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54 **Contact keyboard and method of its manufacture.**

57 A contact keyboard comprising a plurality of keys (10) each having an actuator (11) movable axially in opposition to the action of an elastic element (22) to effect the connection of parts (23-25) of an electric circuit. The actuators (11) are slidable in guide recesses (12) formed by moulding in a single block (15) of plastics material. Assembly of the actuators, the guide block, the elastic elements and the electric circuit on a supporting plate (16) can be effected automatically. Assembly takes place with the block (15) upside down, on the plate (16). The actuators (12) are moulded in one piece with connecting sprues and are inserted in one operation. The sprues are then removed, the elastic elements (22) are put in place and then a printed circuit board (26) is fitted.

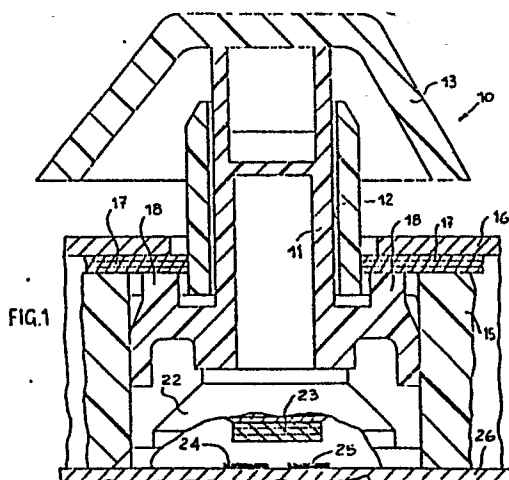


FIG. 1



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. ⁸)
X	US-A-4 315 114 (MONTI) * Column 2, line 34 - column 4, line 13; figures 1-3 *	1	B 41 J 5/12
A		2, 3, 4, 5	
A	--- US-E- 30 435 (FUKAO) * Abstract; figures 1-15 *	1-4	
A	--- DE-A-2 849 684 (TRIUMPF WERKE) * Page 4, lines 7-29; figures 1-3 *	5	
A	--- DE-A-2 309 041 (PHILIPS)		
A	--- FR-A-2 379 379 (ANSTALT EUROPÄISCHE HANDELSGESELLSCHAFT) -----		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 21-08-1984	Examiner LOUVION B.A.G.A.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			