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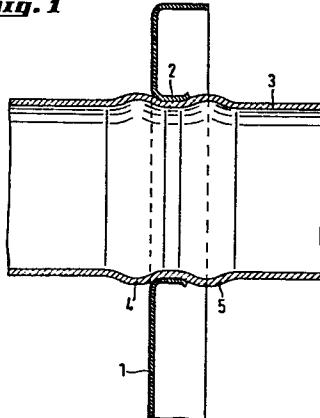
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⑭ Improved silencer and process for its manufacture.

⑮ An improved silencer has its baffles (1) joined to the pipes (3) by means of seaming and possible heading of them against the edges (2) of the baffle holes, this process removing the necessity of any welding operation on the silencer with great reduction of manufacturing costs and possibility of using unskilled labor for making the silencer.

Fig. 1



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DOCUMENTS CONSIDERED TO BE RELEVANT		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
Category	Citation of document with indication, where appropriate, of relevant passages		
X	FR-A-2 223 553 (HESS) * Page 4, line 13 - page 6, line 18; figures 1-4 *	1-8	F 01 N 7/18
X	US-A-1 735 789 (POWELL) * Page 1, lines 81-90; figure 1 *	1-3,5-7	
X	FR-A-2 457 969 (HARMO) * Page 2, line 36 - page 4, line 1; figures *	1,2,4-6,8	
X	FR-A-2 173 458 (CYCLES PEUGEOT) * Page 3, line 3 - page 4, line 2; figure 3 *	1,2,4-6,8	
X	GB-A-1 214 989 (HAZELL) * Page 2, lines 78-113; figure 2 *	1,2,4-6,8	F 01 N
The present search report has been drawn up for all claims		TECHNICAL FIELDS SEARCHED (Int. Cl. 3)	
Place of search THE HAGUE	Date of completion of the search 20-05-1983	Examiner HAKHVERDI M.	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			