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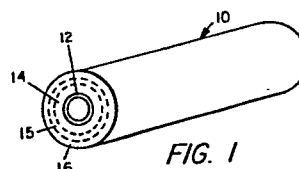
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54 **Multilayer fuser member and method of making.**

57 Disclosed herein is a multilayer fuser member (10) which includes a first layer (14) of an elastomeric material; an oil-impervious second layer (16), preferably a fluoroelastomer; and (3) a bonding layer (15) intermediate the first and second layers in which the proportion of the elastomeric material to the oil-impervious material gradually varies from substantially only the elastomeric material to substantially only the oil-impervious material.

A method of making the fuser member by a spraying technique is also disclosed.





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# EUROPEAN SEARCH REPORT

0077991

Application number

EP 82 10 9594

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
D,A	US-A-4 199 626 (W.A.STRYJEWSKI et al.) *Column 2, line 38 - column 3, line 2*	1-4	G 03 G 15/20
A	US-A-4 147 832 (R.NAMIKI) *Column 1, lines 28-39; column 2, lines 33-38*	1,8	
A	US-A-3 776 760 (J.R.BAKER et al.) *Column 5, lines 15-42*	8	
A	EP-A-0 006 716 (XEROX CORP.) *Abstract*	1	
D,A	US-A-3 883 293 (A.F.McCARROLL) *Claims 1-3*	1	TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
A	DE-B-1 213 314 (THE FLINTKOTE COMP.) *Column 1, lines 22-26*	8	G 03 G 13/00 G 03 G 15/00 B 05 B 7/00 B 05 B 13/00 B 05 D 1/00 B 05 D 7/00
P,X	RESEARCH DISCLOSURE, no. 217, May 1982, pages 178-182, no. 21734, Havant Hampshire (GB); "Fuser member". *The whole document*	1-12	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 26-04-1983	Examiner PRATSCH H.R.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			



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P,X	RESEARCH DISCLOSURE, no. 217, May 1982, pages 175-178, no. 21733, Havant, Hampshire (GB); "Fuser member". *The whole document*  -----	1-12	
			TECHNICAL FIELDS SEARCHED (Int. Cl. <sup>3</sup> )
The present search report has been drawn up for all claims			
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X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	