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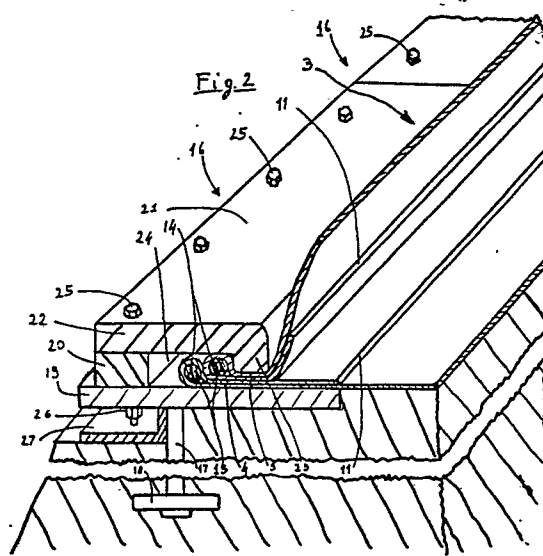
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54 Collapsible dam.

57 The invention concerns a collapsible dam (2) of the type comprising an inflatable sack formed by a casing (3) provided with slots (4, 5) on its longer edges within which are inserted ropes (14) embedded in a mass (15) of elastomeric material. The sack is formed so as to enclose in a single clamp (16) the slots containing the said ropes.



1 COLLAPSIBLE DAM

The present invention refers to a collapsible dam, and
in particular, to a collapsible dam of the type compris-
5 ing an inflatable sack.

The collapsible dams according to the present invention
can be employed for example for temporarily damming a
waterway so as to raise its upstream level, or else the
10 dams may be utilized as an element for raising the level
of a water basin which is for example formed by an
already existing masonry dam.

There are known dams for this second type of usage, and
15 these known dams comprise a gangway raised with respect
to the upper edge of the masonry dam and two guides,
one on the upper edge itself, and the other at the level
of the gangway or immediately below it. Between these
two guides there are inserted slabs (for example of
20 wood) by an operator standing on the gangway itself.
These slabs are placed one adjacent to and contacting
the other, so as to form a wall that provisionally
increases the total height of the basin upstream of
the masonry dam itself. For guaranteeing the sealing
25 between the lower guide and the slabs, and between ad-
jacent slabs, slag or earth are thrown into the upstream
basin, which in becoming inserted into any existing spac-
es closes them and renders the dam watertight.

30 This type of known dam presents apart from the drawback
that a perfect sealing can never be guaranteed, also
problems concerning a dismantling of the dam, for exam-
ple in case of unexpected floods.

35 As a matter of fact in such cases one or more operators
must move along the gangway and raise the various slabs.

1 This work results very difficult and dangerous, since
the water in the upstream basin pushes with a great
force against the slabs forming the dam and, as soon
as it finds any opening between the slabs, rushes in
5 with a great impetus and speed.

The aim of the present invention is to overcome the
drawbacks of the known dams used for raising the level
of a masonry dam, i.e. to provide a dam which does not
10 present any problem as regards the sealing, and which
is easily collapsible, preferably without an inter-
vention of any operators.

A further aim of the present invention is to provide a
15 collapsible dam that can be inserted in the bed of a
waterway for forming a weir in the waterway, which dam
maintains the advantages just described.

What forms one object of the present invention is a
20 collapsible dam of the type comprising an inflatable
sack, characterized by the fact that said sack is made
of a casing of flexible material practically inextens-
ible and impervious to water, the longer edges of said
casing being provided with a continuous slot, and
25 connecting means being in part inserted into said
continuous slots so as to connect in a watertight manner
said edges of the casing along a same line.

The present invention will be better understood from
30 the following detailed description given by way of a
non-limiting example, with reference to the FIGURES
in the attached sheets of drawings, wherein:-

FIG. 1 shows in perspective view a cross section of
35 a dam according to the present invention in
operation upon a masonry dam.

1 FIG. 2 shows in perspective view a cross section of
a detail of the anchorage of a dam according
to the present invention.

5 FIG. 3 shows in perspective view a cross section of
one extremity of a sheet forming the casing
of a dam according to the present invention.

FIG. 4 shows the section IV-IV of FIG. 3.

10 FIG. 5 shows the detail V of FIG. 1, enlarged and in
cross section.

FIG. 6 shows a collapsible dam according to the present
15 invention in its collapsible state.

In the more general idea of solution of a collapsible
dam according to the present invention, said dam comp-
prises a casing of flexible, practically inextensible
20 and impermeable material, at least one edge of which
casing is provided with a continuous slot into which
is inserted a part of the means for connecting said
edge along a line belonging to the bed of the waterway
in which the dam itself is arranged.

25

In FIG. 1 there is shown in perspective view a cross
section of a masonry dam 1 upon which is placed a
collapsible dam 2 according to the present invention.

30 The collapsible dam 2 used in conjunction with the mason-
ry dam 1 comprises an inflatable sack formed by a cas-
ing 3 of flexible, practically inextensible material,
which is impermeable to water.

35 The development of the casing 3 can be for example
rectangular in case the masonry dam is substantially

1 rectilinear, as shown in the FIGURE 1, whereas said casing 3 can assume a more complex development when for example the masonry dam 1 upon which the collapsible dam 2 according to the present invention is arranged, 5 has the shape for example of an arc of a circle or a polygonal shape.

Said casing 3 is formed out of one or more sheets for example of rubberized fabric connected together 10 and having a continuous slot 4 or 5 along each longer edge (see FIG. 2).

The longer edges of the casing 3 which are provided with said continuous slots 4 and 5, are brought into contact 15 with each other so as to obtain a closed sack out of said casing 3.

The lateral extremities 6 of said sack (only one is visible in FIG. 1) are raised with respect to the rest 20 of the dam 2 and lie on the banks 7 of the waterway that is dammed by the dams 1 and 2.

Said lateral extremities 6 are fixed in any known manner to said banks 7 for example by means of stakes and can 25 be either closed with a watertight sealing or not.

One part of the connecting means (described in detail further on) is inserted into said continuous slots 4 and 5, and permits the connection of said slots 4,5 (and 30 as a consequence, of the two longer edges of said casing 3) along the same line at the masonry dam 1.

Said line, as shown in FIG. 1, can be on the upper edge (crest) of the dam 1 itself, and it extends also on the 35 inclined part of the walls of the waterway or else, it can be situated on the inclined wall facing the water

1 basin upstream of the masonry dam 1 itself.

In FIGURES 3 and 4 there are shown in detail a particular embodiment of a connection between adjacent sheets forming the casing 3 itself, and a particular embodiment of a continuous slot 5 (or 4) according to the present invention.

The two adjacent sheets indicated with the reference numerals 8 and 8' are connected to each other in the area comprised between the two slots 4 and 5 of the casing 3 (only partially shown in the FIGURE 3) by an overlapping between the edge 9 of sheet 8 and the edge 10 of sheet 8'. The connection between said edges 9 and 10 is effected for example by vulcanization, by means of adhesives and/or by mechanical means, such as by stitching, clinching or by suitable rivets.

In correspondence of the slots 4 and 5 obtained by turning on themselves each end 11 of the longer edges of the casing 3 and successively fixing said ends 11 to the casing 3 itself by one of the systems just indicated above, the connection between the sheets 8 and 8' is effected by an end-to-end connection as shown in FIG. 4 and indicated with the reference numeral 13. Said connection can be obtained by means of bonding, vulcanization, welding, riveting and/or clinching or stitching. Preferably moreover a film or a sheet 12 of flexible material which is impermeable to water is placed astride the connection itself, thus acting as a butt strap and guaranteeing the watertight seal of the connection itself.

Said sheet 12 can also be of a flexible, impermeable and substantially inextensible material, in case it should have to provide mechanical resistance to the

1 connection apart from the seal, in particular during
the phases of transporting and installing said sheets 8.
In both the just mentioned cases said sheet 12 can be
limited to the rectilinear area of the slot 5, or it
5 can be extended either completely or just partially
around the slot till it doubles over on itself, as
shown in FIG. 4.

In the case of using sheets 8 and 8' of rubberized fab-
10 ric and a sheet 12 in elastomeric material the connect-
ion can be obtained by means of vulcanization or by
bonding. For this reason, and for others that will be
explained later on, said sheet 12 must have a thickness
that is lesser than that of the sheets 8 and 8' so as
15 to provide for said slots 4 and 5 a thickness that is
substantially constant along their entire length.

In said FIGURES 3 and 4 there can be seen moreover a
part of the means for connecting the dam 2 to the dam 1
20 and in particular those connecting means that are in-
serted into the slots 4 and 5. Said connecting means
inserted into the slots 4 and 5 comprise elongated
elements of a material that is flexible and resistant
to tension, such as for example metallic ropes or rods
25 of flexible plastic material.

Said elongated elements have their ends connected in
any known manner to the banks 7 of the waterway, and
hence they extend with continuity from bank to bank.
30

Preferably said connecting means comprise as elongated
elements metallic ropes 14 embedded in a mass 15 of
elastomeric material, or anyway inserted into an elast-
omeric mass, such as for example a tube.
35

Said metallic ropes 14 are preferably multi-strand
ropes into which the elastomeric material can easily

- 1 be introduced for guaranteeing a complete rubberizing
of the rope itself.

For improving the rubber-to-metal bonding the ropes 14
5 are preferably zinc-plated and dry-cabled with a powdery
lubricant. The section of the mass 15 of elastomeric
material can be circular (as shown in the FIGURES),
square, rectangular or polygonal.

- 10 Other elements forming part of said connecting means,
not inserted in the slots 4 and 5 of the casing 3, are
shown in FIG. 2. These other elements comprise clamps
16 fixed to the masonry dam 1 which enclose at least
the portion of said casing 3 that comprises the slots
15 4 and 5.

In a particular embodiment according to the present
invention said clamps 16 (two of which are shown part-
ially in FIG. 2) comprise a plurality of anchors 17,
20 embedded in the bed of the waterway (where for "bed"
is meant the banks and the bottom of the waterway) or
as shown in the FIGURES, inside the masonry dam 1. Said
clamps 16 can, as an alternative, be encased within
the masonry dam 1, so as to have their upper surface
25 connected in the plane which contains the upper edge or
crest of the masonry dam 1.

For guaranteeing the holding of said anchors 17, in
the cement mass forming the masonry dam 1 itself said
30 anchors 17 are provided at one end with a flat plate
18. The opposite end of said anchors 17 is connected
for example by welding to a slab 19 that acts as a
base for the clamp 16 itself.

- 35 One side of said slab 19 is cantilevered from the mason-
ry dam 1 and on the upper part of said side there is
fixed a spacer 20.

1 Above the spacer 20 is fixed an element 21 having sub-
stantially an L-shape. Said L-shaped element 21 is
fixed to the spacer 20 by the edge of its longer leg
22, while the shorter leg 23 of said L-shaped element
5 21 is situated in cantilever fashion from the spacer 20
and parallel to it, and it is turned towards the slab 19
and spaced therefrom.

In this way there is defined a cavity 24 that is sub-
10 stantially rectangular limited on its greater sides
by the slab 19 and by the longer leg 22 of the L-shaped
element 21 respectively below and above, whereas the
lesser sides are limited respectively by the spacer 20
on the side facing towards the upstream water basin,
15 and only partially by the shorter leg 23 of the L-shaped
element 21.

In said cavity 24 there are placed the longer edges
of the casing 3 having the slots 4 and 5 in such a way
20 that said casing 3 becomes closed on itself, so as to
form a sack that can be inflated with a fluid.

In said slots 4 and 5 there are present the ropes 14
embedded inside the mass 15 of elastomeric material.
25 Thus, by blocking together, preferably in a removable
way, for example with bolts 25 and nuts 26, the L-shaped
element 21, the spacer 20 and the slab 19, the slots 4
and 5 of the casing 3 become blocked inside said cavity
24 in a watertight manner. An L-shaped profile 27 can
30 also be fixed to the anchors 17 and to the slab 19, for
strengthening the clamp 16 itself. Squares (not shown
in FIG. 2) can finally connect together said L-shaped
profile 27 and the slab 19 in the area of said slab
overhanging the masonry dam 1.

35 Said collapsible dam 2 can be inflated by a pumping
station 28 (schematically indicated in FIG. 1) with

1 any fluid, such as for example the water contained in
the basin upstream of the masonry dam 1 itself, through
a conduit that communicates with the inside of the
collapsible dam 2 itself.

5

For allowing a rapid collapsing of the dam 2, when for
example the level of the upstream basin increases rapidly
owing to a flooding in the waterway in which the
dams 1 and 2 are inserted, the collapsible dam 2 it-
10 self (according to the present invention) is provided
with an automatic discharging device.

Said automatic discharging device (see FIGURES 1 and 5)
comprises at least one hole 29 and preferably a plural-
15 ity of holes 29, in the casing 3 and in particular on
the side 3 of the casing 3, which is in contact with
the masonry dam 1.

Said holes 29 are in communication through pipe fittings
20 30 with a conduit 31. Said conduit 31 is placed under
the collapsible dam 2 parallel to its longitudinal axis,
and it is preferably contained within the masonry dam 1.

The connection of the pipe fitting 30 to the casing 3
25 and in particular to the sheets 8 of said casing 3 is
shown in detail in FIG. 5. The connection is obtained
by means of a flange 32 which for example is circular,
and a counterflange 33 in the form of a perforated
disc, between which is inserted the edge 34 of the
30 holes 29 present on the sheets 8 of the casing 3.

The flange 32, the counterflange 33 and the edge 34
of the holes 29 are blocked together for example by
assemblies of nut bolts 35 (just one is shown in the
35 FIG. 6) of which one element for example the head of
the bolt becomes lodged in a circular cavity 36, while



1 the other, for example a nut, is housed in suitable
blind holes 37 present on the outer surface of the
flange 32. In the upper surface of the masonry dam 1
a seat is provided so that the upper surface of
5 flange 32 is at the same level as it is the inner
surface of the sheet 8 of the casing 3.

Upon each opening corresponding to a hole 29, a rigid
netting is provided said netting being for example a
10 grid whose center is in correspondence of the center
of the hole 29 and which has a plurality of elements
extending radially from the center of the grid to a
base bearing on the sheet 8 at a certain distance from
the hole 29. Said base must be contained in a plane
15 different from the plane containing the radially extend-
ing elements so as to guarantee a complete discharge
of the water lodged into the dam.

Said grid is preferably linked in points to the flange
20 32. In figure 5 is shown as a rigid grid a net 38 of
welded meshes. Said net 38 is welded to the flange 32.

Said net 38 can extend for the entire length of the
dam or it can be placed just in the correspondence
25 of the holes 29.

The scope of the rigid net 38 is that of preventing
any premature closing of the holes 29 by the upper
sheet of the casing 3 by the effect of depressions
30 when the outer pressure exercised by the water against
the dam 2 is higher than the pressure inside it during
the collapsing phases of the dam 2.

The conduit 31 can act besides as an inflation conduit
35 for the collapsible dam 2 and hence it is connected to
the pumping station 28 through a suitable union 39'
provided with a suitable valve (not shown) that is per

1 se "known".

A further union 39 connects the conduit 31 to an S-shaped tube 40 connected by means of a flexible joint 41, or
5 else by a ball-and-socket joint, or however by a sealed connection that allows the S-tube 40 to oscillate around a hinge so as to assume at least two positions with respect to the union 39, and as a consequence, with respect to the conduit 31.

10

In the particular embodiment shown in said FIG. 1 the S-tube 40 is hinged with respect to a wall of a recess 42 at a position indicated with the reference numeral 43 and present on a bank 7 of the waterway.

15

The automatic discharging devices can be more than one in the case of collapsible dams that are particularly long and in which it may be necessary to collapse the dam in a very short period of time.

20

In fact, when the level of the upstream basin increases, the pressure exercised by the water on the collapsible dam 2 also increases.

25

Since the water contained inside the collapsible dam 2 is in direct communication through the conduit 31 and the union 39 with the S-tube 40, the water level inside the tube 40 raises also, and the S-tube 40 being open, as a consequence the water is in direct communication
30 with the atmosphere.

35

When the water level inside the S-tube 40 raises owing to the pressure exercised by the water of the upstream basin on the collapsible dam 2 itself beyond the curve present in the tube 40 itself, the weight of the water will unbalance the tube 40 so as to cause it to rotate

- 1 around the hinge 43 and to make it assume the discharge
position shown in broken lines in the FIG. 1.

In this manner the water contained inside the collapsible
5 dam 2 will be discharged by gravity and by the thrust
of the pressure of the water that was accumulated in
the upstream basin. Thus there will be obtained a
speedy and safe deflation of the collapsible dam 2.

- 10 In FIG. 6 there is shown a collapsible dam 2 according
to the present invention in the collapsed position. In
said FIG. 6 there are clearly visible supplementary
means for anchoring the casing 3 for preventing vib-
rations when the casing 3 is collapsed. Said means
15 foresee at least a continuous groove 44 made in the
surface of the masonry dam 1 and placed in a position
such as to receive the end of the casing 3 itself when
it is collapsed.

- 20 Preferably, at least one further continuous groove 45
is present, again in the upper surface of the masonry
dam 1, between said first groove 44 and the line along
which the casing 3 is closed on itself and fixed by the
clamps 16. Said continuous grooves 44 and 45 extend for
25 the entire length of the masonry dam 1, and in correspon-
dence of said grooves 44, 45 there are formed inside the
casing 3 itself, when the casing 3 is collapsed, cavities
preferably full of water, the weight of which holds down
the lower part of the casing 3 thus preventing the ris-
30 ing of vibrations when the dam 2 is overflowed by water,
while still maintaining the upper part of the casing 3
as far as possible without troughs that could impede the
flow of water over the dam itself.

- 35 A collapsible dam 2 according to the present invention
achieves the prefixed aims. In fact, no matter whether

1 a collapsible dam 2 according to the present invention
is utilized as a dam for raising the level of the up-
stream basin of an already existing masonry dam, or else
whether it is utilized for blocking by itself a water-
5 way, so as to create in the waterway a basin upstream
of the dam itself, the collapsible dams 2 according
to the present invention can deflate and collapse auto-
matically when the level of the upstream basin exceeds
a certain value apart from also being perfectly imper-
10 vious to water.

Moreover, the collapsible dams 2 according to the present
invention are considerably simple, since their sack is
formed by a casing 3 having a substantially rectangular
15 form or a flat polyhedral form that becomes mechanically
shut on itself by the clamp associated to the dam itself.

In this way there are eliminated all the longitudinal
joints necessary in cases for example of dams having a
20 tubular shaped sack.

Furthermore the particular embodiment of the means for
anchoring the collapsible dam, comprising the ropes 14
embedded in a mass 15 of elastomeric material and the
25 clamps 16, consent a better adapting of the dam 2 to the
bottom and the walls of the waterway in which the dam
itself is inserted, in particular if the line along which
the dam 2 is fixed is not rectilinear but follows a
broken line or an arc of a circle. Moreover, in partic-
30 ular the presence of the sheathed ropes 14 guarantees
a better distribution of the stresses upon the casing
3 of the dam 2, besides guaranteeing precisely with the
layer 15 of elastomeric material that clads the ropes
14 themselves, a better watertight seal, even in the
35 presence of any eventual small differences in dimensions
and disuniformities that could be had owing to the

1 dimensional and/or the installing tolerances, or even
due to the non-rectilinear development of said line.

In fact, said elastomeric material 15 acts as a gasket
5 that can be compressed or expanded as needed, thanks
to its elasticity, thus making uniform the seal along
the entire line, where the dam 2 is fixed. Moreover,
the sealing is guaranteed precisely by the pull exercis-
ed by the sheets 8 which press the two sheathed ropes
10 14 one against the other, and against the clamp 16. For
this reason said ropes 14, or more generally said elong-
ated elements must be such as to result indeformable
in the direction perpendicular to their greater dimen-
sion, so as not to be able to slip between the clamp
15 16 and the slab 19 placed on the masonry dam 1 itself.

The particular embodiment of the joints of the sheets
8 of the collapsible dam 2 according to the present
invention consent the maintaining of a uniform thick-
20 ness of the casing 3 itself in the zone where the slits
4, 5 are formed which are blocked inside the clamp 16.

As a matter of fact, the sheets 8 of rubberized fabric
that can be utilized for realizing the casing 3 of the
25 dam 2 according to the present invention have a consid-
erable thickness in the order of centimeters. It results
from this that if the particular embodiment shown in
the drawing should not be adopted for the joints between
the sheets 8, the thickness of the casing 3 in correspon-
30 dence of the slots 4, 5 where adjacent sheets 8 are
connected to each other by overlapping, would be of
several centimeters and, however, it would be double
the thickness of the slots 4, 5 where the sheets 8 are
not connected.

35 As a consequence of this, there would have to be
constructed different clamps for the zones correspond-

1 ing to the joints and/or to insert thicknesses that
would make uniform the thickness by increasing the
thickness also in those zones where overlapping joints
are not present. Nevertheless, there would still be
5 problems as regards an efficient and safe watertight
sealing of the casing of the dam according to the
present invention.

The solution according to the present invention con-
10 sents instead to maintain a uniform thickness for the
entire length of the casing 3 even in the zones of the
slots 4, 5 corresponding to the joints of adjacent
sheets 8.

15 As a matter of fact, by butt-end-joining two adjacent
sheets 8, 8' with the interpositioning of a sheet of
material that is impervious to water, there is had
guaranteed both the continuity of the mechanical
resistance and the continuity of the watertight seal.

20 Said sheet moreover, having to only provide the seal,
can be very thin and in particular in the order of
millimeters or even less.

25 Whatever has been described and illustrated regarding
several particular embodiments of a collapsible dam
according to the present invention, there have to be
intended as comprised within the scope of the present
invention all the possible variations that are access-
30 ible to a technician of the field.

In particular, within the scope of the present invention
the term "collapsible dam" is meant as comprising any
whatsoever type of collapsible dam, such as for example
35 inflatable dams or manoeuvrable dams, i.e. those dams
having an open casing of a substantially rectangular

1 form, fixed by means of one of their edges to the
bottom of the waterway and with the opposite edge
kept raised from the bottom so as to form a weir
inside the waterway itself. By "bed" of the water-
5 way is meant here in the present invention the bottom,
such as for example the bottom and the banks of a
waterway obviously in masonry, or the crest of a
masonry dam, on which is placed and fixed a collaps-
ible dam according to the present invention.

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1 WHAT IS CLAIMED IS:

1. Collapsible dam (2) of the type comprising an inflatable sack, characterized by the fact that said
5 sack is made of a casing (3) of flexible material practically inextensible and impervious to water, the longer edges of said casing being provided with a continuous slot (4 or 5), connecting means (16) being
10 in part inserted into said continuous slots so as to connect in a watertight way said edges of the casing (3) along a same line.
2. Dam according to claim 1, characterized by the fact that said slots (4, 5) are obtained by turning
15 up the ends of the longer edges of said casing (3) and connecting them to the casing itself.
3. Dam according to claims 1 or 2, characterized by the fact that said casing (3) comprises one or more
20 sheets (8) connected to one another by means of overlapping the edges of the adjacent sheets in the zone comprised between the slots (4, 5), while in the zone of the slots the sheets are butt end joined and a sheet (12) of flexible material which is impervious to
25 water is placed astride said butt end joint.
4. Dam according to anyone of the previous claims, characterized by the fact that said connecting means inserted in said slots (4, 5) comprise a rope (14)
30 having its ends fixed to the two opposite banks (7) of the waterway wherein the dam (2) is arranged.
5. Dam according to claim 4, characterized by the fact that said rope (14) is metallic and that it is
35 embedded in a mass (15) of elastomeric material.

1 6. Dam according to anyone of the previous claims,
characterized by the fact that said connecting means
comprise also a clamp (16) that embraces said slots
(4, 5) containing said ropes (14).

5

7. Dam according to claim 6, characterized by the
fact that said clamp (16) comprises a plurality of
anchors (17) embedded in the bed of the waterway, slabs
(19) connected to the ends of said anchors issuing from
10 the bed of the waterway, a spacer (20) connected to
one end of said slab, and a substantially L-shaped
element (21) connected in cantilever fashion by means
of its own longer side to the spacer, the shorter side
being turned towards and maintained spaced apart from
15 said slab (19), so as to define a substantially rectang-
ular cavity (24) limited on two facing sides by said
longer side of the L-shaped element and by said slab
and on the other two sides adjacent to the first sides,
by said spacer and said shorter side of the L-shaped
20 element.

8. Dam according to claim 7, characterized by the
fact that said slots (4, 5) containing said ropes (14)
are lodged in said cavity (24).

25

9. Dam according to any of the previous claims,
characterized by the fact of comprising an automatic
discharging device comprising a plurality of holes (29)
in the casing (3), that communicate with a conduit (31)
30 placed under the dam itself and an S-tube (40) connect-
ed to the conduit by means of a flexible joint so as
to be able to oscillate with respect to the conduit
around a hinge (43) for deflating the dam (2) when the
pressure exercised by the water in the upstream basin
35 on the collapsible dam exceeds a certain value.

1 10. Dam according to claim 9, characterized by the fact
of comprising a rigid net in correspondence of each
hole (29).

5 11. Dam according to any whatsoever of the previous
claims, characterized by the fact of comprising supplementary anchoring means.

12. Dam according to claim 11, characterized by the
10 fact that said means are at least one continuous groove
(44) present on the bed of the waterway in correspondence of the zone where the end of the collapsed casing
(3) contacts the bed of the waterway.

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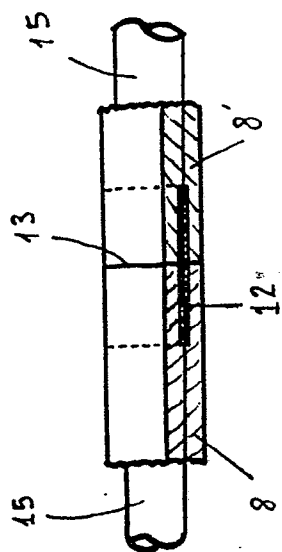


Fig. 4

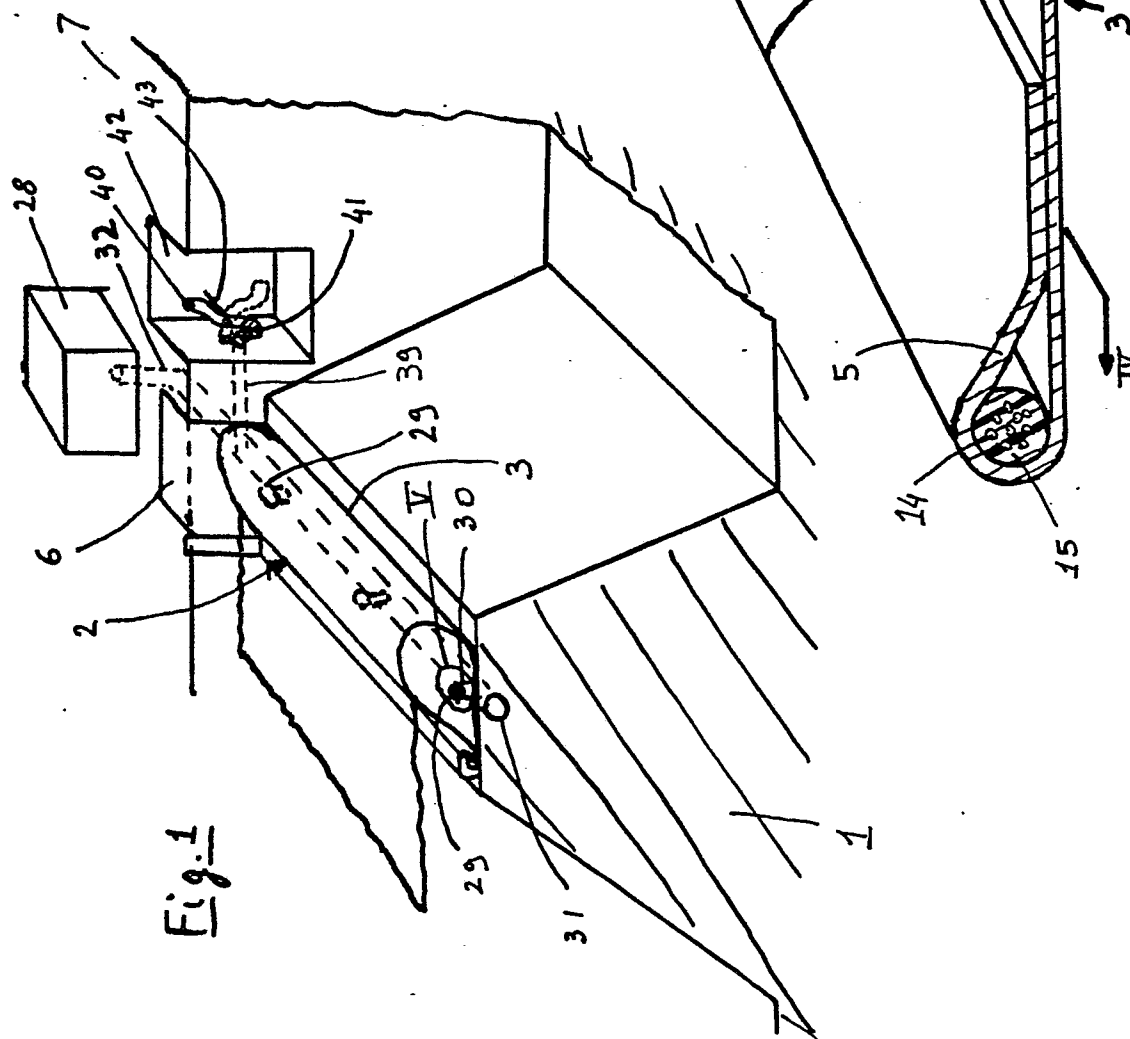


Fig. 1

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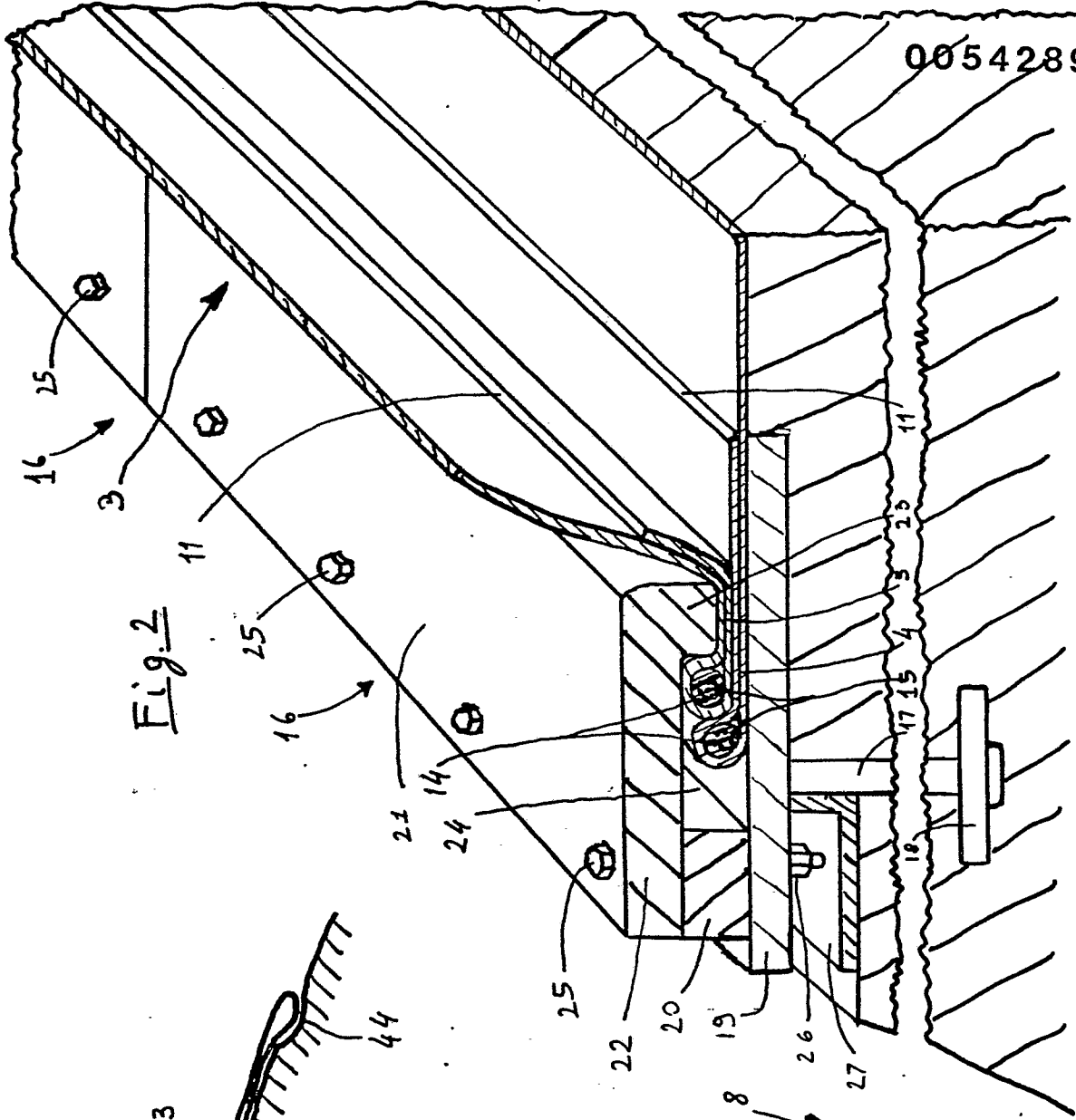


Fig. 2

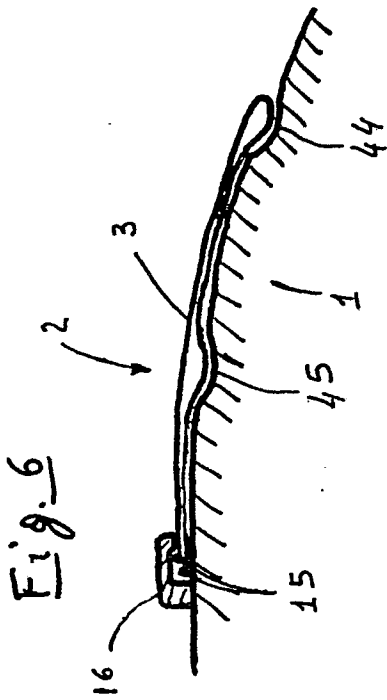


Fig. 6

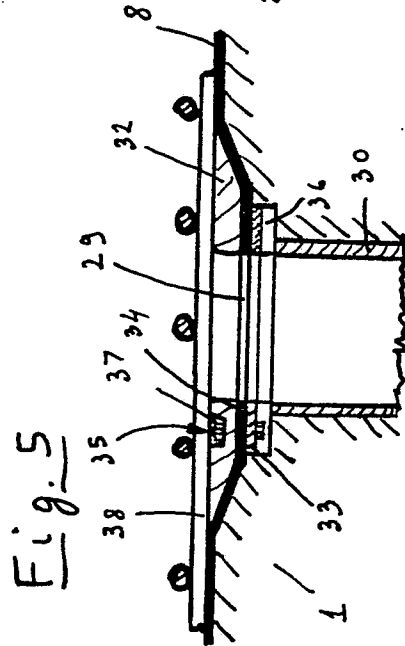


Fig. 5

8020

BAD ORIGINAL





European Patent
Office

EUROPEAN SEARCH REPORT

0054289

Application number

EP 81 11 0420

| DOCUMENTS CONSIDERED TO BE RELEVANT | | | CLASSIFICATION OF THE APPLICATION (Int. Cl. 3) |
|--|---|----------------------------------|--|
| Category | Citation of document with indication, where appropriate, of relevant passages | Relevant to claim | |
| X | <u>US - A - 3 975 915 (S.G. HAW)</u> * Column 2, lines 7-47; column 3, line 10-41; claim 1; figures 1, 2 * -- | 1,4,5,6,7 | E 02 B 7/00 |
| A | <u>US - A - 3 355 851 (N.M. IMBERTSON)</u> * Column 3, line 10 - column 5, line 10; figure 7 * -- | 1,4,5,6 | |
| A | <u>US - A - 4 167 358 (J.A. BESHA)</u> * Column 3, lines 8-54; figures 5, 10 * ---- | 1,4,6 | TECHNICAL FIELDS SEARCHED (Int.Cl. 3) E 02 B |
| | | | CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding document |
| <input checked="" type="checkbox"/> The present search report has been drawn up for all claims | | | |
| Place of search | | Date of completion of the search | Examiner |
| The Hague | | 24-02-1982 | CLASING |