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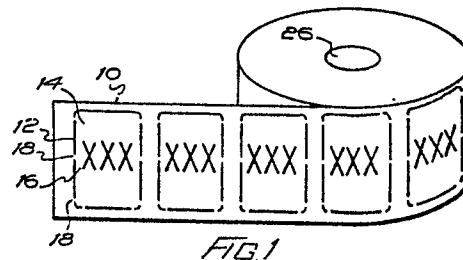
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54 **Self adhesive labels and the manufacture thereof.**

57 The invention discloses the manufacture of self adhesive labels in roll form, without a backing strip: The base web material is non-fibrous and is substantially inextensible, and it is coated on one side with release material such as a polymerisable silicone resin, and on the other side with pressure sensitive adhesive. The web is die cut to define labels therein which can be removed from the remainder of the web and applied directly to products at an application station by a method and means forming part of the invention. The die cutting may be carried out prior to the application of the release coating, or subsequently, including immediately before the application station. The invention also includes a method of making the labels using relatively small dimensioned curing and/or drying ovens for the release coating and adhesive, and also release coaters and adhesive applicators.





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EUROPEAN SEARCH REPORT

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EP 82 30 6505

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
X	GB-A-2 013 613 (COSCO INDUSTRIES INC) *Claims 1,7,10-11; page 2, lines 60-72; page 3, lines 9-24; figures 1-4*	1-2	G 09 F 3/02 G 09 F 3/10 C 09 J 7/04H
X	--- US-A-2 845 728 (TOPFLIGHT CORPORATION) *Claims 1-2; column 3, lines 3-51; column 4, line 63 - column 5, line 6; figures 1-8*	1-3,4- 5,8,11	
A	--- DE-A-1 930 517 (AMERICAN CAN COMPANY) *Claims 1,5; page 1, paragraph 2 - page 3, last paragraph; figures 1-5*	1,11- 12	
A	--- US-A-4 133 939 (DOW CORNING CORP.) *Claims 1,6; column 1, lines 12-23; column 4, line 63 - column 5, line 37*	6,13	TECHNICAL FIELDS SEARCHED (Int. Cl. ³) G 09 F C 09 J
A	--- FR-A- 87 761 (MARCEL MICHEL) *Abstract 1-2; left-hand column, last paragraph*	9	
A	--- US-A-3 920 122 (R.A.JONES & CO. INC) *Claims 16-17; figures 1-2*	10,27	

The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25-03-1983	Examiner FRANSEN L.J.L.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			