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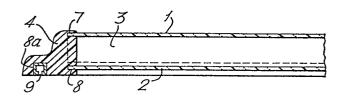
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[54] Improvements in windows or canopies.

A bubble window for a caravan comprises a first part (1) of channel shape section having lateral flanges (1c) to which a flat sheet (2) is bonded thereby forming a hollow tubular structure defining a cavity (3) with open ends. The open ends are closed by means of end members (4) having slots (7 and 8) to receive the ends of the tubular member which are bonded thereto. The end members include channels (8a) to receive stay means (9). The arrangement avoids the need for forming each window shape by pressing. The channel section may be hot rolled or extruded and cut to length then bonded to the flat sheet and the end members connected to the structure to form the complete window.





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