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(54) Apparatus for rotary die-cutting and stripping.

(57) A rotary die-cutter (30-32) is arranged for front or rear edge stripping by providing spring fingers (20) which are moved rearwardly, relative to the rotation of the impression cylinder, (32) to engage the front edge scrap and clamp it on the roll, (32) for movement with the roll (32) out of the plane of feed of the web (34) whilst the remainder of the blank (38) is fed onwardly into said plane.(17)

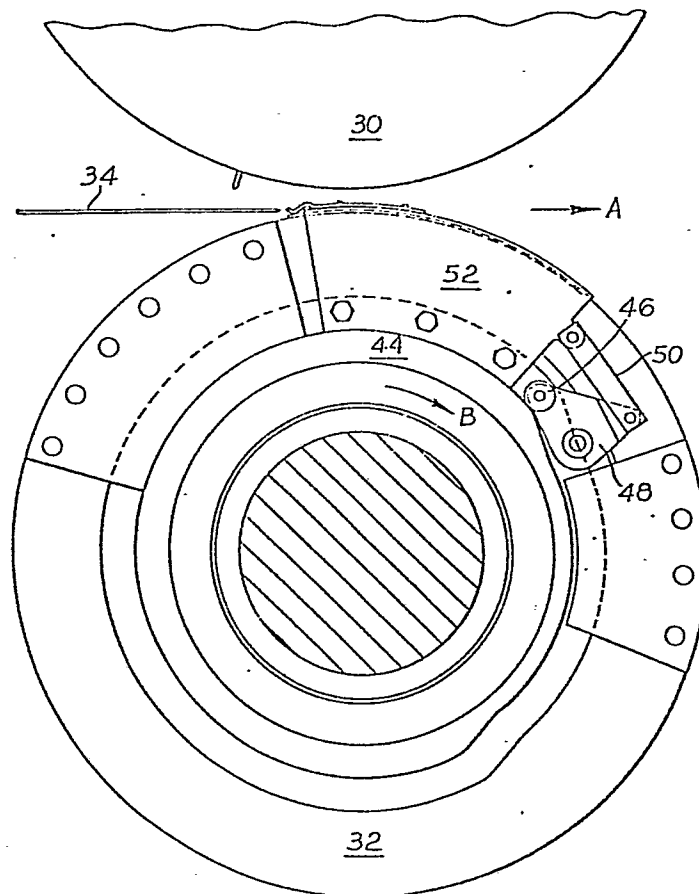


Fig. 2



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EUROPEAN SEARCH REPORT

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EP 83 30 0133

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
X	US-A-3 643 553 (MORIMOTO) * Whole document *	1,2	B 26 D 7/18
X	--- US-A-3 270 602 (KIRBY) * Whole document *	1,2	
X	--- GB-A-1 150 779 (HARRIS-INTERTYPE) * Page 6, lines 24-56 *	1,2	
A	--- US-A-3 008 364 (SOBB) * Column 6, line 60 - column 7, line 16 *	1,2,4	
A	--- US-A-3 999 454 (TISO) * Column 1, lines 1-30 *	1	TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
A	--- US-A-2 800 078 (LIGHTBOURN) * Figure 3 *	3	B 26 D B 26 F B 41 F B 65 H
A	--- FR-A-1 066 047 (LANG)		
A	--- US-A-2 318 953 (MEYER) -----		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 14-03-1986	Examiner RIS M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	