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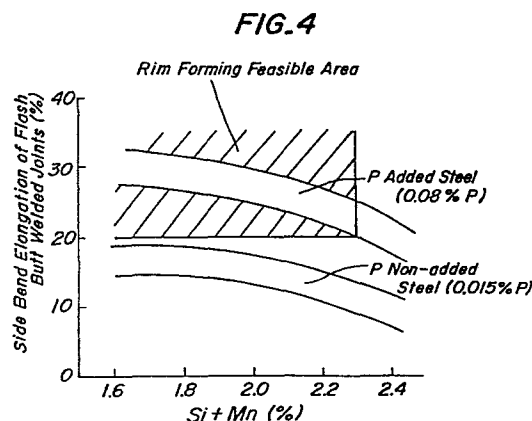
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(54) **A high strength hot rolled steel sheet having excellent flash butt weldability.**

(57) A high strength hot rolled steel sheet having excellent flash butt weldability consisting of 0.04-0.15% of C, 0.5-2.3% of Mn, at most 0.5% of Si and 0.5-2.3% of Mn+Si, 0.05-0.15% of P, 0.005-0.100% of Al and the remainder being Fe and incidental impurities and S content being reduced to at most 0.010%. The properties of such a steel sheet are improved by adding at least one of Ti, Nb and V or at least one of Ca and REM, or a combination of at least one of Ti, Nb and V with at least one of Ca and REM in the defined amounts.





European Patent  
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# EUROPEAN SEARCH REPORT

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EP 82 30 1325

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. <sup>3</sup> )
Y	FR-A-2 259 909 (NIPPON KOKAN K.K.) * Claims 1,2 *	1	C 22 C 38/00 C 22 C 38/06
Y	US-A-3 827 924 (TAKECHI et al.) * Claims 1,2 *	1	
A	FR-A-1 381 221 (KAWASAKI STEEL) * Abstract Ia,b; IIa,d,e *	1	
A	FR-A-1 524 958 (KAWASAKI STEEL) * Abstract I 1,2 *	1	
A	US-A-3 193 417 (KOPCHAK) * Claims 1-4 *	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl. <sup>3</sup> )
			C 22 C 38/00 C 21 D 8/00
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 03-08-1983	Examiner LIPPENS M.H.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	