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Key cutting device.

A key cutting device (20), for replacement keys, having a key blank support member (30), a lever-actuated shearing punch (25) for the key blank, and a depth-gauging stop (33) for the support member (30); the shearing punch (25) is formed to provide an optional two-step (44, 46) cut on the key with a control stop (49) for limiting the stroke of the punch to one step or two steps, as desired, for creating different cuts on the key blank; a locking device (63) automatically moves into locking position with respect to the yieldably-actuated support member (30) to prevent its displacement when the operating lever (37) is manipulated for the key cutting operation.

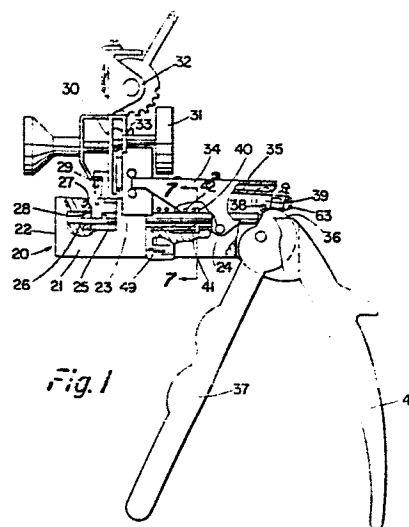


Fig. 1

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EUROPEAN SEARCH REPORT

Application number

EP 82107630.4

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
A	GB - A - 1 193 568 (CURTIS) * Totality * --	1	B 21 D 53/42
A	US - A - 3 499 366 (R.C. SPAIN) * Totality * --	1,2	
A	US - A - 1 995 798 (W.H. CURTIS) * Claims 1-10 * --	1,2,3,4	
A	US - A - 2 731 087 (J.E. COLE) * Totality * ----	1,2,3,4	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl. 3) B 23 D 9/00 B 23 D 27/00 B 23 D 29/00 B 21 D 28/00 B 21 K 13/00
Place of search VIENNA		Date of completion of the search 22-06-1983	Examiner DRNOWITZ
CATEGORY OF CITED DOCUMENTS X particularly relevant if taken alone Y particularly relevant if combined with another document of the same category A technological background C non-written disclosure F intermediate document T theory or principle underlying the invention E earlier patent document, but published on, or after the filing date D document cited in the application L document cited for other reasons & member of the same patent family corresponding document			