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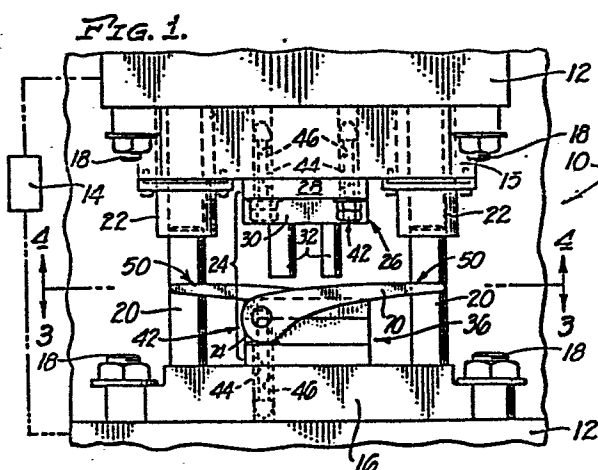
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⑤4 Combination die and die support structures.

(57) The task of securing dies (26,36) of a die set (24) to appropriate supports (15,16) such as for example, the die shoes of a set of die shoes or to upper and lower platens (12) of a punch press so that the dies are in precise alignment can be simplified by utilising expandable diameter fasteners (48,50) to secure the dies to the supports. Each fastener used is located within a hole (44) extending through one of the dies and within an aligned hole (46) in the adjacent support. The fasteners used are of such a character as to be capable of firmly securing the dies and the supports even if such holes of a set of such holes are of not precisely the same diameter. Preferably each die is secured in place utilising at least two of such fasteners.





DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ³)
Y	US-A-4 103 574 (GREER) * column 6, line 10 - column 9, line 15; figures *	1-5	B 21 D 37/14
D,Y	--- US-A-3 192 820 (PITZER) * column 4, line 13 - column 8, line 34; figures 1-5,9 *	1-5	
A	--- US-A-2 433 617 (MARSILIUS)		
A	--- DE-A-1 527 066 (WITZIG et al.)		
A	--- US-A-2 573 928 (PETER)		
A	--- US-A-4 143 574 (RYSER et al.)		
A	--- US-A-1 801 490 (FALSTROM) -----		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 22-10-1984	Examiner ROSENBAUM H.F.J.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	