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54 **Machine tool with twin work tables.**

57 A pair of work tables 11 and 12 are movable independently of one another along a bed 10 to bring workpieces mounted therein under a work spindle 15 for machining. Neither of the work tables 11 and 12 is itself driven, the tables being moved by a drive member 20 which can be secured selectively to one or the other or both of the work tables and which is driven along the bed 10. By securing the drive member 20 to both work tables at once, a large workpiece can be supported for machining.

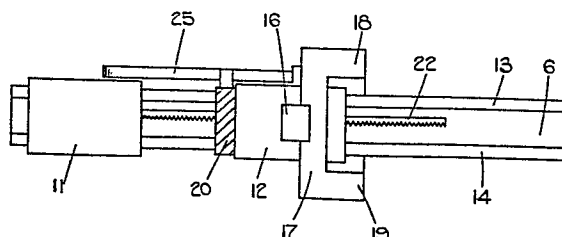


FIG. 1.



European Patent
Office

EUROPEAN SEARCH REPORT

0065834

Application number

EP 82 30 2302

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
X	PATENT ABSTRACTS OF JAPAN, unexamined applications, section M, vol. 2, no. 60, April 28, 1978 THE PATENT OFFICE JAPANESE GOVERNMENT page 850 M 78 * Kokai-no. 53-20 182 (SUMIO KAWAI) * ---	1,2,4,6,7,8	B 23 Q 1/06 B 23 Q 1/00
A	US - A - 4 090 287 (SELANDER) * Totality * ----	1,10	TECHNICAL FIELDS SEARCHED (Int. Cl. ³) B 23 Q 1/00 B 23 Q 3/00
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 19-05-1983	Examiner LEBZELTERN
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			