these substituents are not hydrogen and the ring carbon atom to which the fragment
- $$R^4-S-CH_2-$$
- 10 is attached are asymmetric. The compounds accordingly exist in enantiomeric or diastereoisomeric forms or in mixtures thereof. The above described syntheses can utilize racemates or enantiomers as starting materials. When diastereo-
- 15 meric products result from the synthetic procedures, the diastereomeric products can be separated by conventional chromatographic or fractional crystallization methods. When racemic products result, they maybe resolved by crystallization of
- 20 salts of optically active acids or bases or by other methods known in the art. In general, the aminoacid part-structure,



- 25 and the ring carbons to which R^1 and R^4-S-CH_2 in Formula (I) compounds can be in two configurations (S or R) and both are herein covered.

- The compounds of this invention form salts with various inorganic and organic bases which are
- 30 also within the scope of the invention. Such salts include ammonium salts, alkali metal salts like sodium and potassium salts, alkaline earth metal

salts like the calcium and magnesium salts, salts with organic bases, e.g., dicyclohexylamine, N-methyl-D-glucamine, salts with amino acids like arginine, lysine and the like. The non-toxic
5 physiologically acceptable salts are particularly valuable, although other salts are also useful, e.g., in isolating or purifying the product.

The salts may be formed by conventional means, as by reacting the free acid form of the
10 product with one or more equivalents of the appropriate base in a solvent or medium in which the salt is insoluble, or in a solvent such as water which is then removed in vacuo or by freeze-drying or by exchanging the cations of an existing salt for
15 another cation on a suitable ion exchange resin.

The compounds of this invention inhibit angiotensin converting enzyme and thus block conversion of the decapeptide angiotensin I to angiotensin II. Angiotensin II is a potent pressor
20 substance. Thus blood-pressure lowering results from inhibition of its biosynthesis especially in animals and humans whose hypertension is angiotensin II related. Furthermore, converting enzyme degrades the vasodepressor substance, bradykinin. Therefore,
25 inhibitors of angiotensin converting enzyme may lower blood pressure also by potentiation of bradykinin. Although the relative importance of these and other possible mechanisms remains to be established, inhibitors of angiotensin converting enzyme are
30 effective antihypertensive agents in a variety of animal models and are useful clinically, for example, in many human patients with renovascular, malignant

and essential hypertension. See, for example, D. W. Cushman et al., Biochemistry 16, 5484 (1977).

The evaluation of converting enzyme inhibitors is guided by in vitro enzyme inhibition assays. For example, a useful method is that of Y. Piquilloud, A. Reinharz and M. Roth, Biochem. Biophys. Acta, 206, 136 (1970) in which the hydrolysis of carbobenzyloxyphenylalanylhistidiny-leucine is measured. In vivo evaluations may be made, for example, in normotensive rats challenged with angiotensin I by the technique of J. R. Weeks and J. A. Jones, Proc. Soc. Exp. Biol. Med., 104, 646 (1960) or in a high renin rat model such as that of S. Koletsky et al., Proc. Soc. Exp. Biol. Med., 125, 96 (1967).

Thus, the compounds of this invention are useful as antihypertensives in treating hypertensive mammals, including humans and they can be utilized to achieve the reduction of blood pressure by formulating in compositions such as tablets, capsules or elixirs for oral administration or in sterile solutions or suspensions for parenteral administration. The compounds of this invention can be administered to patients (animals and human) in need of such treatment in a dosage range of 10 to 500 mg per patient generally given several times, thus giving a total daily dose of from 10 to 1500 mg per day. The dose will vary depending on severity of disease, weight of patient and other factors which a person skilled in the art will recognize.

It is often advantageous to administer compounds of this invention in combination with other

antihypertensives and/or diuretics. For example, the compounds of this invention can be given in combination with such compounds as amiloride, atenolol, bendroflumethiazide, chlorothalidone, chlorothiazide, clonidine, cryptenamine acetate and cryptenamine tannates, deserpidine, diazoxide, guanethidine sulfate, hydralazine hydrochloride, hydrochlorothiazide, hydroflumethiazide, metolazone, metoprololtartate, methyclothiazide, methyldopa, methyldopate hydrochloride, minoxidil, (S)-1-{[2-(3,4-dimethoxyphenyl)ethyl]amino}-3-{[4-(2-thienyl)-1H-imidazol-2-yl]phenoxy}-2-propanol, polythiazide, the pivalogloxyethyl ester of methyldopa, indacrinone and variable ratios of its enantiomers, nifedipine, verapamil, diltiazam, flumethiazide, bendroflumethiazide, atenolol, (+)-4-{3-{[2-(1-hydroxycyclohexyl)ethyl]-4-oxo-2-thiazolidinyl}propyl}benzoic acid, bumetanide, prazosin, propranolol, rauwolfia serpentina, rescinamine, reserpine, spironolactone, timolol, trichlormethiazide, benzthiazide, quinethazone, tricrynafan, triamterene, acetazolamide, aminophylline, cyclothiazide, merethoxylline procaine, and the like, as well as admixtures and combinations thereof.

Typically, the individual daily dosages for these combinations can range from about one-fifth of the minimally recommended clinical dosages to the maximum recommended levels for the entities when they are given singly.

To illustrate these combinations, one of the antihypertensives of this invention effective clinically in the 2.5-100 milligrams per day range

can be effectively combined at levels at the 0.5-100 milligrams per day range with the following compounds at the indicated per day dose range: hydrochlorothiazide (10-100 mg), timolol (5-6 mg), methyl dopa (65-2000 mg), the pivaloyloxyethyl ester of methyl dopa (30-1000 mg), indacrinone and variable ratios of its enantiomers (25-150 mg) and (+)-4-{3-{[2-(1-hydroxycyclohexyl)ethyl]-4-oxo-2-thiazolidinyl}propyl}-benzoic acid (10-100 mg).

10 In addition, the triple drug combinations of hydrochlorothiazide (10-100 mg) plus timolol (5-60 mg) plus converting enzyme inhibitor of this invention (2-1500 mg) or hydrochlorothiazide (10-100 mg) plus amiloride (5-20 mg) plus converting enzyme
15 inhibitor of this invention (2-1500 mg) are effective combinations to control blood pressure in hypertensive patients. Naturally, these dose ranges can be adjusted on a unit basis as necessary to permit divided daily dosage and, as noted above, the
20 dose will vary depending on the nature and severity of the disease, weight of patient, special diets and other factors.

Typically the compounds shown above are formulated into pharmaceutical compositions as
25 discussed below.

About 10 to 100 mg. of a compound or mixture of compounds of Formula I or a physiologically acceptable salt is compounded with a physiologically acceptable vehicle, carrier, excipient, binder,
30 preservative, stabilizer, flavor, etc., in a unit dosage form as called for by accepted pharmaceutical

practice. The amount of active substance in these compositions or preparations is such that a suitable dosage in the range indicated is obtained.

Illustrative of the adjuvants which may be
5 incorporated in tablets, capsules and the like are
the following: a binder such as gum tragacanth,
acacia, corn starch or gelatin; and excipient such as
microcrystalline cellulose; a disintegrating agent
such as corn starch, pregelatinized starch, alginic
10 acid and the like; a lubricant such as magnesium
stearate; a sweetening agent such as sucrose, lactose
or saccharin; a flavoring agent such as peppermint,
oil of wintergreen or cherry. When the dosage unit
form is a capsule, it may contain in addition to
15 materials of the above type, a liquid carrier such as
fatty oil. Various other materials may be present as
coatings or to otherwise modify the physical form of
the dosage unit. For instance, tablets may be coated
with shellac, sugar or both. A syrup or elixir may
20 contain the active compound, sucrose as a sweetening
agent, methyl and propyl parabens as preservatives, a
dye and a flavoring such as cherry or orange flavor.

Sterile compositions for injection can be
formulated according to conventional pharmaceutical
25 practice by dissolving or suspending the active
substance in a vehicle such as water for injection, a
naturally occurring vegetable oil like sesame oil,
coconut oil, peanut oil, cottonseed oil, etc. or a
synthetic fatty vehicle like ethyl oleate or the
30 like. Buffers, preservatives, antioxidants and the
like can be incorporated as required.

The following examples are illustrative of the invention and constitute especially preferred embodiments. The preferred diastereomers of these examples are isolated by column chromatography or
5 fractional crystallization.

EXAMPLE 1

1-Carboxymethyl-3-mercaptopmethylperhydroazepin-2-one

A. 3-Benzylloxycarbonylperhydroazepine

10 Suspend 1.15 g 3-carboxyperhydroazepine [P. Krogsgaard-Larsen *et al.*, Acta Chem. Scand., B32, 327 (1978)] in 8 ml benzyl alcohol. Cool the mixture to 0° and add 1 ml thionyl chloride. Stir the mixture at room temperature for 48 hours, then add it
15 dropwise to 300 ml ether with vigorous stirring. Decant the ether and dissolve the residue in H₂O. Wash the aqueous solution with ether, then make it to pH 12 and extract with ethyl acetate. Dry the extracts and concentrate in vacuo to obtain 3-benzyl-
20 oxycarbonylperhydroazepine.

B. 1-Methoxycarbonylmethyl-3-benzylloxycarbonylperhydroazepine

To a solution of 1.46 g 3-benzyloxy-
25 carbonylperhydroazepine and 1.06 g methyl bromoacetate in 30 ml benzene add 1.06 g silver oxide. Stir the reaction in the dark for 24 hr., filter and concentrate the filtrate in vacuo. Dissolve the residue in HCl (pH 1.5) and wash the
30 solution with ether. Make the aqueous phase to pH 12 and extract with ethyl acetate. Dry and concentrate

the extracts to obtain 1-methoxycarbonylmethyl-3-benzyloxycarbonylperhydroazepine.

5 NMR (CDCl_3 , TMS) δ 1.8 (m, 6H); δ 2.8 (m, 2H); δ 3.1 (d, 2H); δ 3.45 (s, 2H); δ 3.65 (s, 3H); δ 5.15 (s, 2H); δ 7.3 (s, 5H).

C. 1-Methoxycarbonylmethyl-3-carboxyperhydroazepine

Hydrogenate a solution of 1.0 g of this benzyl ester in 25 ml of 50% aqueous acetic acid using 10% palladium on carbon as catalyst. Filter and concentrate the filtrate in vacuo to obtain 1-methoxycarbonylmethyl-3-carboxyperhydroazepine.

15 D. 1-Methoxycarbonylmethyl-3-methylidenperhydroazepin-2-one

To a solution of 710 mg of this acid in 30 ml xylene, add 0.24 g K_2CO_3 and 510 mg acetic anhydride and reflux the stirred mixture for 5 hr. Cool the reaction to room temperature and pour it into a solution of 35 g K_2CO_3 in 70 ml H_2O and stir at -5° for 3 hr. Separate the layers, then dry and concentrate the xylene solution in vacuo. Chromatograph the crude product on silica gel using 1:1 ethyl acetate: hexane and isolate pure 1-methoxycarbonylmethyl-3-methylidenperhydroazepin-2-one. NMR (CDCl_3 , TMS) δ 1.8 (m, 4H); δ 2.3 (m, 2H); δ 3.4 (m, 2H); δ 3.65 (s, 3H); δ 4.1 (s, 2H); δ 5.2 (m, 1H); δ 5.5 (m, 1H).

30 E. 1-Methoxycarbonylmethyl-3-acetylmercaptomethylperhydroazepin-2-one

Dissolve 260 mg of this ester in 5 ml thiolacetic acid and store the solution at room

temperature overnight. Concentrate the reaction and flush the residue with benzene in vacuo. Purify the 1-methoxycarbonylmethyl-3-acetylmercaptomethylperhydroazepin-2-one by silica gel chromatography.

5 tlc: 2 ethyl acetate:3 hexane, silica gel. R_f 0.5
NMR (CCl_4 , TMS) δ 1.6 (m, 6H); δ 2.2 (s, 3H); δ 2.5-3.6 (m, 4H); δ 3.6 (s, 3H); δ 4.0 (2xd, $J = 17\text{Hz}$, 2H).

Mass spectrum: M^+ 273; m/e 230 ($M^+ - \text{CH}_3\text{CO}$);

10 198 ($M^+ - \text{CH}_3\text{C}(=\text{O})\text{S}$).

F. 1-Carboxymethyl-3-mercaptomethylperhydroazepin-2-one

15 Hydrolyze under an atmosphere of nitrogen
200 mg of this diester in 6 ml H_2O and 5 ml CH_3OH
made to pH 12 with NaOH. Acidify the hydrolysate to
pH 2 and extract with ethyl acetate. Dry and
concentrate the extracts to obtain 1-carboxymethyl-3-
20 mercaptomethylperhydroazepin-2-one.

NMR: (CCl_4 , TMS) δ 1.7 (m, 8H); δ 2.2-3.8 (m, 4H); δ 4.2 (broad, 2xd, 2H). Mass spectrum: M^+ 217; m/e 184 ($M^+ - \text{SH}$).

25 G. 1-Carboxymethyl-3-acetylmercaptomethylperhydroazepin-2-one

If desired, the mercapto-acid can be
reacetylated in pyridine solution with slight excess
of acetyl chloride to obtain the title compound.

EXAMPLE 2A. 1-t-Butoxycarbonylmethyl-3,3-dibromoperhydroazepin-2-one

To a suspension of 300 mg of sodium hydride
5 in 25 ml THF add a solution of 2.71 g of 3,3-dibromoperhydroazepin-2-one [R. Wineman et al., J. Am. Chem. Soc., 80, 6233 (1958)] and 2.50 g of t-butyl iodoacetate in 25 ml THF, carrying out the operation under N₂. Stir the reaction at room temperature
10 for several hours, quench with aqueous NaHSO₃, isolate the organic phase, dry and concentrate in vacuo to obtain 1-t-butoxycarbonylmethyl-3,3-dibromoperhydroazepin-2-one.

B. 1-t-Butoxycarbonylmethyl-3-bromoperhydroazepin-2-one

Hydrogenate 1.93 g of this halide in 25 ml of ethanol containing 200 mg MgO using 10% palladium on charcoal as catalyst. Filter and concentrate the
20 reaction mixture to obtain 1-t-butoxycarbonylmethyl-3-bromoperhydroazepin-2-one.

C. 1-t-Butoxycarbonylmethyl-3-methyleneperhydroazepin-2-one

Reflux a solution 3.05 g of this halide with 2.62 g triphenyl phosphine in 50 ml THF. Isolate the crude phosphonium salt, suspend it in H₂O and add dropwise 10% NaOH. Extract the mixture with chloroform, concentrate the extracts and isolate the
30 desired ylid.

Reflux a suspension of 2.4 g of this ylid and 0.3 g paraformaldehyde in 75 ml THF under a

nitrogen atmosphere. After 3 hours, cool the reaction and reduce the volume in vacuo. Add petroleum ether and pass the solution through a short silica gel column. Remove the solvent and isolate
5 1-t-butoxycarbonylmethyl-3-methylidene-perhydroazepin-2-one.

D. The product of C is converted to the desired mercapto acid as described in Example 1E and 1F and
10 to the acetylmercapto acid, if desired, as described in Example 1G.

EXAMPLE 3

1-Carboxymethyl-3-mercaptomethyl-7-methylperhydro-
15 azepin-2-one

The procedure of Example 1A is followed, using an equivalent quantity of 3-carboxy-7-methylperhydrazepine [prepared from 3-hydroxy-6-methylpyridine by the procedures of Krogsgaard-Larsen, et al., Acta. Chem. Scand. B32, 327 (1978) and Ibid, B30, 884 (1976)] as the starting material. The
20 procedures of parts B, C, D, E and F are then successively followed to produce 1-carboxymethyl-3-mercaptomethyl-7-methylperhydroazepin-2-one. If
25 desired, the procedure of Example 1G can be followed to obtain 1-carboxymethyl-3-acetylmercaptomethyl-7-methylperhydroazepin-2-one.

EXAMPLE 41-(1-Carboxyethyl)-3-mercaptomethylperhydroazepin-2-one

When, in the procedure of Example 1B, an
5 equivalent quantity of methyl α -bromopropionate is
used in place of methyl bromoacetate, there is
obtained 1-(1-methoxycarbonylethyl)-3-benzyloxy-
carbonylperhydroazepin. When this is used in the
successive procedures of parts C, D, E and F, there is
10 obtained 1-(1-carboxyethyl)-3-mercaptomethylperhydro-
azepin-2-one.

EXAMPLE 515 R^1 -Substituted Products as Formula I

By treatment with PBr_5 in benzene by the
method of Nagasawa, et al. (J. Med. Chem. 14, 501
(1971)) the 7-substituted perhydroazepin-2-ones IX
listed in Table I could be converted to the
20 corresponding 7-substituted-3-bromo-perhydro-
azepin-2-ones. Treatment with t-butyl iodoacetate in
tetrahydrofuran in the presence of sodium hydride in
the manner of Example 2A could afford the
corresponding 7-substituted-3-bromo-1-
25 t-butoxycarbonylmethylperhydroazepin-2-one.

Treatment then with triphenylphosphine
followed by paraformaldehyde as described in Example
2-C could afford the corresponding 7-substituted-1-t-
butoxycarbonylmethyl-3-methyldene-perhydroazepin-2-
30 one. Subsequent treatment with thiolacetic acid and
hydrolysis as described in Examples 1-E and 1-F would
yield the corresponding 7-substituted-1-carboxymethyl-
3-mercaptomethylperhydroazepin-2-one.

The use of methyl α -bromopropionate as described in Example 4, followed by the steps of Example 2C, 1E, and 1F would produce the 7-substituted-1-carboxyethyl-3-mercaptomethylperhydroazepin-2-one. These 7-substituted-1-carboxyalkyl-3-mercaptomethylperhydroazepin-2-ones could, if desired, be converted to the corresponding 5-acyl derivative by treatment with an acylating agent, such as acetic anhydride or acetyl chloride, with pyridine or triethylamine.

TABLE I

7-Substituted Perhydroazepin-2-ones IX

R^1	=	-C ₂ H ₅
		-n-C ₄ H ₉
		-cyclohexyl
		-benzyl
		-(1-piperidino)methyl
		-p-tolyl
		-p-anisyl
		-p-chlorophenyl
		-(2'-pyridyl)

[All of the above compounds are described in the chemical literature].

EXAMPLE 6

R¹-Aminoalkyl Substituted Products of Formula I

The known perhydroazepin-2-ones substituted in the 7-position by 2-aminoethyl or 4-aminobutyl groups could be converted to the corresponding

phthalimido derivative at their primary amide functionality by known methods, and the resulting compounds treated as described in Example 5 to obtain compounds of Formula I where R^1 is the

- 5 phthalimidoalkyl group, $R_2 = H$, $R_3 = t$ -butoxy, and $R_4 = CH_3CO-$. Careful hydrazinolysis would remove the phthalimide protecting group and further hydrolysis by standard methods would afford the desired mercapto acid I, where $R^1 =$
- 10 $(CH_2)_nNH_2$, where $n = 2$ or 4 , $R_2 = H$, $R_3 = OH$, and $R^4 = H$. By employing methyl α -bromopropionate in place of iodoacetate the corresponding compounds I would be obtained in which $R_2 = CH_3$.

15

EXAMPLE 7

Tablet Containing 25 mg of Active Ingredient

- A typical tablet contains 1-carboxy-methyl-3-mercaptomethylperhydroazepin-2-one (25 mg.),
- 20 pregelatinized starch USP (82 mg.), microcrystalline cellulose (82 mg.) and magnesium stearate (1 mg.). In like manner, for example, 1-(1-carboxyethyl)-3-mercaptomethylperhydroazepin-2-one (20 mg.) may be formulated in place of 1-carboxymethyl-3-mercapto-
- 25 methylperhydroazepin-2-one with the composition of pregelatinized starch, microcrystalline cellulose and magnesium stearate described above.

- A combination tablet with a diuretic such as hydrochlorothiazide typically contains 1-carboxy-
- 30 methyl-3-mercaptomethylperhydroazepin-2-one (7.5 mg.), hydrochlorothiazide (50 mg.), pregelatinized

starch USP (82 mg.), microcrystalline cellulose (82 mg.) and magnesium stearate (1 mg.). Tablets with, for example, 1-(1-carboxyethyl)-3-mercaptomethylperhydroazepin-2-one (5 mg.) and hydrochlorothiazide (50 mg.) are made by substituting the former in place of 1-carboxymethyl-3-mercaptomethylperhydroazepin-2-one in the composition described above.

EXAMPLE 8

10 Compressed Tablet Containing 50 mg. of Active
Ingredient

Per tablet, Mg.

15	1-Carboxymethyl-3-mercaptomethyl- perhydroazepin-2-one	50
	Calcium phosphate dibasic	200
20	Ethyl cellulose (as 5% solution in ethanol)	<u>5</u>
	Unmixed granulation	255
25	Add: Starch, corn	14
	Magnesium stearate	<u>1</u> 270

30 Directions: Mix the active ingredient above and calcium phosphate and reduce to a No. 60 mesh powder. Granulate with Ethocel in alcohol and pass

the wet granulation through a No. 10 screen. Dry the granulation at 110°F for 12-18 hours. Dry grind to a No. 20 mesh. Incorporate the "adds" and compress into tablets each weighing 270 mg.

5

EXAMPLE 9Dry Filled Capsule Containing 50 mg. of Active Ingredient

	<u>Per capsule, Mg.</u>
10	
1-Carboxymethyl-3-mercaptomethyl-perhydroazepin-2-one	50
Lactose	273
15	
Magnesium stearate	<u>2</u>
Mixed powders	325

20

Mix the active ingredient above, lactose, and magnesium stearate and reduce to a No. 60 mesh powder. Encapsulate, filling 325 mg. in each No. 2 capsule.

25

The above formulations can be employed to prepare compressed tablets or capsules of other novel compounds of this invention hereinbefore described.

30

The above examples describe the preparation of certain compounds which are illustrative of the novel compounds of this invention, and certain specific dosage forms suitable for administering the novel compounds. It is to be understood that the invention is not to be limited to the specific

ingredients included in the pharmaceutical preparations, but is to be understood to embrace variations and modifications thereof which fall within the scope of one skilled in the art.

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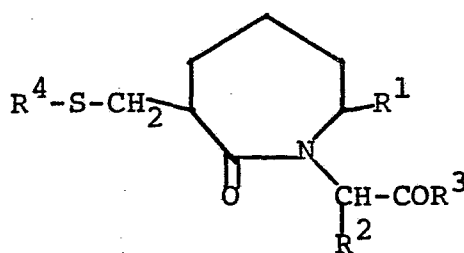
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WHAT IS CLAIMED IS:

1. A compound of the formula



I

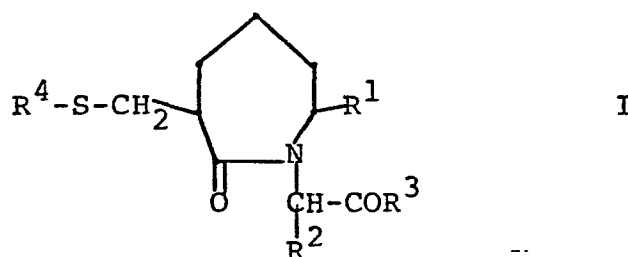
wherein

- R^1 is hydrogen, loweralkyl, cyclic loweralkyl, amino loweralkyl, alkylamino loweralkyl, hydroxyalkyl, acylamino loweralkyl, dialkylamino loweralkyl including cyclic polyethyleneamino loweralkyl, arloweralkyl, aryl, substituted aryl wherein the substituent is halo, alkyl, aminoalkyl, or alkoxy; heteroaryl, heteroarloweralkyl;
- R^2 is hydrogen or loweralkyl;
- R^3 is hydroxyl, loweralkoxy, or aralkyloxy;
- R^4 is hydrogen or loweralkanoyl; and,
- the pharmaceutically acceptable salts thereof.

2. A compound of Claim 1 which is 1-carboxymethyl-3-mercaptomethylperhydroazepin-2-one.

3. The compound of Claim 1 which is 1-carboxymethyl-3-acetylmercaptomethylperhydroazepin-2-one.

4. A pharmaceutical composition useful in the treatment of hypertension which comprises a pharmaceutically acceptable carrier and an antihypertensively effective amount of a compound of the formula:



wherein

15 R^1 is hydrogen, loweralkyl, cyclic loweralkyl, amino loweralkyl, alkylamino lower alkyl, hydroxyalkyl, acylamino loweralkyl, dialkylamino loweralkyl including cyclic polyethyleneamino loweralkyl, arloweralkyl, aryl, substituted aryl
 20 wherein the substituent is halo, alkyl, aminoalkyl, or alkoxy; heteroaryl, heteroarloweralkyl;
 R^2 is hydrogen or loweralkyl;
 R^3 is hydroxyl, loweralkoxy, or aralkyloxy;
 25 R^4 is hydrogen or loweralkanoyl; and,
 the pharmaceutically acceptable salts thereof.

5. The composition of Claim 4 wherein said compound is a member of the group:

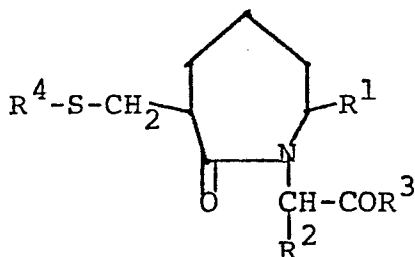
1-carboxymethyl-3-mercaptomethylperhydroazepin-2-one;
and,
1-carboxymethyl-3-acetylmercaptomethyl-
perhydroazepin-2-one.

5

6. The composition of Claim 4 which
includes an antihypertensive and/or diuretic compound
selected from the group consisting of amiloride,
atenolol, bendroflumethiazide, chlorothalidone,
10 chlorothiazide, clonidine, cryptenamine acetates and
cryptenamine tannates, deserpidine, diazoxide,
guanethidine sulfate, hydralazine hydrochloride,
hydrochlorothiazide, hydroflumethiazide, metolazone,
metoprololtartate, methyclothiazide, methyldopa,
15 methyldopate hydrochloride, minoxidil, (S)-1-
{[2-(3,4-dimethoxyphenyl)ethyl]amino}-3-{[4-(2-
thienyl)-1H-imidazol-2-yl]phenoxy}-2-propanol,
polythiazide, the pivaloyloxyethyl ester of
methyldopa, indacrinone and variable ratios of its
20 enantiomers, rifetipine, verapamil, diltiazam,
flumethiazide, bendroflumethiazide, atenolol,
(+)-4-{3-{[2-(1-hydroxycyclohexyl)ethyl]-4-oxo-2-
thiazolidinyl}propyl}benzoic acid, bumetanide,
prazosin, propranolol, rauwolfia serpentina,
25 rescinnamine, reserpine, spironolactone, timolol,
trichlormethiazide, benzthiazide, quinethazone,
triamterene, acetazolamide, aminophylline,
cyclothiazide, merethoxylline procaine, as well as
admixtures and combinations thereof.

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7. A process for preparing compounds of the formula:



wherein:

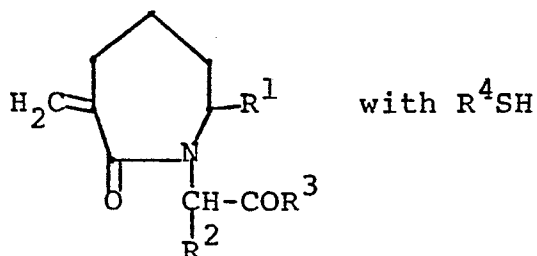
R^1 is hydrogen, loweralkyl, cyclic loweralkyl, amino loweralkyl, alkylamino loweralkyl, hydroxyalkyl, acylamino loweralkyl, dialkylamino loweralkyl including cyclic polyethyleneamino loweralkyl, arloweralkyl, aryl, substituted aryl wherein the substituent is halo, alkyl, aminoalkyl, or alkoxy; heteroaryl, heteroarloweralkyl;

R^2 is hydrogen or loweralkyl;

R^3 is hydroxyl, loweralkoxy, or aralkyloxy;

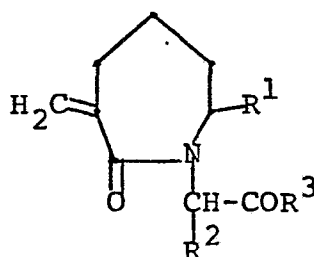
R^4 is hydrogen or loweralkanoyl,

and, the pharmaceutically acceptable salts thereof, which process comprises treating a compound having the structure:



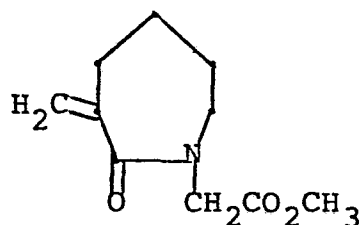
wherein R^1 , R^2 and R^3 are as defined above and R^4 is loweralkanoyl, followed by removal of protecting groups, if necessary, to yield the desired product and, if desired, isolating the biologically more active isomer by chromatography, fractional crystallization, or by resolution with an appropriate, optically active base and, if desired, preparing a salt of the desired product by conventional means.

8. The compound:



wherein R^1 , R^2 and R^3 are as defined in Claim 1.

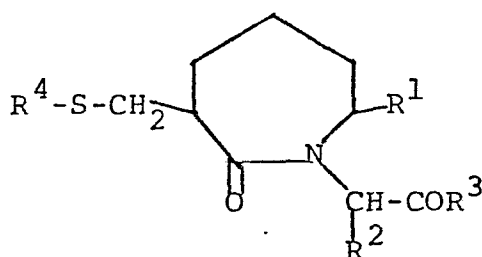
9. The compound:



and the corresponding carboxylic acid thereof.

CLAIMS FOR AUSTRIA

1. A process for preparing compounds of the formula



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wherein

R¹ is hydrogen, loweralkyl, cyclic loweralkyl, amino loweralkyl, alkylamino loweralkyl, hydroxyalkyl, acylamino loweralkyl, dialkylamino loweralkyl including cyclic polyethyleneamino loweralkyl, arloweralkyl, aryl, substituted aryl wherein the substituent is halo, alkyl, aminoalkyl, or alkoxy; heteroaryl, heteroarloweralkyl;

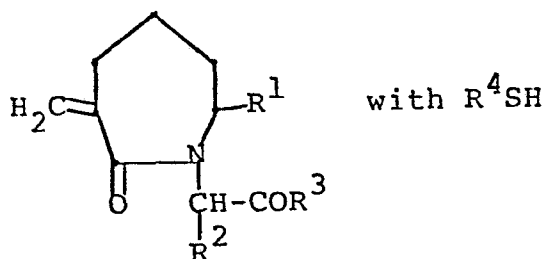
R² is hydrogen or loweralkyl;

R³ is hydroxyl, loweralkoxy, or aralkyloxy;

R⁴ is hydrogen or loweralkanoyl,

and the pharmaceutically acceptable salts thereof, which process comprises

a) treating a compound having the structure:



VII

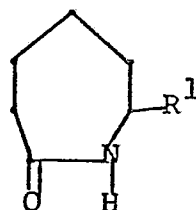
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wherein R^1 , R^2 and R^3 are as defined above and R^4
 is loweralkanoyl, followed by removal of protecting
 groups, if necessary, to yield the desired product

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b) reacting a caprolactam derivative IX

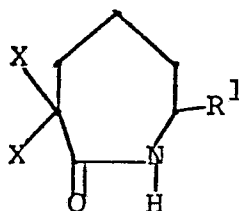
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IX

with PX_5 , ($X = Cl$ or Br) to obtain compound X

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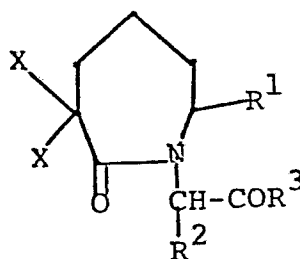


X

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reaction of X with haloester IV $R^2-\overset{\overset{X}{|}}{CH}-COR^3$ ($X = Br, I$) in the presence of a strong base and in a suitable solvent to afford compound XI

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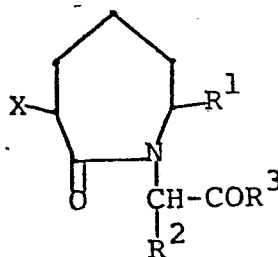


XI

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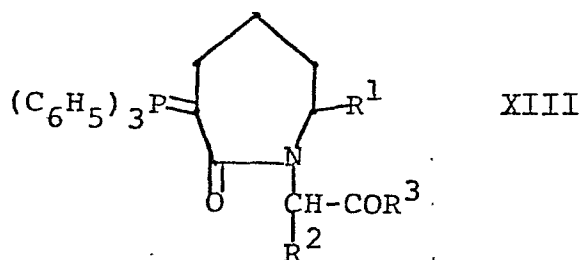
removal of one halogen by using hydrogen and a suitable catalyst, reacting the resulting monohalide XII

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XII

with a suitable trivalent phosphorus compound, such as triphenylphosphine and then with a base, and reacting the resulting compound XIII

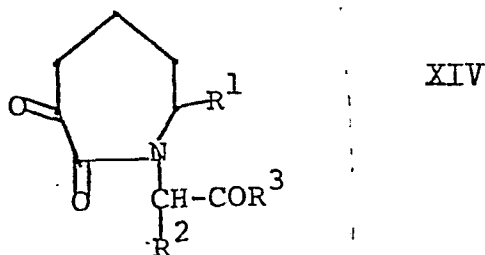


with an aldehyde, such as formaldehyde, to produce compound VII, which can be converted to I as described in method a),

c) converting the above compound IX in a known manner directly to the above monohalide XIV which is alkylated with IV as described under method a) to give XII which can be converted to I as described in method a),

or

d) hydrolyzing the above compound XI to a ketolactam XIV



which is reacted with an appropriate Wittig reagent $\text{CH}_2 = \text{P}(\text{C}_6\text{H}_5)_3$ to obtain the above compound VII, which is then converted to I as described in method a),

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and, if desired, isolating the biologically more
active isomer by chromatography, fractional
5 crystallization, or by resolution with an
appropriate, optically active base and, if
desired, preparing a salt of the desired product
by conventional means.

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2. A process according to Claim 1 for
preparing a compound of the group:

1-carboxymethyl-3-mercaptomethylperhydroazepin-
2-one; and

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1-carboxymethyl-3-acetylmercaptomethylperhydro-
azepin-2-one.

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