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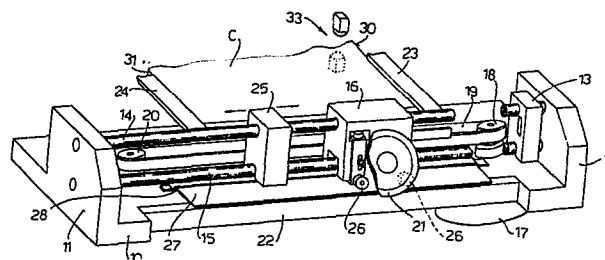
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⑤④ **A roller cutter and its mode of operation.**

⑤⑦ The proposed cutter comprises a cutting roller (21) mounted on a powered movable carriage (16) and a fixed switch means (13) sensing the end of the stroke and placed at one end of the stroke of carriage (16), while at an intermediate location of the stroke an adjustable and slidable stop means (25) is provided, against which the cutting carriage (16) at least once comes to a stop, and an electronic apparatus measuring, storing and controlling the length of the cutting stroke. When said apparatus has no stored data relating to the stroke to be travelled by the carriage (16), the latter moves towards the stop means (25), then after abutting thereagainst, it reverses the travel and measures the travelled distance, then stores this distance after subtracting a fixed amount therefrom. An elastic web holding plate (27) is also provided which automatically releases the web C not pressed by the thrust rollers (26).





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. <sup>3</sup> )
A	GB-A-1 035 988 (HOGAN FAXIMILE CORP.) *The whole document*	1,9	B 26 D 1/20
A	DE-C- 876 386 (SCHMECK)		
A	US-A-3 951 252 (SELKE)		
A	FR-A-2 307 658 (NIXDORF COMPUTER AG)		
A	US-A-2 846 005 (WILSON)		
A	GB-A- 856 192 (ROLLEM PATENT PRODUCTS)		TECHNICAL FIELDS SEARCHED (Int. Cl. <sup>3</sup> )
A	DE-A-2 121 171 (FUJIMOTO)		B 26 D B 41 J B 23 D
A	DE-B-2 925 936 (SMORAVEK)		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 27-04-1983	Examiner BERGHMANS H. F.
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			